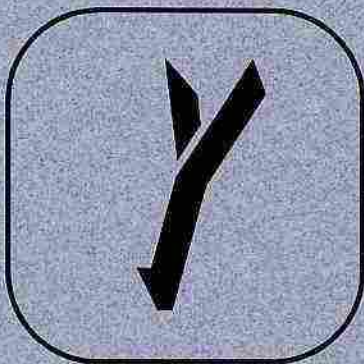




YAESU

INSTRUCTION MANUAL

FT-627RA

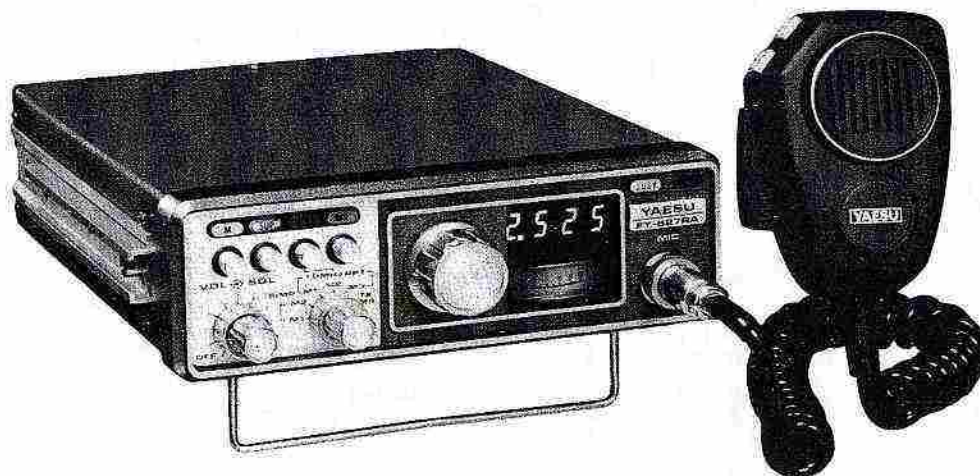
***SCANNING
MEMORIZER
6 METER
FM TRANSCEIVER***

**YAESU MUSEN CO., LTD.
TOKYO JAPAN**

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FT-627RA SCANNING MEMORIZER 6 METER FM TRANSCEIVER



The FT-627RA is a PLL synthesized FM transceiver, designed to provide high performance for the discriminating 6 meter operator.

Channel selection is by means of a photo-interrupter scheme, providing selection of as many as 600 PLL channels between 51 and 54 MHz. This optical coupling system eliminates noisy, unreliable rotary switches used in other makes of equipment. Digital display of the last four digits of the operating frequency is provided.

A memory circuit allows storage and recall of two simplex and four repeater channels, with the press of a switch. The memorized frequency may be held when the power switch is turned off, via the backup circuitry.

For repeater operation, ± 1 MHz split is provided, and auxiliary splits may be programmed using the memory system. Tone burst generation is provided, and a subaudible tone squelch (CTCSS) encoder/decoder is an available option for your FT-627RA.

Superb operating convenience is provided by the PLL scanner, allowing up/down scanning control from the microphone, without rotation of the main tuning dial.

Your FT-627RA represents the latest developments in solid-state technology. With proper care, and if the directions to follow are observed without fail, your FT-627RA will provide many years of trouble-free operation. The owner is encouraged to read this manual in its entirety, so as to become better acquainted with the exciting new FT-627RA, the latest development from the hams at YAESU.

SPECIFICATIONS

GENERAL

Frequency Coverage

51-54 MHz

Number of Channels

600 channels

Speaker

Internal 3" dynamic speaker with provision for connecting an external 8 ohm dynamic speaker.

Microphone

Dynamic push-to-talk microphone with retractable coiled cord. Impedance is 600 ohms.

Power Requirement

13.8 Volts DC, $\pm 10\%$.

Current Consumption

0.5 Amps Receive.

2.5 Amps Transmit.

Metering

Illuminated front panel meter indicates relative received signal strength and transmitter power output.

Dimensions

180 (W) x 60 (H) x 220 (D) mm

Weight

2.7 kg.

TRANSMITTER

RF Input

20 Watts DC at 13.8 Volts DC

Modulation

F3

Deviation

± 5 kHz.

Audio Response

+1, -3 dB of 6 dB/Octave pre-emphasis characteristic from 300 to 2500 Hz.

Spurious Emissions

60 dB below carrier minimum

Tone Burst

Nominally one second at 1800 Hz.

Repeater Split

± 1 MHz or any frequency in 5 kHz increments

RECEIVER

Type

Double conversion super-heterodyne

Intermediate Frequency

10.81 MHz first IF; 455 kHz second IF

Sensitivity

0.3 μ V for 20 dB quieting.

Selectivity

± 6 kHz at 6 dB; ± 12 kHz at 60 dB

Audio Output

1.5 Watts at 8 ohms

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

SEMICONDUCTOR COMPLEMENT

FET

2SK19BL	1	3SK51-03	6
2SK19GR	2		

TRANSISTORS

2SA496(O)	1	2SC1815Y	5
2SA564	1	2SC2053	1
2SC372Y	28	2SD235(O)	1
2SC373	1	MPSA13	1
2SC535A	2	MRF237	1
2SC785BN	1	MRF479	1

IC

CD4039AE	2	MSM561	3
MC14011B	2	TC5081P	1
MC14013B	1	μ PC575C2	1
MC14028B	1	μ PC577H	1
MC14069B	2	μ PC14305	1
MC14081B	1	μ PC14308	1
MC14510B	3	μ PD857C	1
MC14584B	1		

PHOTO INTERRUPTERS

ON1105	2
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GERMANIUM DIODES

1S188FM	10
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SILICON DIODES

1S1555	59	MI301	3
1SS53	8	U05B	1

VARACTOR DIODES

1S2209	7	MV104	1
1SV50	1		

VARISTOR DIODE

MV103	1
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ZENER DIODE

RD6.8EB	1	WZ050	3
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DISPLAY LED

TLR312D	4
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ACCESSORIES

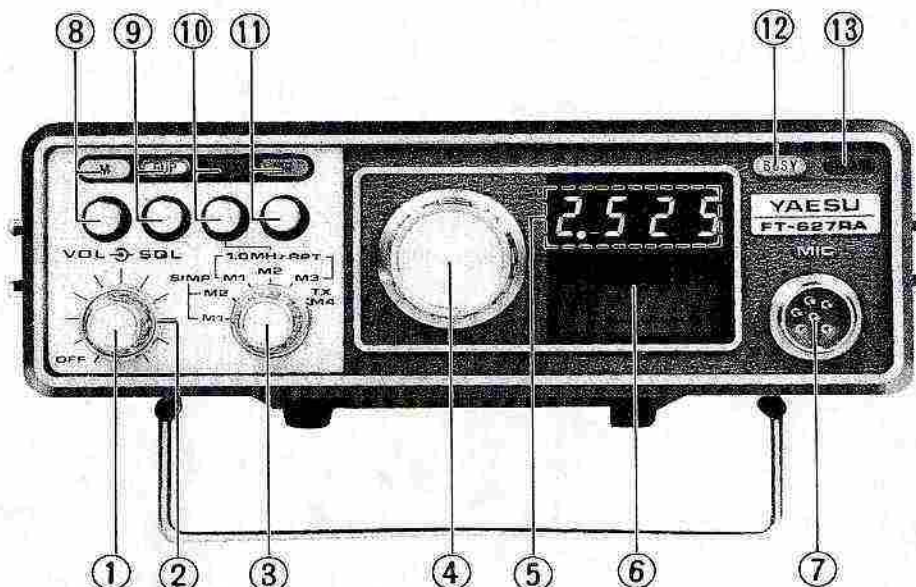
The following accessories are included with this transceiver:

1. Dynamic microphone with retractable, coiled cord.
2. Mobile mounting bracket with hardware.
3. DC power cable.
4. Cigarette lighter adapter.
5. Spare fuses.
6. Microphone hanger.
7. Miniature phone plug for external speaker.
8. Accessory plug (must be inserted in rear of transceiver at all times).

CONTROLS & SWITCHES

The FT-627RA has been designed for ease of operation. However, the operator may not be familiar with some controls, since it utilizes

modern computer technology. Be sure you thoroughly understand the function of each control and indicator before operating the equipment.



(1) Vol inner control

The VOLUME control adjusts the receiver audio output level and turns power off when rotated to and extreme CCW position.

(2) SQL Outer control

The SQUELCH control adjusts the receiver squelch threshold sensitivity.

(3) FUNCTION switch

This switch selects the transmit frequency. Positions M1 and M2 (SIMP) can be used for simplex operation. Positions M1 — M3 can be used for ± 1 MHz split, for repeater operation. M4 is used for programming an auxiliary split of up to 3 MHz. Refer to the section on operation for details.

(4) Channel Selector

Endless optical coupling selects 600 channels.

(5) DIAL Display

The digital display indicates the operating frequency.

(6) METER

The meter indicates the signal strength on receiver and the relative power output on transmit.

(7) MIC receptacle

Six pin connector is used for microphone input and push-to-talk relay actuation.

(8) MEMORY switch

When pressed, the frequency on the dial is memorized, and the M lamp lights up. To release the memorized frequency, press the switch a second time.

(9) 5UP switch

Press this switch to shift the channel frequency 5 kHz up.

(10) +TX

This switch is used to select the direction of the repeater split. When the switch is not pushed, repeater split of -1 MHz is selected. With the switch pushed, repeater split of +1 MHz is selected. Refer to the section on repeater operation.

(11) MEMORY RECALL switch

When switch is pressed, the memorized frequency is recalled, and the MR lamp lights up.

(12) BUSY indicator

The lamp lights up when a signal is received.

(13) ON AIR indicator

The lamp lights up when in the transmit mode.

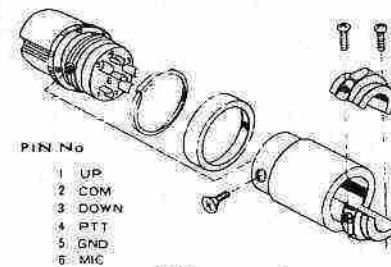
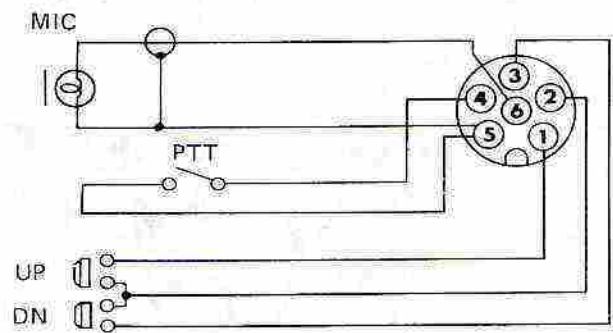


Figure 1
Microphone Connections

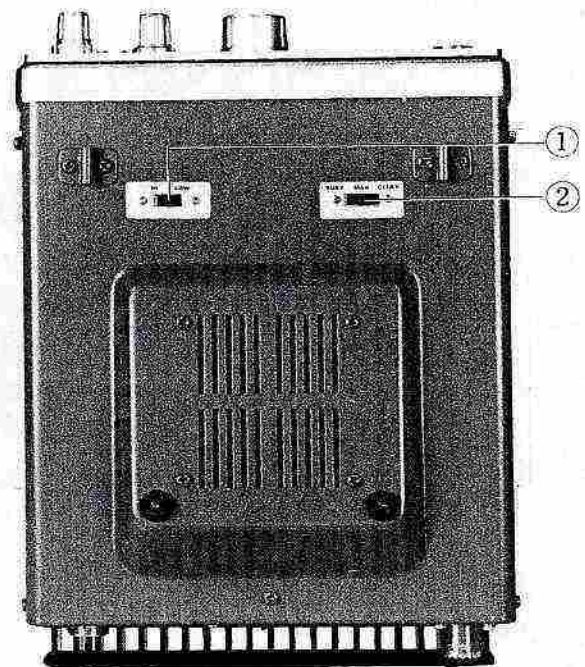
CABINET BOTTOM

(1) BURST

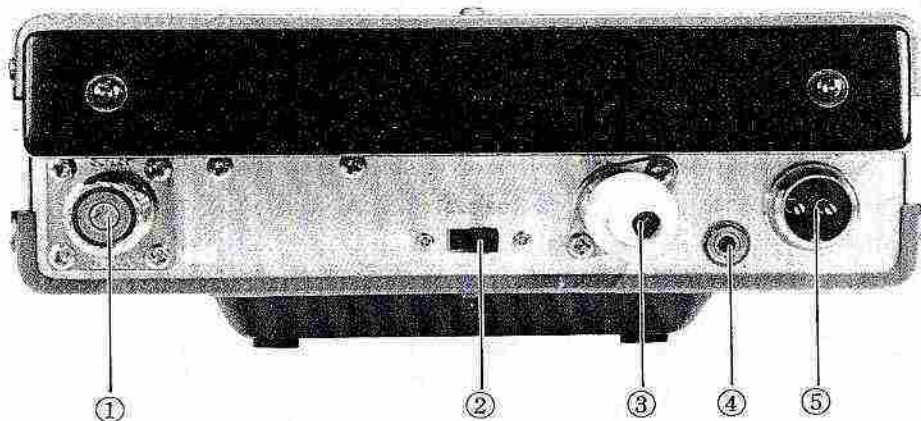
When this switch is in the ON position, a short duration audio tone of 1800 Hz will be superimposed on the transmitted signal. This is normally used only with repeaters requiring tone access.

(2) BUSY/MAN/CLEAR

This switch selects the mode of the PLL scanner. In the BUSY position, the scanner will search until it finds an occupied channel (one containing a signal strong enough to trip the FT-627RA squelch). In the MAN position, scanner stop commands come exclusively from the microphone. In the CLEAR position, the scanner will search until it finds a channel which has no signal present.



REAR PANEL



(1) ANT receptacle

UHF type coaxial receptacle for connection of antenna.

(2) TONE SQUELCH switch

An optional TONE SQUELCH circuit is activated when switch is placed in ON position.

(3) ACC socket

The ACCESSORY socket is used for external control of the transceiver.

(4) SP receptacle

Audio output is provided at this receptacle for an external speaker (output impedance is 8 ohms, and the internal speaker will be disabled when a plug is inserted).

(5) POWER receptacle

A two-pin connector is used for connection to 13.8 Volt DC (negative ground) power source, vehicle battery, or AC power supply.

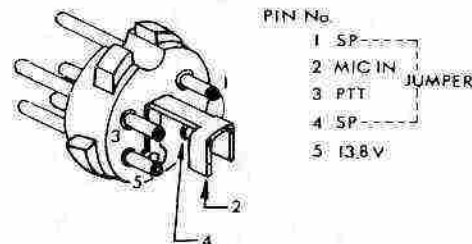


Figure 2

ACC (TONE IN) PLUG CONNECTIONS

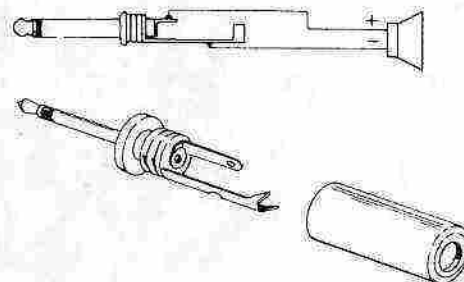


Figure 3

EXTERNAL SPEAKER PLUG CONNECTIONS

CAUTION

IMPROPER FUSE REPLACEMENT CAN CAUSE PERMANENT DAMAGE IN THE EVENT OF UNUSUAL OPERATING CONDITIONS. OUR WARRANTY DOES NOT COVER DAMAGE CAUSED BY IMPROPER FUSE REPLACEMENT. USE ONLY A 3 AMPERE FUSE.

INSTALLATION

The FT-627RA transceiver is designed primarily for mobile service, requiring only an antenna and 13.8 volt DC power source for operation. The transceiver has been pre-tuned at the factory, and requires no further adjustment for normal operation into a 50 ohm load.

Under no circumstances should the power cable ever be connected to AC power. **OUR WARRANTY DOES NOT COVER DAMAGE CAUSED BY APPLICATION OF AC POWER TO THE POWER JACK ON THE REAR APRON OF THE TRANSCEIVER.**

ANTENNA CONSIDERATIONS

In antenna installations, it is desirable that the antenna be located as high and in the clear as possible. In addition, be certain that the SWR on the feedline is less than 1.5 : 1. A higher SWR may cause a reduction in power output, because of the protective circuitry incorporated in design. As well, high SWR will increase the feedline losses.

In all installations, do not economize on coaxial cable. For mobile applications, in which the feedline length is 20 feet or less, type RG-58A/U cable is satisfactory, and the foam types are preferred, because of their lower loss. For base station systems, type RG8A/U may be used for moderate lengths; for very long cable installations, we recommend the use of type RG-17A/U, air-dielectric "heliac" cable, or aluminum-jacketed "foamflex" coax. Beware of "bargain" coax, as the shield coverage may be very poor, and this can seriously degrade system performance.

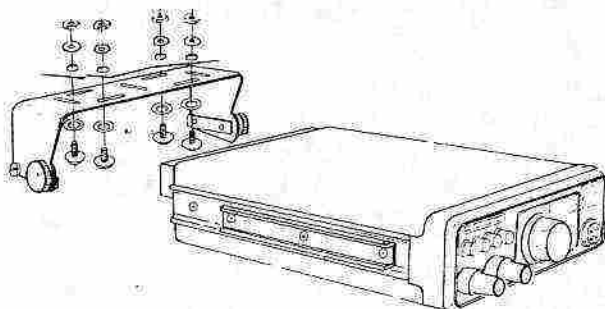


Figure 4

BASE STATION INSTALLATION

As base station, the FT-627RA requires a power source of 13.8 volts DC at 2.5 amperes. A base station stand is included with your transceiver, for easy viewing.

MOBILE INSTALLATION

For mobile service, the FT-627RA may be installed where the controls, indicators, and microphone are easily visible and accessible for operation. The unit may be mounted in any position without loss of performance. Suitable locations are atop the transmission tunnel, under the dash, etc. A universal bracket is supplied with the transceiver for this purpose. Install the FT-627RA as follows (refer to Figure 4):

1. Use the universal mounting bracket as a template to locate the mounting holes. Use a 3/16" diameter drill bit for these holes, and allow clearance for the transceiver, its controls, and all connecting cables. Secure the mounting bracket with the screws, washers, and nuts supplied, as shown in Figure 4.
2. Install the transceiver in the mounting bracket, sliding it into the guide rail of the bracket. Tighten the screws on both sides.
3. The microphone hanger may be affixed in any convenient place for handling the microphone.

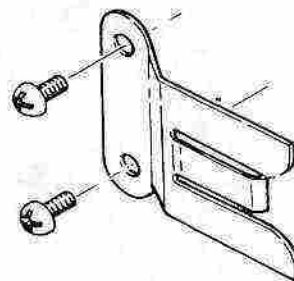


Figure 5

4. The supplied power cable may be plugged directly into the vehicle's cigarette lighter receptacle, for casual use. For permanent installation, the lighter plug may be removed, and the leads routed directly to the battery (red to positive, black to negative or ground). Alternatively, the power leads may be routed to the nearest power terminal, e.g. ignition switch, fuse block, etc. If it is necessary to extend the power leads, use the shortest length possible, and use only #16 AWG insulated copper wire (or larger) to avoid excessive voltage drop.

CAUTION

BEFORE CONNECTING THE POWER CONNECTOR TO THE TRANSCEIVER, CHECK THE BATTERY VOLTAGE WITH THE ENGINE RUNNING (BATTERY CHARGING). IF THE VOLTAGE EXCEEDS 15 VOLTS DC, THE VEHICLE VOLTAGE REGULATOR SHOULD BE ADJUSTED TO PROVIDE A MAXIMUM CHARGING RATE OF LESS THAN 15 VOLTS DC. ALSO, BE CERTAIN TO OBSERVE PROPER POLARITY WHEN MAKING BATTERY CONNECTIONS. THE RED LEAD IS CONNECTED TO THE POSITIVE BATTERY TERMINAL, WHILE THE BLACK LEAD IS CONNECTED TO THE NEGATIVE TERMINAL. REVERSED POLARITY WILL NOT DAMAGE THE FT-627RA BECAUSE OF THE PROTECTIVE CIRCUITRY INCORPORATED; HOWEVER, THE TRANSCEIVER WILL NOT OPERATE UNDER THESE CONDITIONS.

5. Connect the power cable to the POWER receptacle on the rear panel of the transceiver.
6. Connect the 50 ohm antenna cable to the ANT receptacle on the rear apron of the transceiver.
7. Connect the microphone cable to the 6-pin microphone receptacle on the front panel of the transceiver.
8. An external 8 ohm speaker may be connected at the SP receptacle on the rear panel, if desired. This will automatically disconnect the internal speaker. Use the external speaker plug supplied.

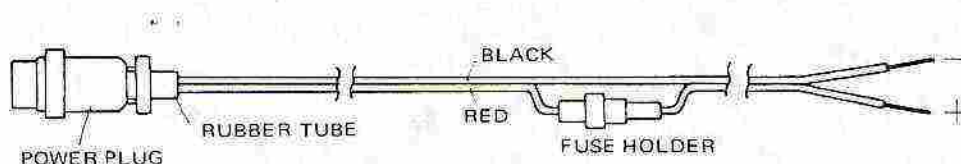
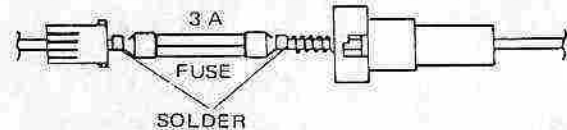
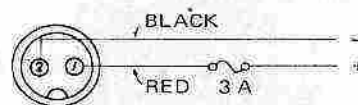
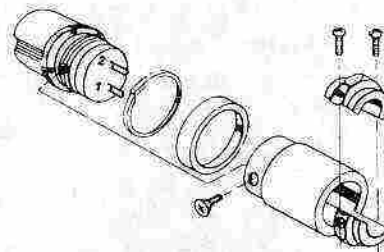
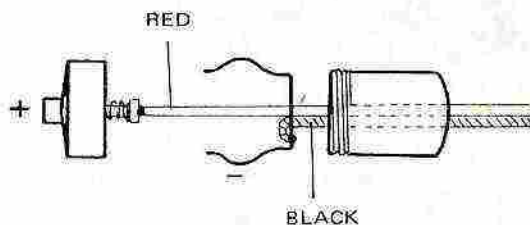


Figure 6

POWER CABLE CONNECTIONS

OPERATION

INITIAL CHECK

1. Rotate the VOLUME control in a clockwise direction to apply power. The meter will become illuminated, and the digital display will indicate "3.000" initially. With the 5 UP button pressed, the display will indicate "3.005".
2. Rotate the SQUELCH control fully counter-clockwise.
3. Adjust the VOLUME control for a normal listening level on an incoming signal or the background noise.
4. Rotate the main tuning dial to find a clear channel (background noise only). Advance the SQUELCH control clockwise until the receiver is just silenced and the BUSY lamp turns off. Perform this step carefully so as not to go beyond the threshold point; if you do, the receiver will not respond to weak signals.

FREQUENCY SELECTION

The channel selection knob selects the operating frequency in 10 kHz steps. Clockwise rotation of the main dial increases the frequency up to 54.000 MHz, while counterclockwise rotation lowers the frequency to 50.990 MHz. On 50.990 and 54.000 MHz, the transmitter is disabled, preventing out-of-range operation. This protection applies, as well, to memorized frequencies, in addition to dial frequencies.

CAUTION

CHANNEL SELECTION MUST NOT BE MADE WHILE THE PUSH-TO-TALK SWITCH IS ACTIVATED FOR TRANSMISSION.

SCANNER OPERATION

The PLL scanner will allow remote scanning for easy frequency change. Set the BUSY/MAN/CLEAR switch to MAN. Now, pressing the UP switch on the microphone for an instant will shift the operating frequency up 10 kHz. Pressing the DN switch will, likewise, lower the operating frequency 10 kHz.

Now, press the UP switch, and hold it in the depressed position. After an initial shift of 10 kHz, and a delay of approximately 1 second, the scanner will be activated, and the frequency will be shifted rapidly upward until the UP or DN switch is pressed again, at which time the scan will be halted. When the upper band edge is reached, the scan will reverse itself, and will begin scanning in a lower direction.

The same relations apply when the DN switch is pressed, except that when the lower band edge is reached, the scanner will reverse itself and begin scanning upward.

To set the scanner for searching for an occupied channel, set the BUSY/MAN/CLEAR switch to BUSY. Now, when the scanner is activated, the scan will be halted whenever the squelch is activated by an incoming signal. If the squelch is not adjusted to silence the receiver (with no signal present), the scanner will advance only 10 kHz per press, thinking that an occupied channel has been found.

To set the scanner for searching for a clear channel, set the BUSY/MAN/CLEAR switch to CLEAR. Now, the scanner will halt when the squelch is silenced (no signal present).

Whether in the BUSY, MAN, or CLEAR modes, the scan may be halted at any time by pressing either the UP or DN switches while scanning. If the PTT switch is pressed while scanning, the scan will be halted and transmission will occur on the frequency on which the scan was halted.

MEMORY OPERATION

Select the channel desired with the main dial or scanner controls. Set the FUNCTION switch to M1 (SIMP), and press the M (Memory) switch. Now the frequency on the dial is memorized, and both TX and RX will occur on the memorized frequency. For instant recall to the memorized frequency, press MR (Memory Recall). In like fashion, another frequency may be memorized for simplex operation, by setting the FUNCTION switch to M2 (SIMP), and pressing the M button.

Rotation of the FUNCTION switch to positions M1–M3 (1 MHz RPT) automatically shifts the transmit frequency 1 MHz down from the memorized frequency. For example, if you memorize 53.04 MHz in the M1 (SIMP) position, you will be operating transceive on that frequency. Now, rotate the FUNCTION switch to M1 (1 MHz RPT). You will be transmitting on 52.04 MHz, while receiving on 53.04 MHz.

The M4 position may be used for split frequency operation, with a split of up to 3 MHz possible. Rotate the main dial or scan to the desired transmit frequency, and press the M button. Now rotate the dial or scan to the desired receive frequency. You will transmit on the memory frequency, while receiving on the dial frequency. The position of the MR button is not important in the case of the M4 position of the FUNCTION switch.

REPEATER OPERATION

A frequency shift of 1 MHz will be applied to the dial frequency when the FUNCTION switch is placed in the 1 MHz RPT position.

When the FUNCTION switch is set to positions M1–M3 (1 MHz RPT), and the MR switch is not pushed, automatic split of –1 MHz will be applied to the dial frequency. With the FUNCTION switch set to M1–M3 (1 MHz RPT), and the MR switch pushed, the –1 MHz split will be applied to the memorized frequency.

When operating in the repeater mode, the repeater shift may be made +1 MHz, by pressing the +TX button.

Be careful not to transmit outside the amateur band when using the repeater shift feature.

Remember: placing the FUNCTION switch in the M1–M2 (SIMP) position will provide simplex operation.

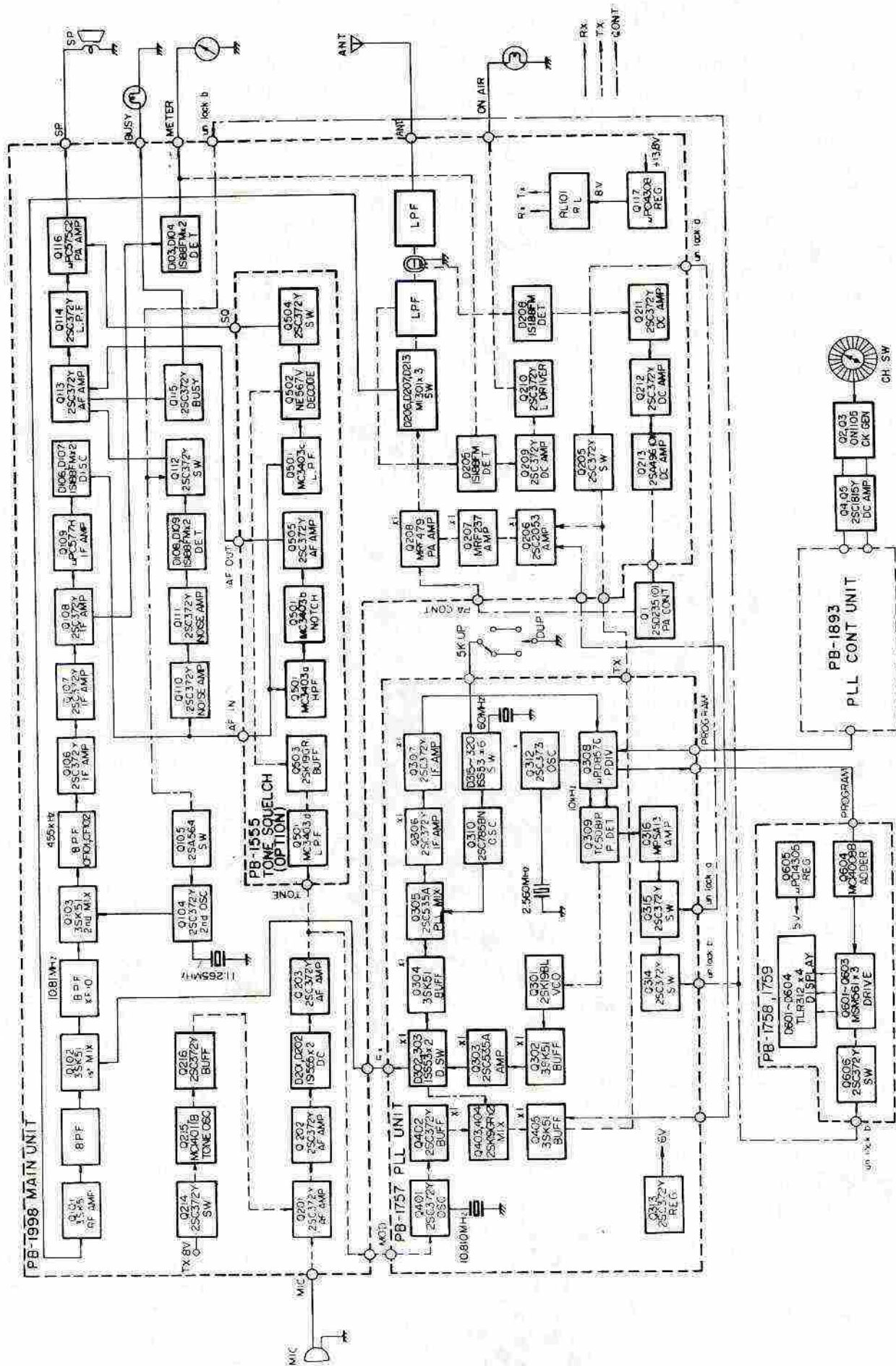
When the BURST switch on the bottom of the transceiver is placed in the ON position, a tone of 1800 Hz of approximately 1 second duration will be superimposed on the speech signal. This tone is normally used only with "tone access" repeaters, and the BURST switch should be turned OFF when using repeaters not requiring this access tone.

OPTIONAL TONE SQUELCH OPERATION

The tone squelch option allows silent monitoring of busy channels. When the tone squelch unit is installed, and the TONE SQ button pushed, a sub-audible tone will be superimposed on the transmitted signal. On receive, the squelch will not open unless a subaudible tone is superimposed on the transmitted signal of the other station. The tone frequency can be set to any frequency between 70 and 250 Hz, as shown in the Alignment section of this manual.

To install the tone squelch option, remove the transceiver from its case. Locate the space provided for the tone squelch circuit board, and align the board so that it fits down over the pins, as shown. Solder the connections shown, and remove the red jumper wire shown in the illustration.

With the tone squelch option installed, the BUSY lamp will light up when any signal is received, but the squelch will open only when a subaudible tone is received on an incoming signal. The operator should check the BUSY lamp before transmitting, out of courtesy to other operators who may be using the channel. The tone squelch system is designed to allow silent monitoring of busy channels; it is not designed to allow two operators so equipped to have priority use of a channel.



FT-627RA MEMORIZER BLOCK DIAGRAM

THEORY OF OPERATION

The block diagram, as well as the following circuit description, will provide you with a better understanding of this transceiver. Refer to the schematic diagram for circuit details.

The FT-627RA transceiver consists of a transmitter and a double conversion superheterodyne receiver. A digital phase lock loop synthesizer provides operation on any of the 600 channels within the frequency range of 51–54 MHz. Solid state circuitry is employed throughout, and computer theory is utilized for frequency selection. The transceiver is designed for use from a 13.8 volt DC power source.

TRANSMITTER

The transmitter produces a Frequency Modulated (FM) signal. The audio signal from the microphone is set to the proper level by VR₂₀₁, and is amplified by Q₂₀₁, Q₂₀₂, and Q₂₀₃ (2SC372Y). The audio output from Q₂₀₂ is coupled to the Instantaneous Deviation Control (IDC) circuit, where both positive and negative peaks are clipped by diodes D₂₀₁ and D₂₀₂ (1S1555). The output from the last amplifier (Q₂₀₃) is fed through a low-pass filter, which attenuates frequencies above the speech range caused by clipping at the IDC; the deviation level is set by VR₂₀₂. This control is normally set for a deviation of ± 5 kHz. The speech signal is then applied to the phase modulator varactor diode, D₄₀₁ (1SV50), which varies the frequency of the 10.81 MHz crystal controlled oscillator, Q₄₀₁ (2SC372Y). The frequency modulated 10.81 MHz signal is then amplified by a buffer amplifier, Q₄₀₂ (2SC372Y), and fed to the balanced mixer, Q₄₀₃ and Q₄₀₄ (2SK19GR), where the signal is converted up to 51–54 MHz by mixing with the 61.81–64.81 MHz signal delivered from the Voltage Controlled Oscillator (VCO). The output from the balanced mixer is fed through the tuned circuits, consisting of T₄₀₄–T₄₀₇, to a MOSFET amplifier, Q₄₀₅ (3SK51-03). T₄₀₄–T₄₀₇ are tuned to the transmitting frequency by varactor diodes D₄₀₃–D₄₀₆, whose capacitances are varied in accordance with the DC output voltage from the PLL unit. The 51–54 MHz signal is then amplified by amplifier stages Q₂₀₆ (2SC2053), Q₂₀₇ (MRF237), and Q₂₀₈ (MRF479), which

deliver 10 watts of RF energy, through a diode switch and low pass filter, to the antenna.

Diodes D₂₀₅ and D₂₁₁ (1S188FM) rectify a small portion of the RF output and apply the resultant DC voltage to the meter, which indicates relative transmitter power output.

The DC output from D₂₀₅ is also delivered to the lamp driver, Q₂₀₉–Q₂₁₀ (2SC372Y), turning the ON AIR lamp on during transmission.

If the transmitter is keyed without an antenna being connected, or if a high SWR exists in the antenna system, the reflected power is detected through T₂₀₂ and a diode, D₂₀₈ (1S188FM), which produces a DC voltage. Q₂₁₁ (2SC372Y) conducts with the application of the DC voltage through VR₂₀₅, causing a decrease in the collector current of Q₂₁₂ (2SC372Y).

Thus, the collector voltage of Q₂₁₃ (2SA496) drops, causing Q₁ (2SD235) to decrease current and supply voltage to the PA amplifier, preventing damage to the transistor. The threshold level is set by VR₂₀₅.

The antenna changeover circuit consists of switching diodes D₂₀₆ and D₂₀₇ (M11301).

The tone burst circuit consists of a timing generator and a gated multivibrator. With the BURST switch in the ON position, a DC voltage is applied to the tone burst circuit. When the transmitter is keyed, Q₂₁₄ (2SC372Y) conducts, triggering the one-shot multivibrator, Q₂₁₅ (MC14011B). The other half of Q₂₁₅ generates a tone signal, which is amplified by buffer Q₂₁₆ (2SC372Y), and applied to the microphone circuit of the transmitter.

The tone frequency is adjusted by VR₂₀₇, while the output level of the burst signal is adjusted by VR₂₀₉. The burst duration is set by VR₂₀₈.

RECEIVER

The input signal from the antenna is fed through the low-pass filter, consisting of L_1 , L_{213} , L_{214} , C_1 , and $C_{243}-C_{245}$, the diode changeover switch $D_{206}-D_{207}$, and L_{212} , to the RF amplifier, Q_{101} (3SK51). The amplified signal is then applied, through a four-stage high-Q coaxial resonator system, to the first mixer, Q_{102} (3SK51). The use of MOSFET components, in conjunction with the high-Q resonator, minimizes the effects of intermodulation, as well as other spurious responses; a low noise figure is also secured for the receiver system.

The 51–54 MHz signal is heterodyned with the local oscillator signal from the VCO circuit, producing a 10.81 MHz first IF signal. The first IF signal is fed through crystal filter XF_{101} , which has a passband of ± 7.5 kHz, to the second mixer, Q_{103} (3SK40M), resulting in a second IF of 455 kHz. The second local oscillator signal of 11.265 MHz is generated by Q_{104} (2SC372Y). Q_{105} (2SA564) works as a switch which disconnects the supply voltage to Q_{104} when the PLL circuit is unlocked.

The IF signal is amplified by Q_{106} , Q_{107} , and Q_{108} (2SC372Y), and Q_{109} (μ PC577H). Cascade-connected ceramic filters CF_{101} and CF_{102} provide narrow band selectivity for the receiver, and the limiting action of Q_{109} removes any amplitude variation in the IF signal, which is subsequently fed to the discriminator, CD_{101} , D_{106} , and D_{107} (1S188FM).

The discriminator produces an audio output in response to a corresponding frequency shift in the IF signal. The output audio signal is amplified by Q_{113} and Q_{114} (2SC372Y), and applied across volume control VR_1 to the input of audio amplifier Q_{116} (μ PC575C2). The output from Q_{116} is applied in series through the ACC socket to the internal speaker. The low-pass filter between Q_{113} and Q_{114} attenuates the audio spectrum above 3 kHz, to increase readability of the incoming signal.

A portion of the 455 kHz IF signal is rectified by D_{103} and D_{104} (1S188FM) for S-meter indication. VR_{101} is used to set the meter sensitivity.

When no carrier is present in the 455 kHz IF, the high frequency noise at the discriminator output is amplified by Q_{110} and Q_{111} (2SC372Y), and then detected by D_{108} and D_{109} (1S188FM), producing a DC voltage. This voltage is then applied to turn Q_{112} (2SC372Y) ON. With the conduction of Q_{112} , the base of Q_{113} is grounded, squelching the audio amplifier. When a carrier is present in the 455 kHz IF, the noise is removed from the discriminator output, and the audio amplifier recovers normal operation.

The opening of the squelch circuit causes Q_{113} to conduct, causing lamp driver Q_{115} (2SC372Y) to draw current, lighting up the BUSY lamp. The squelch controls, VR_2 and VR_{102} , set the squelch threshold level.

HETERODYNE OSCILLATOR

The heterodyne signal is generated by a Phase Locked Loop (PLL) circuit, comprised of a VCO, reference crystal oscillator, programmable divider, and phase comparator.

The VCO transistor, Q_{301} (2SK19GR), generates a signal of 61.81–64.81 MHz. The oscillator frequency is controlled by varactor diode D_{301} (1S2209), which varies the capacitance of a tuned circuit consisting of L_{301} , TC_{301} , and C_{304} , in accordance with a DC voltage supplied from phase comparator Q_{309} (TC5081P).

The output signal from Q_{301} is amplified by buffer amplifier Q_{302} (3SK51-03). The signal is further amplified by Q_{303} (2SC535A), and fed through diode switches D_{302} and D_{303} (1S1555), to the transmitter and receiver mixers.

A portion of the output from Q_{303} is fed through buffer amplifier Q_{304} (3SK51-03) to PLL mixer Q_{305} (2SC535A), producing a 1–4 MHz PLL IF signal, through mixing with the PLL heterodyne signal. The latter signal is generated by an overtone crystal-controlled oscillator, Q_{310} (2SC372Y). The amplified signal is then fed to a programmable divider, Q_{308} (μ PC857C).

Crystal oscillator Q_{312} (2SC373) generates a 2.56 MHz signal, and its output is fed to scaler/divider Q_{308} (μ PC857C), where the 2.56 MHz signal is divided into a 10 kHz reference signal.

The digital phase comparator, Q₃₀₉ (TC5081P), compares the phase of the PLL IF signal with that of the reference signal, and any difference is converted into an error-correcting voltage. This error-correcting voltage is fed to varactor diode D₃₀₁, which changes the output signal phase to lock with that of the reference signal.

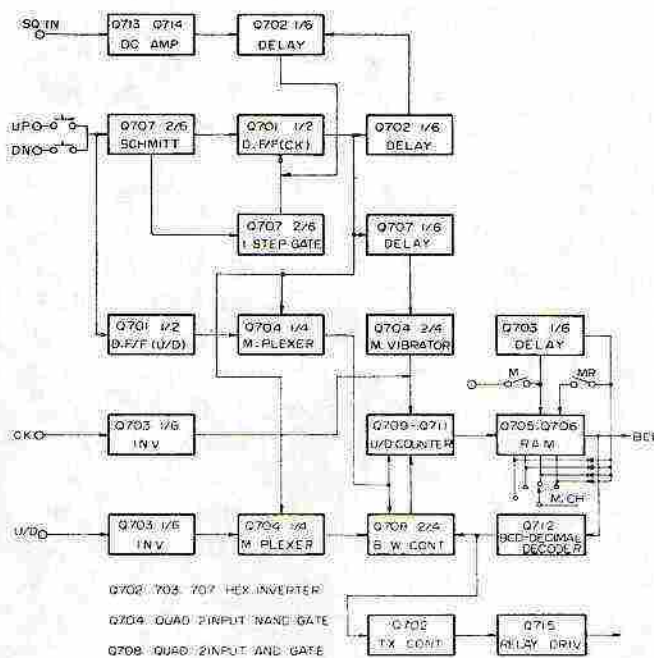
When the VCO is locked, the constant voltage at pin 4 of Q₃₀₉ is applied to Q₃₁₆ (MPSA13), causing it to conduct; in turn, Q₃₁₅ (2SC372Y) cuts off. The H voltage at the collector of Q₃₁₅ causes Q₂₀₅ (2SC372Y) to conduct, supplying DC voltage to exciter stages Q₂₀₄ and Q₂₀₆. When the VCO is unlocked, the DC voltage at the emitter of Q₂₀₅ drops, preventing normal operation of Q₂₀₄ and Q₂₀₆.

The output voltage from Q₃₁₅ is reversed in polarity by Q₃₁₄ (2SC372Y), and applied to Q₆₀₆ (2SC372Y), keeping the collector of Q₆₀₆ at the H level, in order to drive Q₆₀₁–Q₆₀₃ (MSM561) for the display of the channel frequency. The voltage is also applied to Q₁₀₅ (2SA564), which supplies DC voltage to the second heterodyne oscillator, Q₁₀₄ (2SC372Y).

When the VCO is unlocked, the collector of DC voltage drops, causing the LEDs to turn off. Simultaneously, the second heterodyne oscillator ceases to oscillate. The receiver is thus muted until VCO lock occurs.

PLL CONTROL UNIT

Please refer to the PLL Control Unit logic diagram for questions regarding the operation of this circuitry. A complete treatment of every logic state is beyond the scope of this manual.



Crystal	PLL Het. Freq.	Remarks
X ₃₀₁	60.81 MHz	Simplex
X ₃₀₂	59.81 "	TX -1 MHz shift
X ₃₀₃	61.81 "	TX +1 MHz shift
X ₃₀₄	60.815 "	Simplex 5 kHz up
X ₃₀₅	59.815 "	TX -1 MHz, 5 kHz up
X ₃₀₆	61.815 "	TX +1 MHz, 5 kHz up

Table 1

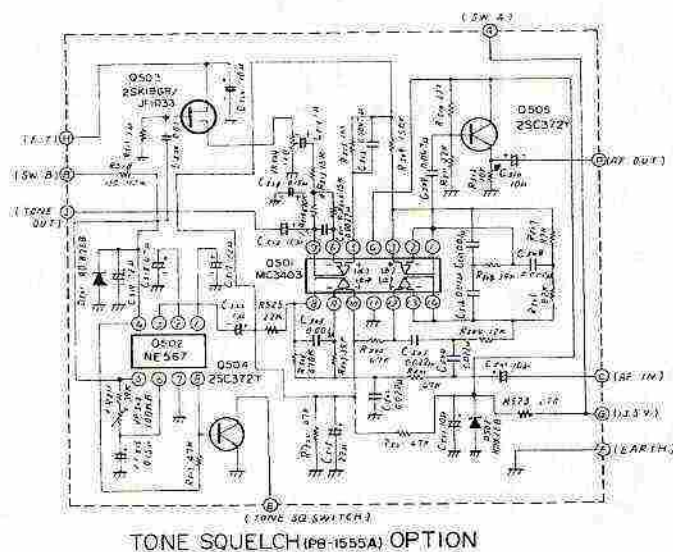
POWER SUPPLY

A 13.8 volt DC supply is used for the audio power amplifier, Q_{116} , as well as the relay and lamps. The supply voltage for the final amplifier is fed through voltage regulator Q_1 (2SD235D), which is controlled by the automatic final protection unit.

Voltage regulator Q_{605} (μ PC14305) regulates the supply voltage at 5 volts, to supply Q_{308} and the display unit. Q_{313} (2SC372Y) and D_{301} (RD6.8EB) regulates the supply voltage at 6 volts for the VCO and phase comparator. The 5 volt supply for the PLL control unit is regulated by zener diode D_3 (WZ050), and is connected directly (not via the power switch) for memory backup purposes.

A regulated 8 volt circuit using Q_{117} (μ PC14308) is used for all other circuits.

When the transceiver is used in the memory mode, D_4 and D_5 (WZ050) supply 5 volts to the receiver and transmitter, respectively.



	C 516 *	R 516 *	R 513 *	R 514 *	R 524 *
70Hz 160Hz	0.15 μ F	39K Ω	15K Ω	470K Ω	15K Ω
160Hz 250Hz	0.1 μ F	33K Ω	8.2K Ω	270K Ω	8.2K Ω

Table 2

TONE SQUELCH UNIT (OPTION)

The tone squelch circuit disables the audio circuit of the receiver until a preset, subaudible tone is received. On transmit, a subaudible tone is superimposed on the output audio signal. The frequency of this tone can be set to any frequency between 70 Hz and 250 Hz.

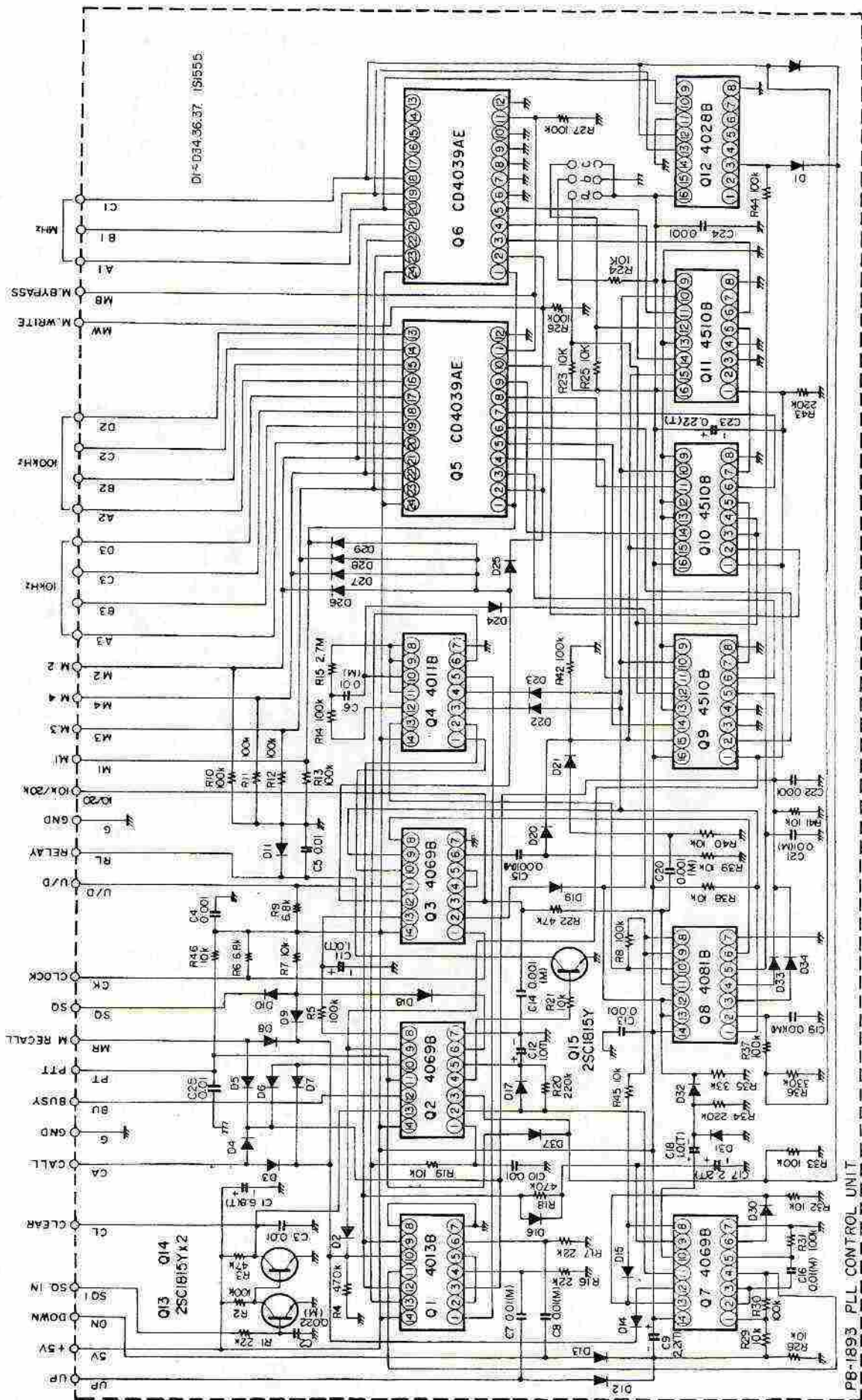
The tone signal is generated by Q_{502} (NE567), and its frequency is set by R_{516} , VR_{502} , and C_{516} . The level of the tone signal is set by VR_{504} , and the signal is subsequently fed through buffer amplifier Q_{503} (2SK19GR) to a low pass filter on unit "d" of operational amplifier Q_{501} (MC3403). The tone signal is then superimposed on the speech signal at Q_{202} . The constants for setting the subaudible tone frequency are shown in Table 2.

The audio output signal from the receiver discriminator is fed to unit "a" of Q_{501} . Unit "a" of Q_{501} acts as a high-pass filter, while unit "b" acts as a T-notch filter. These filters remove the subaudible tone from the audio signal, which is then fed through audio amplifier Q_{505} (2SC372Y) to amplifier Q_{113} .

The subaudible tone then passes through a low-pass filter at unit "c" of Q_{501} , and is fed to Q_{502} . When the tone frequency is the same as that preset for transmission, the voltage at pin 8 of Q_{502} becomes low, causing Q_{504} (2SC372Y) to turn off. In turn, proper bias voltage is applied to Q_{119} , allowing normal operation.

When the proper tone signal is not present, Q_{504} conducts, removing the bias from Q_{119} , thus disabling the audio circuit.

As the conventional carrier-controlled squelch is still in operation, irrespective of the condition of the tone squelch, the BUSY lamp will light up when any carrier is received. This feature alerts the operator that the channel is occupied, though no signal may be heard.



PLL CONTROL UNIT PB-1893

PB-1893 PLL CONTROL UNIT

CRYSTAL DATA FT-627RA

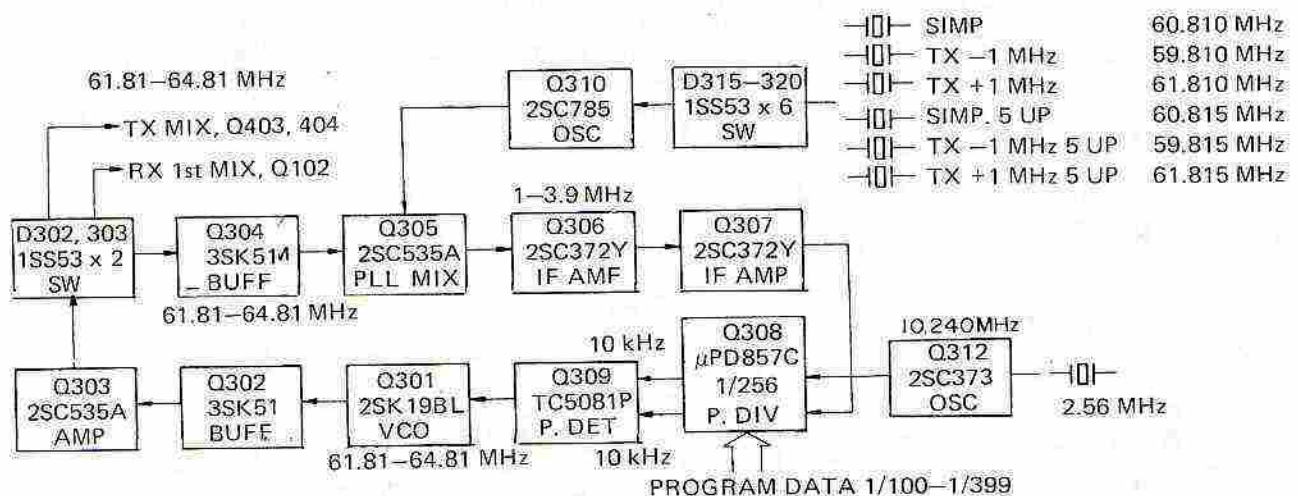
FUNCTION	HOLDER	RANGE (MHz)	MODE	PARALLEL C	EFFECTIVE R	DRIVE LEVEL
REFERENCE (X ₃₀₇)	HC-18/U	2.560	Fundamental	(LOAD C) 32 pF	500 Ω	2 mW
2nd Local (X ₁₀₁)	HC-18/U	11.265	Fundamental	5 pF	25 Ω	2 mW
Carrier (X ₄₀₁)	*HC-18/U	**10.810	Fundamental	7.5 pF	20 Ω	2 mW
PLL Local	(X ₃₀₁)	60.8100	Series resonance 3rd overtone	7 pF	30 Ω	0.5 mW
	(X ₃₀₂)	59.8100				
	(X ₃₀₃)	61.8100				
	(X ₃₀₄)	60.8150				
	(X ₃₀₅)	59.8150				
	(X ₃₀₆)	61.8150				

* Grounded Case type.

** ACTUAL FREQUENCY: 10.850 MHz

Parallel capacitor 7.5 pF, 40 kHz UP (Decided by circuit)

PLL CIRCUIT FREQUENCY RELATIONS



Q308 (μ PD857C) PROGRAMMABLE DIVIDER CODE

Q308 PROGRAMMABLE INPUT PIN $\rightarrow$			1	2	3	4	5	6	7	8	9	10	11
P/J305 $\rightarrow$			4	5	6	7	8	9	10	11	12	13	14
P/J304 $\rightarrow$			11	10	9	8	7	6	5	4	3	2	1
FREQUENCY $\downarrow$	DIAL DISPLAY $\downarrow$	PROGRAMMABLE DIVIDER RATIO $\downarrow$	P ₁	P ₂	P ₃	P ₄	P ₅	P ₆	P ₇	P ₈	P ₉	P ₁₀	P ₁₁
51.00	1.000	1/100	0	0	0	0	0	0	0	0	1	0	0
51.01	1.010	1/101	1	0	0	0	0	0	0	0	1	0	0
51.02	1.020	1/102	0	1	0	0	0	0	0	0	1	0	0
51.03	1.030	1/103	1	1	0	0	0	0	0	0	1	0	0
51.04	1.040	1/104	0	0	1	0	0	0	0	0	1	0	0
51.05	1.050	1/105	1	0	1	0	0	0	0	0	1	0	0
51.06	1.060	1/106	0	1	1	0	0	0	0	0	1	0	0
51.07	1.070	1/107	1	1	1	0	0	0	0	0	1	0	0
51.08	1.080	1/108	0	0	0	1	0	0	0	0	1	0	0
51.09	1.090	1/109	1	0	0	1	0	0	0	0	1	0	0
51.10	1.100	1/110	0	0	0	0	1	0	0	0	1	0	0
51.11	1.110	1/111	1	0	0	0	1	0	0	0	1	0	0
51.12	1.120	1/112	0	1	0	0	1	0	0	0	1	0	0
51.13	1.130	1/113	1	1	0	0	1	0	0	0	1	0	0
51.14	1.140	1/114	0	0	1	0	1	0	0	0	1	0	0
51.15	1.150	1/115	1	0	1	0	1	0	0	0	1	0	0
51.16	1.160	1/116	0	1	1	0	1	0	0	0	1	0	0
51.17	1.170	1/117	1	1	1	0	1	0	0	0	1	0	0
51.18	1.180	1/118	0	0	0	1	1	0	0	0	1	0	0
51.19	1.190	1/119	1	0	0	1	1	0	0	0	1	0	0
51.20	1.200	1/120	0	0	0	0	0	1	0	0	1	0	0
51.30	1.300	1/130	0	0	0	0	1	1	0	0	1	0	0
51.40	1.400	1/140	0	0	0	0	0	0	1	0	1	0	0
51.50	1.500	1/150	0	0	0	0	1	0	1	0	1	0	0
51.60	1.600	1/160	0	0	0	0	0	1	1	0	1	0	0
51.70	1.700	1/170	0	0	0	0	1	1	1	0	1	0	0
51.80	1.800	1/180	0	0	0	0	0	0	0	1	1	0	0
51.90	1.900	1/190	0	0	0	0	1	0	0	1	1	0	0
52.00	2.000	1/200	0	0	0	0	0	0	0	0	0	1	0
52.01	2.010	1/201	1	0	0	0	0	0	0	0	0	1	0
52.02	2.020	1/202	0	1	0	0	0	0	0	0	0	1	0
52.03	2.030	1/203	1	1	0	0	0	0	0	0	0	1	0
52.04	2.040	1/204	0	0	1	0	0	0	0	0	0	1	0
52.05	2.050	1/205	1	0	1	0	0	0	0	0	0	1	0
52.06	2.060	1/206	0	1	1	0	0	0	0	0	0	1	0
52.07	2.070	1/207	1	1	1	0	0	0	0	0	0	1	0
52.08	2.080	1/208	0	0	0	1	0	0	0	0	0	1	0
52.09	2.090	1/209	1	0	0	1	0	0	0	0	0	1	0
52.10	2.100	1/210	0	0	0	0	1	0	0	0	0	1	0
52.20	2.200	1/220	0	0	0	0	0	1	0	0	0	1	0
52.30	2.300	1/230	0	0	0	0	1	1	0	0	0	1	0
52.40	2.400	1/240	0	0	0	0	0	0	1	0	0	1	0
52.50	2.500	1/250	0	0	0	0	1	0	1	0	0	1	0
52.60	2.600	1/260	0	0	0	0	0	1	1	0	0	1	0
52.70	2.700	1/270	0	0	0	0	1	1	1	0	0	1	0
52.80	2.800	1/280	0	0	0	0	0	0	0	1	0	1	0
52.90	2.900	1/290	0	0	0	0	1	0	0	1	0	1	0
53.00	3.000	1/300	0	0	0	0	0	0	0	0	1	1	0
53.99	3.999	1/399	1	0	0	1	1	0	0	1	0	0	1

※ 1 HIGH LEVEL (5V)

※ 0 LOW LEVEL (0V)

MAINTENANCE & ALIGNMENT

GENERAL

The model FT-627RA transceiver has been carefully aligned and tested at the factory prior to shipment. The reliability of the solid-state device used in the FT-627RA should provide years of trouble free service if the transceiver is not abused and normal, routine maintenance is carried out.

THE FOLLOWING PRECAUTIONS SHOULD BE OBSERVED TO PREVENT DAMAGE TO THE TRANSCEIVER.

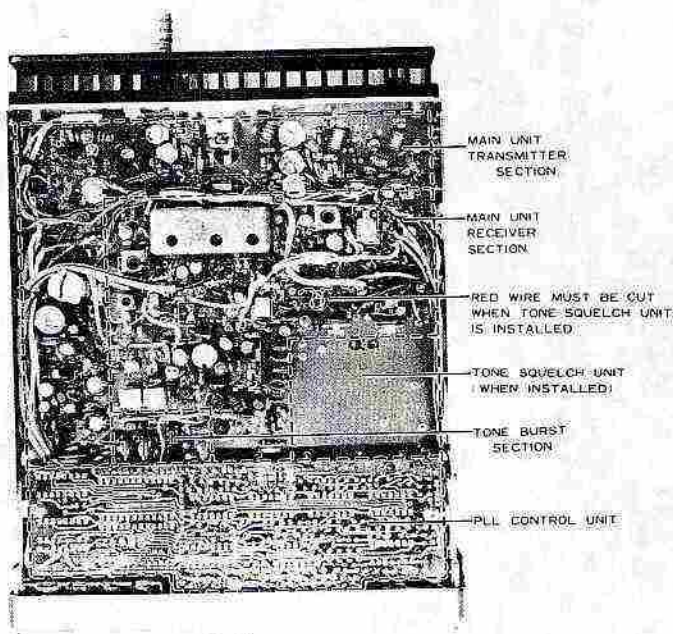
- (1) Do not exceed 14 Volts DC, at the POWER receptacle.
When operating mobile, check the battery voltage under the load (transmitter "keyed" in FM mode) with the engine running fast enough so the ammeter shows a "charge". In addition, do not operate the FT-627RA if the supply voltage is below 12 Volts DC.
- (2) Avoid direct exposure to sunshine or water.

ROUTINE MAINTENANCE

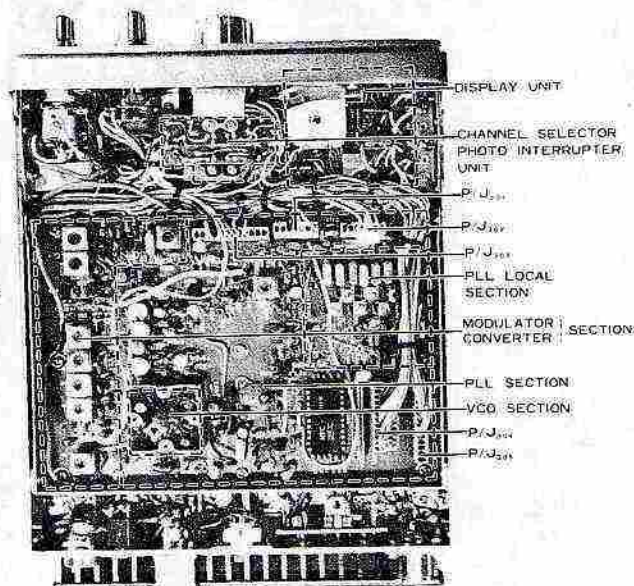
Routine maintenance should be limited to keeping the transceiver clean, and periodic performance checks of the transmitter RF power output and the receiver sensitivity.

Cleaning:

When the transceiver has been used in dusty or sandy areas, the interior should be periodically cleaned. A vacuum cleaner should be used, while any caked or accumulated dirt may be removed with a soft brush. Check the interior to make sure that it is thoroughly dry before replacing the case and/or operating equipment. Wipe the exterior with a damp cloth whenever required.



TOP VIEW



BOTTOM VIEW

PERFORMANCE CHECKS

Make all performance checks at 13.5 Volts DC (under load).

Check the transmitter output as follows:

- (a) Connect a suitable 50 ohm dummy load/RF wattmeter to the ANT-receptacle.
- (b) Set the channel selector to any channel and key the transmitter while observing the power output. The power should be approximately 10 watts, and the S-meter should read between 6 and 8 relative power output.

Check the receiver sensitivity as follows:

- (a) Connect an AC VTVM to the SP receptacle, and set the SQUELCH control fully counter-clockwise.

- (b) Connect the RF output of a precision VHF signal generator to the ANT receptacle and with no signal input note the VTVM reading. Adjust the VOLUME control and VTVM range, as required, to obtain an approximate full scale reading (DO NOT change the VOLUME control setting after this adjustment is made).
- (c) Set the signal generator to the receiving frequency of the transceiver and adjust the output amplitude of the signal generator until the VTVM reads 1/100th (20 dB decrease) of the reading in step (b). The signal generator output voltage at this point is the 20 dB quieting sensitivity, and should be approximately $0.3 \mu\text{V}$.

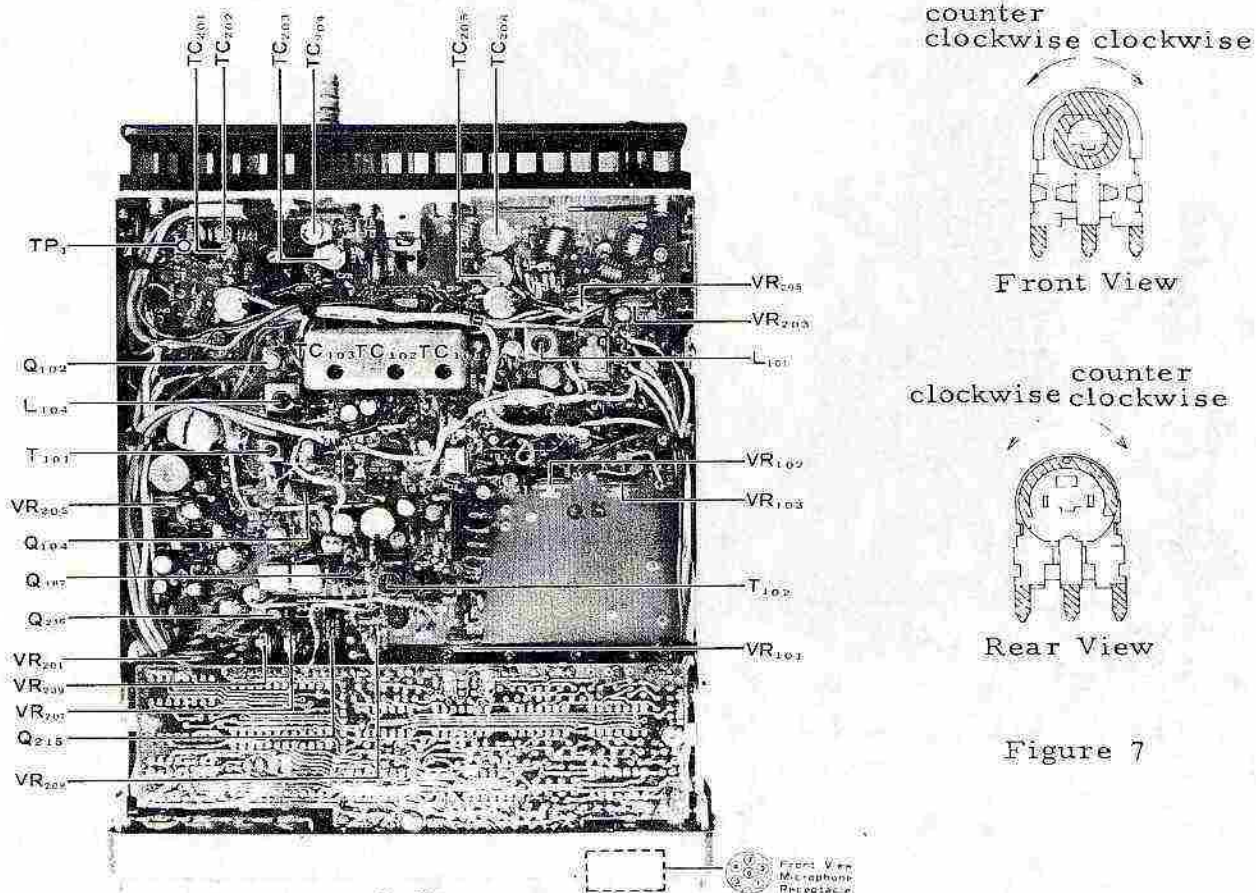


Figure 7

ALIGNMENT POINT

ALIGNMENT

SOME OF THE FOLLOWING ALIGNMENT PROCEDURES REQUIRE SPECIAL TEST EQUIPMENT AND TECHNIQUES, AND SHOULD ONLY BE PERFORMED BY AN EXPERT TECHNICIAN.

TRANSMITTER

(1) RF Power Amplifier

- a) Set the channel selector to 52.50 MHz, and connect a YP-150 dummy load/wattmeter to the antenna jack. Connect a VTVM between TP₁ and ground (1 V DC range). Set VR₂₀₅ fully counter-clockwise, and set TC₂₀₁-TC₂₀₆ to the centers of their ranges.
- b) Key the transmitter, and confirm that the VTVM reading is approximately 0.5 V, indicating adequate drive.

(2) PO Meter

- a) Set VR₂₀₃ to the point where the S-meter shows 8 on its scale at full output into a dummy load.

(3) AFP (Automatic Final Protection) Circuit

- a) Connect the YP-150 dummy load/wattmeter to the antenna jack. Set VR₂₀₅ to the fully counter-clockwise position. Connect the VTVM between the cathode (+) of D₈₀₁ and ground (-). Adjust VR₈₀₁ for a minimum VTVM reading.
- b) While transmitting into the dummy load, slowly rotate VR₂₀₅ clockwise until the power output just begins to fall off. Now disconnect the dummy load, and key the transmitter, while monitoring the total current consumption of the transceiver (use ammeter in DC line). The reading should be approximately 1 ampere.

(4) Modulation & Adjustments

- a) Connect the YP-150 dummy load/wattmeter to the antenna jack. Connect the output of an audio oscillator between pin 6 (mic in) and pin 5 (ground). Connect a deviation meter as shown in Fig. 8.

- b) Connect a frequency counter between TP₃ of the PLL unit and ground.
- c) Key the transmitter (short pin 4 of the mic jack to ground), and adjust T₄₀₁ for a 10.81 MHz counter reading.
- d) Set the output level of the audio generator to 25 mV at 1 kHz, and adjust VR₂₀₂ for ± 4.5 kHz deviation.
- e) Now set the audio generator output level to 2.5 mV. Adjust VR₂₀₁ for a deviation of ± 3.5 kHz.

(5) Tone Burst

- a) Connect a YP-150 dummy load/wattmeter to the antenna jack, and disconnect the microphone and any audio generators (in order to prevent modulation of the transmitter signal).
- b) Temporarily connect pin 5 of Q₂₁₅ to pin 14.
- c) Connect a YC-500 frequency counter to the emitter of Q₂₁₆, and set the TONE BURST switch to the ON position.
- d) Key the transmitter, and adjust VR₂₀₇ to the desired burst frequency.
- e) Connect a VTVM to the MIC IN terminal of the MAIN unit, and adjust VR₂₀₉ for a 2.5 mV reading on the VTVM.
- f) Remove the wire which was temporarily connected in step (b). Key the transmitter, and adjust VR₂₀₈ for the desired burst duration.

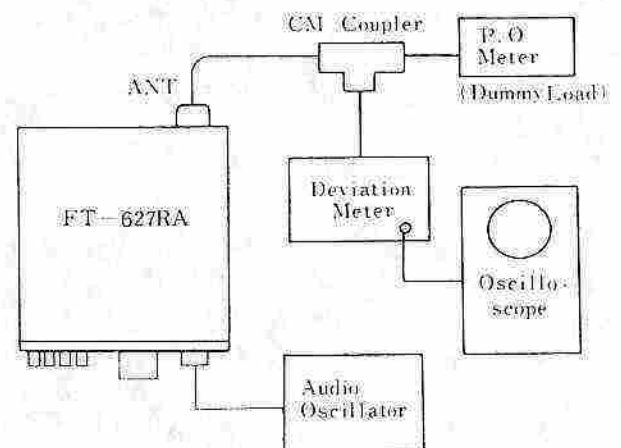


Figure 8

RECEIVER

(1) First IF Amplifier

- Connect a sweep generator to gate 1 of Q_{102} . Connect an oscilloscope through a detector to the drain of Q_{103} .
- Set the frequency of the sweep generator to 10.81 MHz, and apply its output. Adjust T_{101} until the scope pattern shown in Fig. 9 is available.

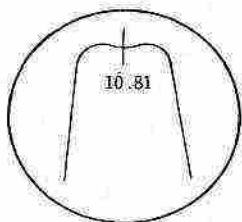


Figure 9

- Disconnect the sweep generator and scope. Measure the RF injection voltage to gate 2 of Q_{103} . A nominal value is 0.5 volts RMS.

(2) RF Amplifier Stage

- Connect a signal generator to the antenna jack, and set the channel selector to 52.5 MHz. Set TC_{101} – TC_{103} to the centers of their ranges.
- Tune the generator signal to the receive frequency, and peak L_{101} , L_{103} , and T_{102} for maximum indication on the S-meter.

(3) S-Meter Sensitivity

- Set the output level of the signal generator to +20 dB, and adjust VR_{101} for an exactly full scale deflection of the S-meter.

(4) Squelch Threshold

- Receive a 0 dB signal from the signal generator.
- Set the SQL control on the front panel fully clockwise. Now adjust VR_{102} to the point where the squelch just opens.
- Set the generator level to -10 dB. Press the TONE SQ button, and adjust VR_{103} to the point where the BUSY lamp just turns on.
- Turn off the signal generator, and turn off the tone squelch. Check to see that the front panel SQL control causes the squelch to open when the knob is turned approximately to the 9 to 10 o'clock position.

PLL CIRCUIT

- Set the channel frequency to 52.5 MHz.
- Connect a frequency counter to TP_1 on the PLL unit. Adjust TC_{309} for a reading of exactly 2.5600 MHz. Make sure that the RF voltage at the emitter of Q_{312} is approximately 0.5 volts RMS.
- Connect the VTVM to the emitter of Q_{310} , and peak TC_{308} for a maximum VTVM indication. Now slowly rotate TC_{308} in the direction of increasing capacitance until the VTVM reading becomes 20% lower than the peak reading.
- Connect an oscilloscope to TP_2 . Key the transmitter, and adjust T_{302} for a maximum scope reading (approx. 5 V p-p).
- Connect the frequency counter between the cathode of D_{302} and ground. Set the function switch to either of the SIMP channels. Set TC_{302} – TC_{307} to the centers of their ranges. Now adjust L_{307} for a counter reading of exactly 63.310 MHz.
- Set the function switch to one of the TX -1 MHz positions. Key the transmitter, and adjust TC_{303} for a reading of 62.310 MHz. Now press the +TX button, and adjust TC_{304} for a reading of 64.310 MHz.
- Set the function switch to SIMP, and press the 5 UP switch. Adjust TC_{305} for a reading of 63.315 MHz in the receive mode. Now set the function switch to TX -1 MHz, and key the transmitter. Adjust TC_{306} for a reading of 62.315 MHz on the counter. Now press the +TX button, and key the transmitter. Adjust TC_{307} for a reading of 64.315 MHz.
- Connect the VTVM (10 V DC range) between the cathode of D_{324} and ground. Adjust TC_{301} for a reading of 5.0 volts with the channel selector at 54.0 MHz.
- Connect the VTVM to TP_3 . Peak T_{402} and T_{403} for a maximum VTVM reading (approx. 60 mV RMS).
- Connect the RF probe of the VTVM between the TX OUT terminal of the PLL unit and ground. Peak T_{404} – T_{408} for a maximum reading on the VTVM (approx. 1.5 V RMS).

k) Connect the VTVM to the cathode of D₃₀₂/D₃₀₃. Peak T₃₀₁ for a maximum reading on the VTVM (approx. 2 V RMS).

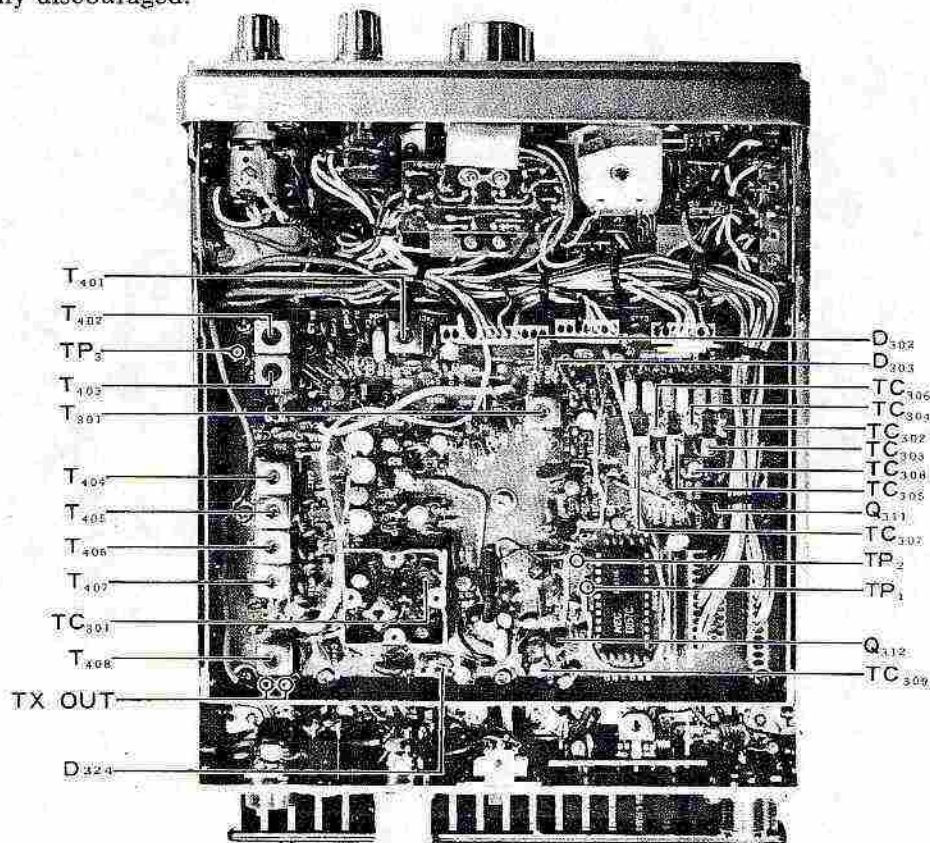
PLL CONTROL UNIT

As this unit requires no alignment, trouble in this unit should be referred to a qualified Yaesu service center for fault detection and parts replacement. This unit is highly sophisticated, and any attempt to service this circuitry without the proper knowledge is highly discouraged.

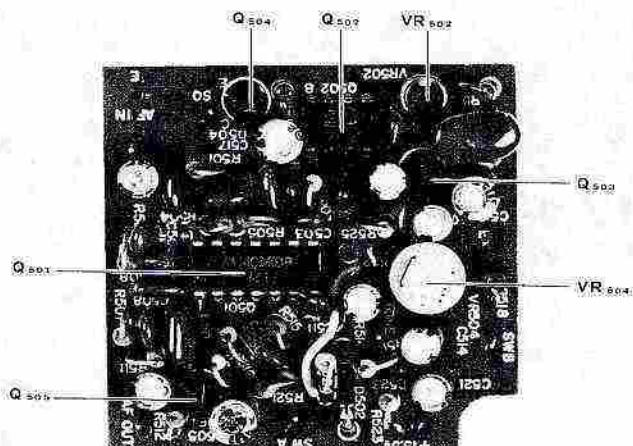
TONE SQUELCH UNIT (OPTION)

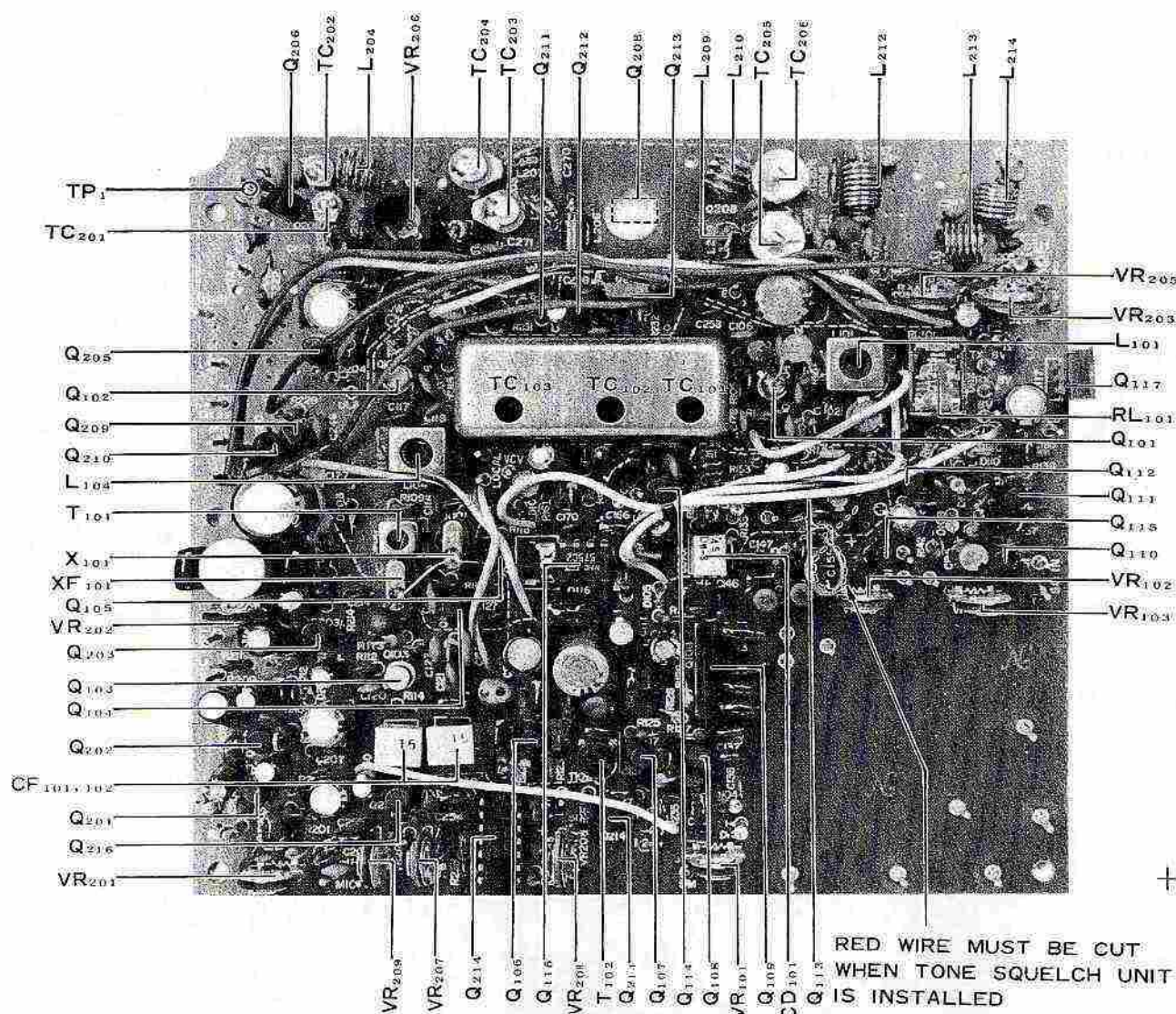
The optional tone squelch unit has been preset to 77 Hz center frequency at the factory. However, the frequency can be set to any frequency between 70 Hz and 250 Hz by referring to Table 2, located on page 15, and by adjustment of VR₅₀₂.

The tone output level adjustment is made at VR₅₀₄.

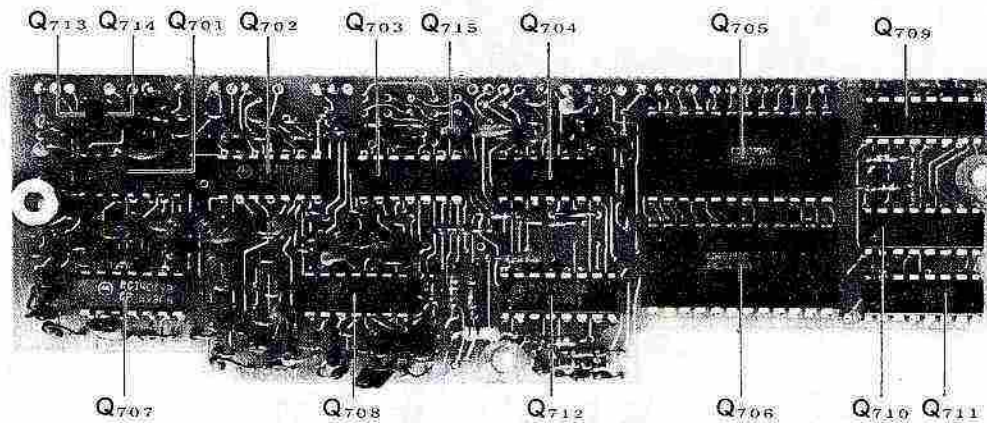


ALIGNMENT POINTS

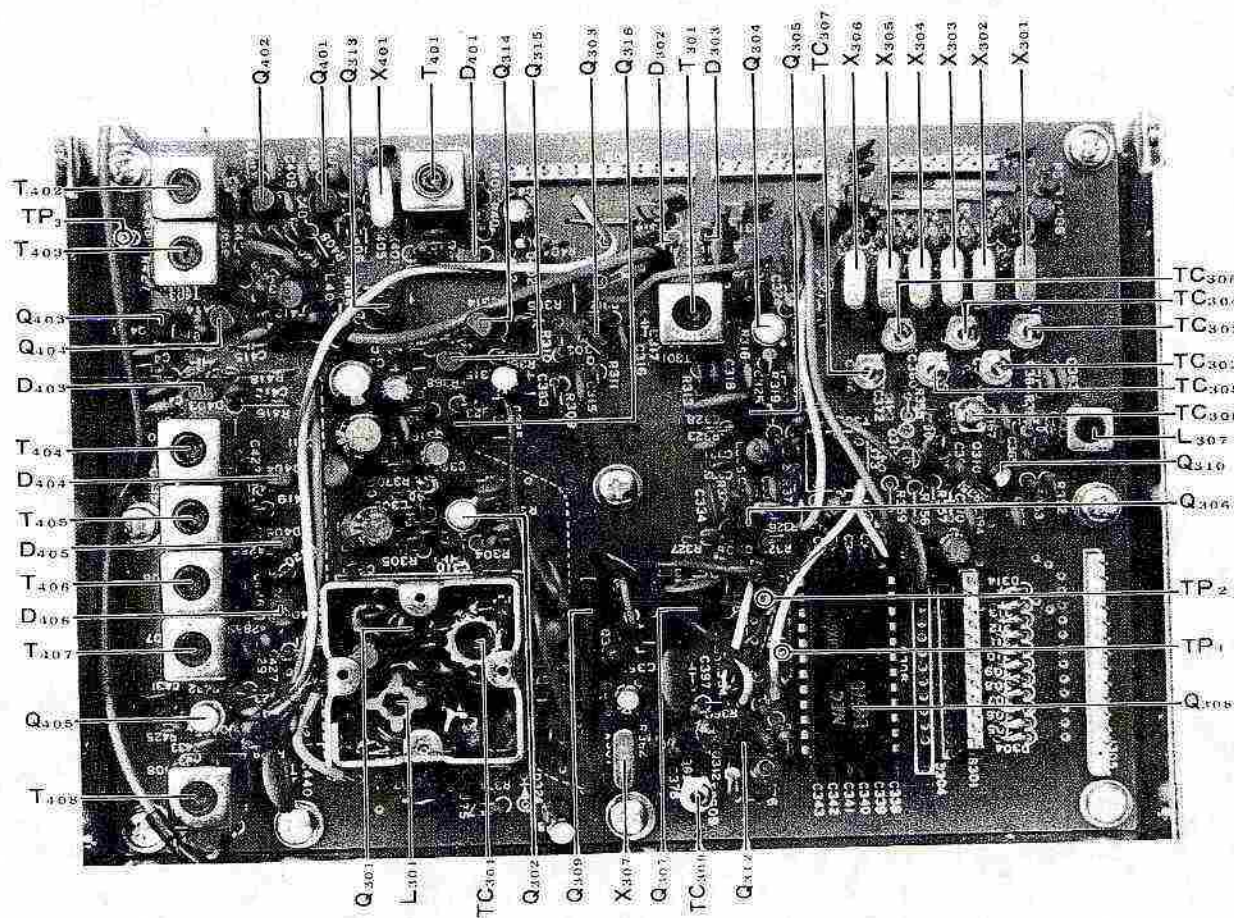




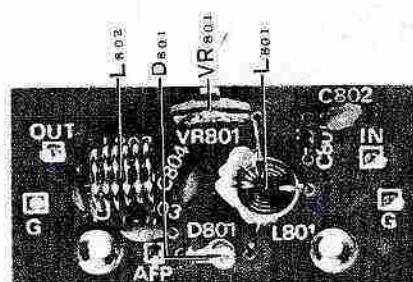
MAIN UNIT



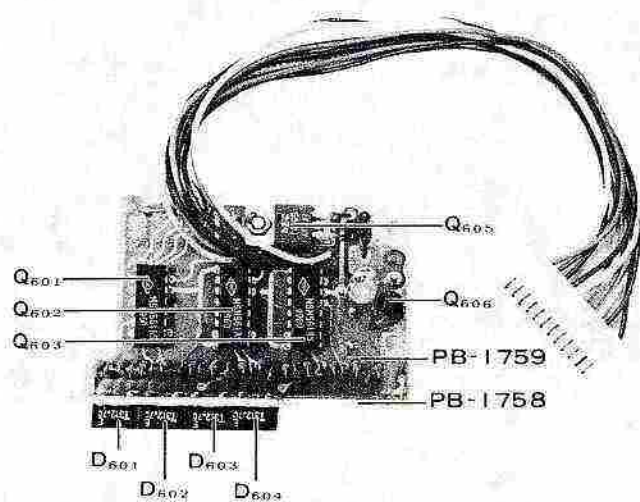
PLL CONTROL UNIT



PLL UNIT

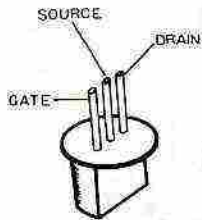


AFP UNIT

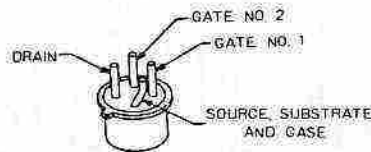


DISPLAY UNIT

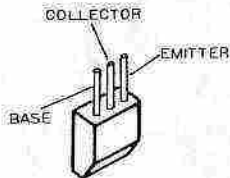
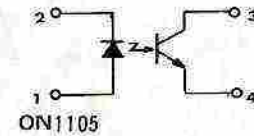
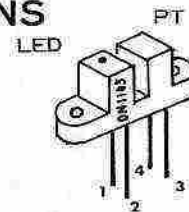
TRANSISTOR & IC CONNECTIONS



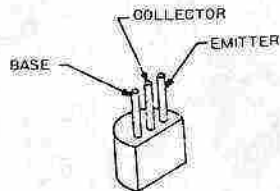
2SK19BL
2SK19GR



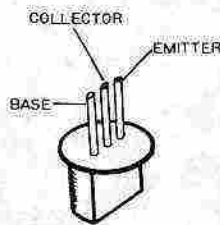
3SK51



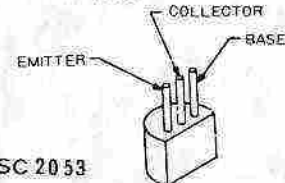
2SC535A



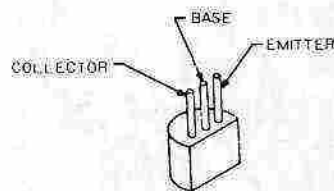
2SA564A
2SA733
2SC1815Y



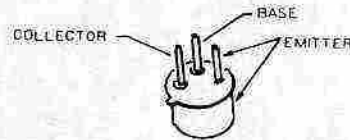
2SC372Y
2SC373
2SC785BN



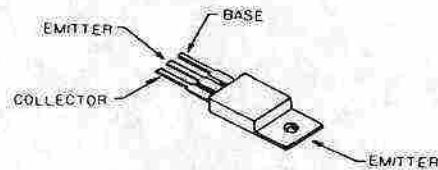
2SC2053



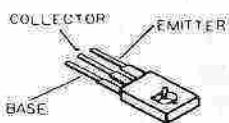
MPSA13



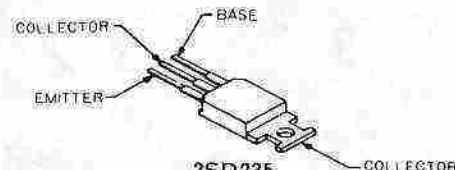
MRF237



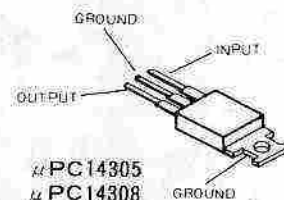
MRF479



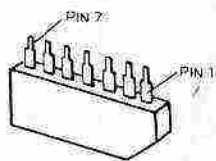
2SA496O



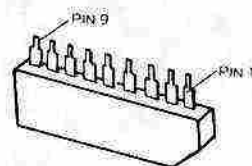
2SD235



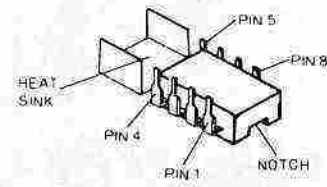
PC14305
PC14308



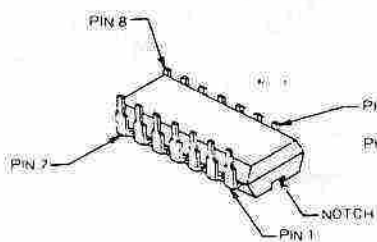
PC577H



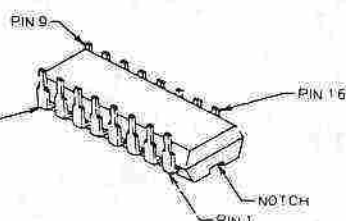
TC5081



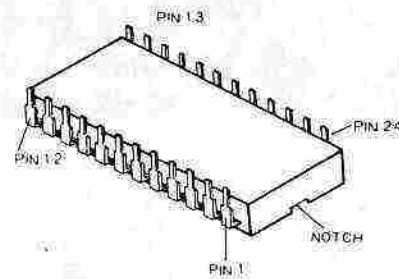
PC575C2



MC14011B
MC14013B
MC14069B
MC14081B
MC14584B



MSM561
MC14028B
MC14510B



PD857C
CD4039AE

FT-627RA PARTS LIST

MAIN CHASSIS				PHOTO INTERRUPTER BOARD		
Symbol	Number	Parts Number	Description	Symbol	Number	Parts Number
			TRANSISTOR			
Q1		G34023500	2SD235	PB-1981	F0001981	Photo interrupter board with components
						P.C. Board
			DIODE			TRANSISTOR
D8		G2015550	Silicon 1S1555	Q4,5	G3318150Y	2SC1815Y
D1		G2090034	" U05B			
D2		G2090025	Zener WZ050			
						PHOTO INTERRUPTER
			RESISTOR	Q2,3	G0090001	ON1105
R2		J01245100	Carbon film 1/4W TJ 10Ω			
R1		J01245821	" " " " 820Ω			RESISTOR
R7		J10246220	" Composition 1/2W GK 22Ω	R11,13	J10246221	Carbon film 1/4W VJ 220Ω
				R12,14	J10246103	" " " " 10KΩ
			POTENTIOMETER			
VR1(with S1)		J62800031	DM11A744-5M1111 10KΩB/10KΩA			
						SWITCH BOARD
			CAPACITOR			
				Symbol Number	Parts Number	Description
C1		K06175470	Ceramic disc 50WV 47PF(SL)	PB-1896	F0001896	Switch Board with components
C10		K12171102	" " " " 0.001μF			P.C. Board
C2,3		K13170103	" " " " 0.01μF			DIODE
C7		K40100107	Electrolytic 10WV 100μF	D5,7	G2015550	Silicon 1S1555
C6,8,9		K40120106	" 16WV 10μF	D3,4	G2090025	Zener WZ050
C5		K40120226	" 22μF			
C4,7		K40120107	" 100μF			RESISTOR
				R4,5	J00245821	Carbon film 1/4W VJ 820Ω
			INDUCTOR	R6	J00245562	" " " " 5.6KΩ
L1		L0020592	#220592	R3	J00245103	" " " " 10KΩ
			AF CHOKE			CAPACITOR
CH1		L2030012	#230012	C8,9	K40120106	Electrolytic 16WV 10μF
			METER			SWITCH
M1(with PL6)		M0290012	AP-120 8Ω 1W	S2,3,5	N4090015	2U-EE-20
				S4	N4090010	2U-OA-20
			SPEAKER			
SP1		M4090010	SM-77K-Y			
						MAIN UNIT
			SWITCH			
				Symbol Number	Parts Number	Description
S6,7		N6090004	SSF-22-08B			
S8		N0190014	SRN2046N	PB-1998	F0001998	Main Unit with components
S1(with VR1)				PB-2024	F0002024	Main Board (P.C.B.)
S9		N6090002	SSH-23-08		C0020240	Resonator Board (P.C.B.)
						" " with components
						IC, FET & Transistor
			RECEPTACLE	Q109	G1090072	IC μPC577H
J1		P0090010	FM142S	Q116	G1090073	" μPC575C2
J2		P0090012	FM146S	Q117	G1090070	" μPC14308
J3		P1090031	CS250	Q215	G1090068	" MC14011B
J4		P1090026	JS0239	Q101,102,103	G4800510C	FET 3SK51-03
J5		P1090005	SG8050	Q213	G31049600	Transistor 2SA4960
J6		T9201130A	1625-06R-1 #240113A	Q105	G3105640	" 2SA564
P6		T9201140	1625-06P-1 #240114A	Q104,106~108,110	G3303720Y	" 2SC372Y
				111~115,201~203		
				205,209~212,214		
				216		
			LAMP			
PL1~5,7		Q1000033	RX054-32732B 14V 40mA	Q207	G3090001	" MRF237
PL6(with M1)				Q206	G3320530	" 2SC2053
				Q208	G3090026	" MRF479
		Q6000011	Terminal Board 11.4PS(2-0-2)			
						DIODE
				D103,104,106~109	G2001880F	Germanium Diode 1S188FM
				205,209,211		

FT-627RA PARTS LIST

D101,102,105,110 111~113,201~204 210	G2015550	Silicon Diode	IS1555	TH101	G9090001	THERMISTOR	SDT-250
D206,207,213	G2090033	✱ ✱	M1301			POTENTIOMETER	
D114~116	G2022090	Varactor	1S2209	VR202,209	J50701102	TR-11R3	1KΩB
				VR201	J50701502	✱	5KΩB
		CRYSTAL		VR101,102,103,205	J50701103	✱	10KΩB
X101	H0101100	HC-18/U	11.265MHz	VR203	J50701503	✱	50KΩB
				VR207	J50701104	✱	100KΩB
		MONOLITHIC FILTER		VR208	J50701205	✱	2MΩB
XF101	H1101980	108M15A					
		CERAMIC FILTER				CAPACITOR	
CF101,102	H3900030	LFB-15		C233	K00172010	Ceramic	50WV SL1pF
				C119	K00172050	✱	✱ SL5pF
		CERAMIC DISCRIMINATOR		C239	K00173070	✱	✱ SL7pF
CD101	H7900040	SPD455S4		C239	K00173070	✱	✱ CH10pF
				C118	K00175150	✱	✱ SL15pF
		RESISTOR		C180	K00179005	✱	✱ SL20pF
R224	J00245100	Carbon Film	1/4W VJ 10Ω	C222,102	K00175270	✱	✱ SL27pF
R248	J01245220	✱ ✱	✱ TJ 22Ω	C269	K00179007	✱	✱ SL30pF
R225	J01245560	✱ ✱	✱ TJ 56Ω	C108,110,112	K06175390	✱	✱ UJ 39pF
R102,105,107,112	J00245560	✱ ✱	✱ VJ 56Ω	C243,245	K00175470	✱	✱ SL47pF
R110,124,131,157 201,208	J00245101	✱ ✱	✱ VJ 100Ω	C124	K02175470	✱	✱ CH47pF
R162	J00245121	✱ ✱	✱ VJ 120Ω	C271,272	K00175560	✱	✱ SL56pF
R228	J00245181	✱ ✱	✱ VJ 180Ω	C107,109,111,157,185,244	K00175101	✱	✱ SL100pF
R147,215	J00245221	✱ ✱	✱ VJ 220Ω	C125,126	K00175151	✱	✱ SL150pF
R123	J00245331	✱ ✱	✱ VJ 330Ω	C270	K00175271	✱	✱ SL270pF
R126,128,129,163,165 223,232	J00245471	✱ ✱	✱ VJ 470Ω	C123,138,167,170,176 207,217,223,226,228 247,258,259	K12171102	✱	✱ 0.001μF
R209	J00245561	✱ ✱	✱ VJ 560Ω	C201,202,204,232	K10179016	✱	✱ 0.001μF
R206,216	J00245102	✱ ✱	✱ VJ 1KΩ	C101,103~106,115 120,121,178,181,182	K13170103	✱	✱ 0.01μF
R114,142,151	J00245152	✱ ✱	✱ VJ 1.5KΩ	184,219,224,225,235 237,240,257,260			
R202	J00245182	✱ ✱	✱ VJ 1.8KΩ	C116,117,127,139,214 227,231,234,236,242 261	K14179002	✱	✱ 0.01μF
R149,161,221,233	J00245222	✱ ✱	✱ VJ 2.2KΩ	C273	K23140001	Ceramic Chip	25WV 0.01μF
R120,210,222	J00245272	✱ ✱	✱ VJ 2.7KΩ	C128,131~133,135 147,179,251,252	K50177102	Mylar Film	50WV 0.001μF
R111,117,138,140,204	J00245332	✱ ✱	✱ VJ 3.3KΩ	C162	K50177472	✱ ✱	✱ 0.0047μF
R122	J00245392	✱ ✱	✱ VJ 3.9KΩ	C137,146,151,152,154 161,246,254,264,255	K50177103	✱ ✱	✱ 0.01μF
R156,229,231,235,236 244	J00245472	✱ ✱	✱ VJ 4.7KΩ	C148~150,164,166 203	K50177223	✱ ✱	✱ 0.022μF
R132,133,141,203,217 230	J00245562	✱ ✱	✱ VJ 5.6KΩ	C122,129,130,134,136 140~143,215,216 234,236	K50177473	✱ ✱	✱ 0.047μF
R154,155	J00245822	✱ ✱	✱ VJ 8.2KΩ	C153,172	K50177104	✱ ✱	✱ 0.1μF
R109,115,116,118,119 134,143,205,211,213	J00245103	✱ ✱	✱ VJ 10KΩ	C159	K70167475	Tantalum	35WV 4.7μF
R121	J00245183	✱ ✱	✱ VJ 18KΩ	C205	K70127106	✱	16WV 10μF
R103,104,135,234,249	J00245223	✱ ✱	✱ VJ 22KΩ	C253	K70167474	✱	35WV 0.47μF
R101,106,108,113,125 127,146,158	J00245473	✱ ✱	✱ VJ 47KΩ	C144,169,171,209	K40100476	Electrolytic	10WV R 47μF
R144	J00245563	✱ ✱	✱ VJ 56KΩ	C165,173,175,206,213	K40100107	✱	✱ R 100μF
R145,152	J00245823	✱ ✱	✱ VJ 82KΩ	C158,160,208,210,262	K40170105	✱	50WV R 1μF
R153,242,243	J00245104	✱ ✱	✱ VJ 100KΩ	C266	K40089001	✱	6.3WV 100μF
166~168				C155,156,159,168	K40120475	✱	25WV R 4.7μF
R160	J00245124	✱ ✱	✱ VJ 120KΩ	C163,183,211,212,250	K40120106	✱	16WV R 10μF
R137,139,159,212,214	J00245154	✱ ✱	✱ VJ 150KΩ	C174,229,263	K40120107	✱	✱ R 100μF
R239	J00245184	✱ ✱	✱ VJ 180KΩ	C177	K40120108	✱	✱ R 1000μF
R207	J00245274	✱ ✱	✱ VJ 270KΩ				
R238	J00245824	✱ ✱	✱ VJ 820KΩ				
R237,240,241	J00245105	✱ ✱	✱ VJ 1MΩ				
R226	J10276100	✱ Composition	1/2W GK10Ω				
R254	J10276150	✱ ✱	✱ GK15Ω				
R246	J10276101	✱ ✱	✱ GK100Ω				
R255(1.206)	J10276471	✱ ✱	✱ GK470Ω				

FT-627RA PARTS LIST

		TRIMMER CAPACITOR				DIODE	
TC201,202	K91000030	ECV-1ZW 40×53N	40pF	D322~324,327	G2015550	Silicon Diode	1S1555
TC101~103	K91000029	20×53N	20pF	D302,303,315~320	G2090027	"	1S553
TC203,204	K91000031	90×32	90pF	D402	G9090005	Varistor	MV-103
TC205,206	K91000048	2222-808-32809	80pF	D321	G2090035	Zener Diode	RD6,8EB
				D403~406	G2022090	Varactor Diode	1S2209
				D401	G2090023	"	1SV50
		INDUCTOR		D301	G2090043	"	MV104
L101,104	L0020585		#220585				
L103	L0020586		#220586				
L203,209	L1020590		#220590			CRYSTAL	
L204,210	L0020593		#220593	X301	H0101870	HC-18/U	60.810MHz
L206	L0020206		#220206	X302	H0101880	"	59.810MHz
L207,216	L0020594		#220594	X303	H0101890	"	61.810MHz
L208	L1020589		#220589	X304	H0101900	"	60.815MHz
L211	L1190013	Micro Inductor		X305	H0101910	"	59.815MHz
		FL4H-6R8M	6.8μH	X306	H0101920	"	61.815MHz
L212	L0020591		#220591	X307	H0101840	"	2.56MHz
L213,214	L0020527		#220527	X401	H0101020	"	10.81MHz
L102	L1190070	Micro Inductor	8.2μH				
L105	L1190068	"	220μH			RESISTOR	
L106,108,109	L1190017	FL5H-102K	1mH	R364,425,428	J00245560	Carbon Film	1/4W-VJ 56Ω
L201	L1190075	L1Q-104J	100mH	R303,307,312,351,360	J00245101	"	VJ 100Ω
L110	L1190073	FL5H-270K	27mH	371,378,379,408,418			
				R311,412~415	J00245221	"	VJ 220Ω
				R385	J00245391	"	VJ 390Ω
		TRANSFORMER		R302,354	J00245471	"	VJ 470Ω
T101	L0020187	11" T	#220187	R361	J00245561	"	VJ 560Ω
T102	L0190002	"	#220188	R373,319	J00245681	"	VJ 680Ω
				R355	J00245821	"	VJ 820Ω
				R324,327,365,367,369	J00245102	"	VJ 1KΩ
		RELAY		407,411			
RL101	M1190002	FBR211ADO12M 12V DC		R334	J00245122	"	VJ 1.2KΩ
				R323,372,375	J00245152	"	VJ 1.5KΩ
	L9190001	Ferrite Beads 4A-R1 3×3-1		R313,328,349,350,381	J00245222	"	VJ 2.2KΩ
	Q5000011	Wrapping Terminal C		R382,383	J01245222	"	TJ 2.2KΩ
	Q5000020	Pin Terminal MS-60121		R314,315,343~348	J00245332	"	VJ 3.3KΩ
	R5047912B	Heat Sink C To-5 2=15mm		384			
	R0052890	Resonator Case		R404		"	VJ 5.6KΩ
				R309,321,325,335~	J00245103	"	VJ 10KΩ
				337,352,363,409,426			
		PLL UNIT		427			
Symbol Number	Parts Number	Description		R353	J00245123	"	VJ 12KΩ
	C0017570	PLL Unit with components		R368,374	J00245153	"	VJ 15KΩ
PB-1757B	F0001757B	PLL Main Board (P.C.B.)		R317,362,366,401,406	J00245223	"	VJ 22KΩ
PB-1830A	F0001830A	VCO Board (P.C.B.)		410			
	C0018300	" with components		R326	J00245273	"	VJ 27KΩ
				R310,318,402,424	J00245333	"	VJ 33KΩ
		IC, FET & Transistor		R322,423	J00245393	"	VJ 39KΩ
Q309	G1090048	IC TC5081P		R405	J00245473	"	VJ 47KΩ
Q308	G1090047	" μPD857C		R301	J00245563	"	VJ 56KΩ
Q403,404	G3800190G	FET 2SK19GR		R304~306,316,342	J00245104	"	VJ 100KΩ
Q301	G3800190B	" 2SK19BL		370,377,380,416,417			
Q302,304,405	G4800510C	MOS FET 3SK51-03		419~422,429			
Q306,307,313~315	G3303720Y	Transistor 2SC372Y		R376	J00245154	"	VJ 150KΩ
401,402				R308,320(L303,304)	J10246220	Carbon Composition	1/2W GK 470Ω
Q312	G3303730	" 2SC373					
Q303,305	G3305350A	" 2SC535A					
Q310	G3307850B	" 2SC785BN					
Q316	G3090005	" MPSA13					
						BLOCK RESISTOR	
				RB301	J40900004		11×100KΩ
		IC SOCKET					
QS301	P3090034	116-24-30-114					

FT-627RA PARTS LIST

		CAPACITOR				INDUCTOR	
C324, 327	K00179001	Ceramic	50WV SL0.5pF	L301	L0020587	VCO Coil	# 220587
C323, 326, 369, 423, 426	K00172010	"	" SL1pF	L309	L0020205		# 220205
C407	K00172020	"	" SL2pF	L303, 304	L0020206		# 220206
C404	K02172040	"	" CH4pF	L307	L0020417		# 220417
C427	K06175040	"	" UJ 4pF	L302	L1190005	Micro Inductor FL4H-1R0M 1μH	
C310	K00172050	"	" SL5pF	L306, 308, 313	L1190014	" FL4H-100K 10μH	
C317	K02172050	"	" CH5pF	L305	L1190025	" FL5H-330K 33μH	
	K02173060	"	" CH6pF			" 47μH	
C420	K06175060	"	" UJ 6pF	L312	L1190024	" FL5H-221K 220μH	
C422, 424	K02173070	"	" CH7pF	L311, 401	L1190017	" FL5H-102K 1mH	
	K06175080	"	" UJ 8pF	L310	L1190035	" FL7H-392J 3.9mH	
C332, 433	K00173100	"	" SL10pF				
C357~362	K02173100	"	" CH10pF				
C435	K00175120	"	" SL12pF			TRANSFORMER	
C421, 425, 428	K06179002	"	" UJ 13pF	T301, 404~408	L0020408		# 220408
C302	K06179003	"	" UJ 16pF	T401	L0020319		# 220319
C304, 331	K00175180	"	" SL18pF	T402, 403	L0020149	R12-4073	# 220149
C306	K02175180	"	" CH18pF				
C413, 414	K02179008	"	" CH20pF				
C368	K02179009	"	" CH22pF			MINI CONNECTOR	
C365, 368, 378	K06175220	"	" UJ 22pF	J301, 302	P0090051	5048-06A	
C307	K02179010	"	" CH24pF	J303, 304	P0090053	5048-11A	
C305	K02175270	"	" CH27pF	J305	P0090036	5048-14A	
C417, 418	K06175270	"	" UJ 27pF				
C429	K00175330	"	" SL33pF	P301	T9200460B	5047-06 with Wire	# 240046B
C301	K02175330	"	" CH33pF	P302	T9200470B	"	# 240047B
C392, 438	K00172020	"	" SL47pF	P303	T9201150	5047-11	# 240115
C314, 352	K00175101	"	" SL100pF	P304	T9200490	"	# 240049
	K02175101	"	" CH100pF	P305	T9200500	5047-14	# 240050
C403, 405, 406	K06175101	"	" UJ 100pF		R7052100A	Spacer	
C313, 319, 320, 338~348, 354~356, 380, 402, 438	K12171102	"	" 0.001μF		R0041040B	VCO Case	
					R0041050B	VCO Case Cover	
					Q5000011	Wrapping Terminal C	
C374	K10179016	"	" 0.001μF				
C319, 320, 432, 441	K14179002	"	" 0.01μF				
C308, 311, 312, 315, 316, 318, 321, 325, 330, 333, 335, 363, 364, 366, 367, 375, 384, 394, 395, 408~410, 415, 416, 419, 430, 431, 442	K13170103	"	" 0.01μF				
				PLL CONTROL UNIT			
				Symbol Number	Parts Number	Description	
					C0018930	PLL Control Unit with components	
				PB-1893A	F0001893A	P.C. Board	
				IC & TRANSISTOR			
C334	K13170223	"	" 0.022μF	Q704	G1090068	IC	MC14011B
C322, 328, 329, 336, 350, 351, 391, 393, 397, 399, 436, 439, 440	K13170473	"	" 0.047μF	Q701	G1090067	"	MC14013B
				Q712	G1090088	"	MC14028B
C388	K50177473	Mylar Film	" 0.047μF	Q702, 707	G1090126	"	MC14069B
C376	K51176391	Styrol	" 390pF	Q708	G1090053	"	MC14081B
C377	K51176102	"	" 1000pF	Q709~711	G1090149	"	MC14510B
C385	K70167104	Tantalum	35WV 0.1μF	Q703	G1090224	"	MC14584B
C387	K70127475	"	" 4.7μF	Q705, 706	G1090140	"	CD4039AE
C353	K70127106	"	" 10μF	Q713~715	G3318150V	Transistor	2SC1815Y
C349	K40100476	Electrolytic	10WV-R 47μF				
C379, 381, 389	K40100107	"	" R 100μF				
C309, 382, 396	K40120106	"	" 16WV-R 10μF			DIODE	
C383, 386, 398, 401	K40170105	"	" 50WV-R 1μF	D701~737	G2015550	Silicon	1S1555
				RESISTOR			
		TRIMMER CAPACITOR		R706, 709	J00245682	Carbon Film	1/4W VJ 6.8KΩ
TC301	K91000049	TZ03Z070A	7pF	R707, 719, 728, 729, 732, 738, 741, 746	J00245103	"	VJ 10KΩ
TC308	K91000028	ECV-12W	10×53N 10pF			"	"
TC302~307, 309	K91000029	"	20×53N 20pF	R721, 725, 739, 740, 745	J01245103	"	TJ 10KΩ
				R701, 716, 717	J00245223	"	VJ 22KΩ
				R735	J01245333	"	TJ 33KΩ

FT-627RA PARTS LIST

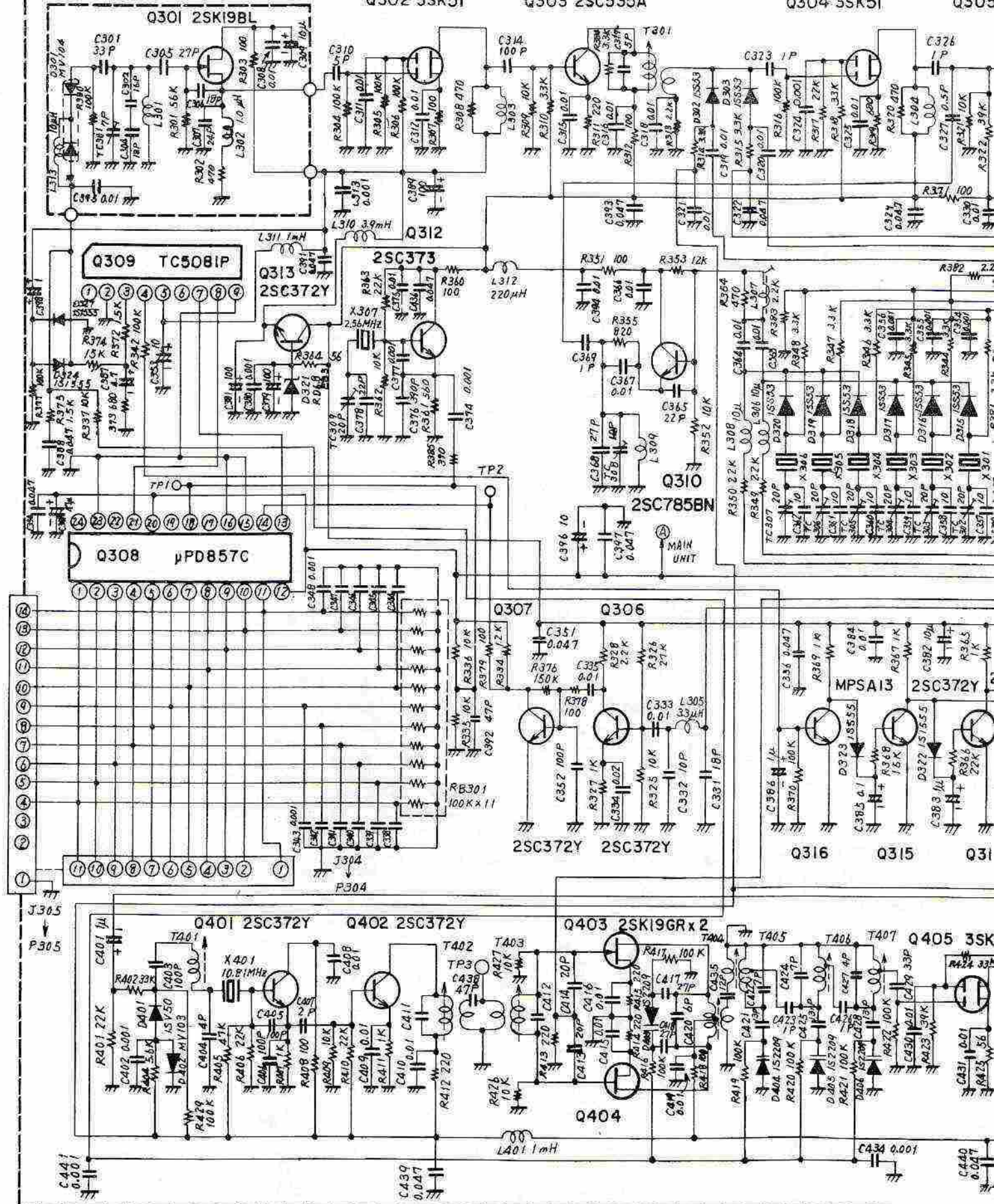
R703,722	J00245473	Carbon Film	¼W VJ	47KΩ
R702,705,708,730,731 733,737,744	J00245104	" "	VJ	100KΩ
R710~714,723,724 726,727,742	J01245104	" "	TJ	100KΩ
R720,734	J00245224	" "	VJ	220KΩ
R743	J01245224	" "	TJ	220KΩ
R736	J00245334	" "	VJ	330KΩ
R704,718	J00245474	" "	VJ	470KΩ
R715	J10246275	* composition *	GK	2.7MΩ
AFF UNIT				
Symbol Number	Parts Number	Description		
PB-2023	F0002023	P.C. Board		
DIODE				
D801	G2001880F	Ge	1S188FM	
POTENTIOMETER				
C704,713,722,724	K12171102	Ceramic disc	50WV	0.001μF
C703,705	K13170103	" "	" "	0.01μF
C714,715,720	K50177102	Mylar	" "	0.001μF
C706~708,716,719 721	K50177103	" "	" "	0.01μF
C702	K50177223	" "	" "	0.022μF
C710	K70167104	Tantalum	35WV	0.1μF
C723	K70167224	" "	" "	0.22μF
C711,712,718	K70147105	" "	25WV	1μF
C709,717	K70127225	" "	16WV	2.2μF
C701	K71137685	(N.L.)	20WV	6.8μF
DISPLAY UNIT				
Symbol Number	Parts Number	Description		
PB-1759	F0001759	Display Unit with components		
	C0017590	Driver Board (P.C.B)		
	C0017590	" " with components		
PB-1758	F0001758	Display Board (P.C.B)		
	C0017580	" " with components		
IC & TRANSISTOR				
Q605	Q1090065	IC	μPC14305	
Q601~603	Q1090046	" "	MSM561	
Q606	Q3303720Y	Transistor	2SC372Y	
DISPLAY LED				
DS601~-604	G2090056	TLR312D		
RESISTOR				
R623	J00245181	Carbon Film	¼W-VJ	180Ω
R625	J00245331	" "	½W-VJ	330Ω
R601~622	J00245471	" "	VJ	470Ω
R624	J00245681	" "	VJ	680Ω
R626	J00245103	" "	¼W-VJ	10KΩ
CAPACITOR				
C601	K12171102	Ceramic	50WV	0.001μF
C602	K70167474	Tantalum	35WV	0.47μF
C603	K40100476	Electrolytic	10WV-R	47μF
TONE SQUELCH UNIT				
Symbol Number	Parts Number	Description		
PB-1555A	F0001555A	Printed Circuit Board		
IC, FET & TRANSISTOR				
Q501	G1090077	IC	MC3403	
Q502	G1090154	" "	NE567	
Q503	G3800190G	FET	2SK19GR	
Q504,505	G3303720Y	Tr	2SC372Y	
DIODE				
D501	G2090042	Zener Diode	RD8,2EB	
RESISTOR				
R518	J00245101	Carbon Film	¼W VJ	100Ω
R512	J00245103	" "	VJ	10KΩ
R504	J00245123	" "	VJ	12KΩ
R510,511,517	J00245223	" "	VJ	22KΩ
R502,508	J00245393	" "	VJ	39KΩ
R501,505,521,522	J00245473	" "	VJ	47KΩ
R506,507	J00245823	" "	VJ	82KΩ
R509,514*	J00245154	" "	VJ	150KΩ
R503	J00245474	" "	VJ	470KΩ
R515,519	J00245105	" "	VJ	1MΩ
R513*,524*	J00245153	" "	VJ	15KΩ
R516*	J00245393	" "	VJ	39KΩ
R513*,524*	J00245822	" "	VJ	8.2KΩ
R514*	J00245274	" "	VJ	270KΩ
R516*	J00245333	" "	VJ	33KΩ
* See table 2				

FT-627RA PARTS LIST

POTENTIOMETER				ACCESSORIES		
				Symbol Number	Parts Number	Description
VR501,504	J51723102	SR-10R	1KΩB		M3090008	Microphone Assembly YE-17
VR502	J51725104	TM065P	100KΩB			with Microphone hanger,screws
					P1090021	Microphone plug FM-1461P
		CAPACITOR				
C503	K50177102	Mylar	50WV	0.001μF	P1090031	ACC Plug CP0084
C512	K50177472	"	"	0.0047μF		
C506,507,520	K50177103	"	"	0.01μF	T9002803	Power cord Assembly #240028
C502,504,505,508,511	K50177223	"	"	0.022μF	P1090019	Power plug FM142P
C509	K50177473	"	"	0.047μF	Q2000001	Fuse Holder SN1101
C516	K50177154	"	"	0.15μF	Q0000004	Fuse 3A
C516*	K50177104	"	"	0.1μF		
C514,522	K40170105	Electrolytic	50WV	1μF	P0090068	Cigarette Lighter Adapter
C501,510,513,521,524	K40120106	"	16WV	10μF		
C515,517,519	K40120226	"	"	22μF	Q0000004	Fuse 3A
C523	K70167154	Tantalum	35WV	0.15μF		
C518	K70127475	"	"	4.7μF	P0090034	External Speaker plug P-2240
					R0038630	Stand
						Mobile Bracket Assembly with Set Screws

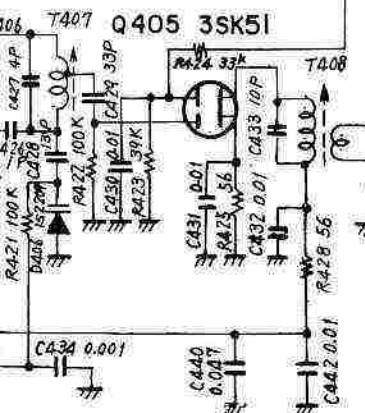
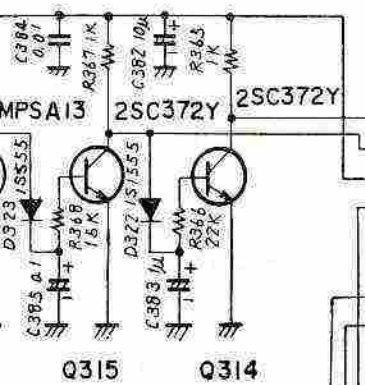
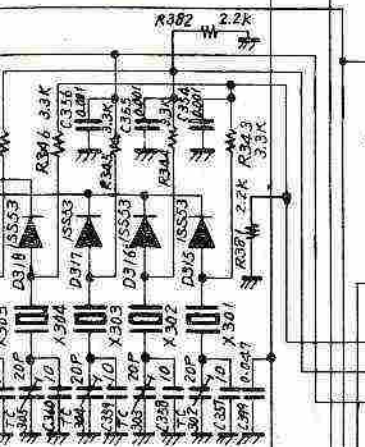
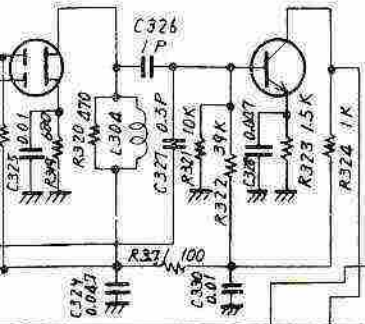
PB-1757A(PLL UNIT)

PB-1830A(VCO UNIT)

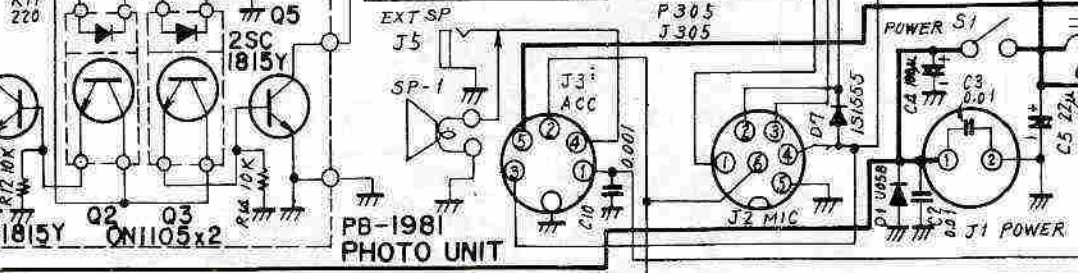
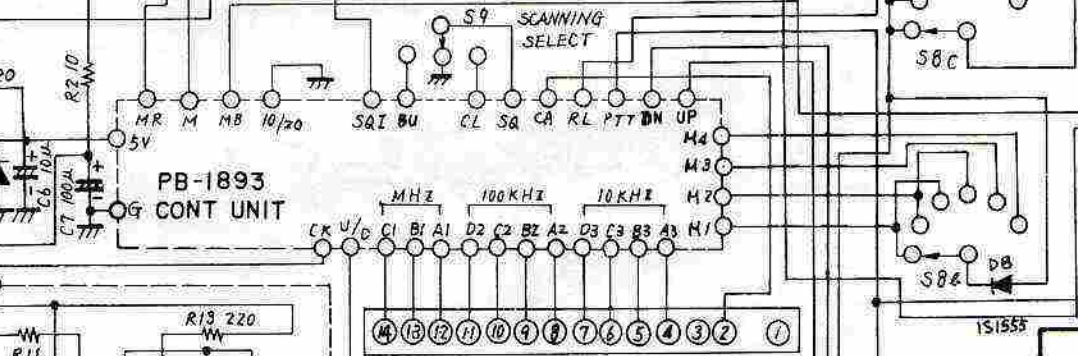
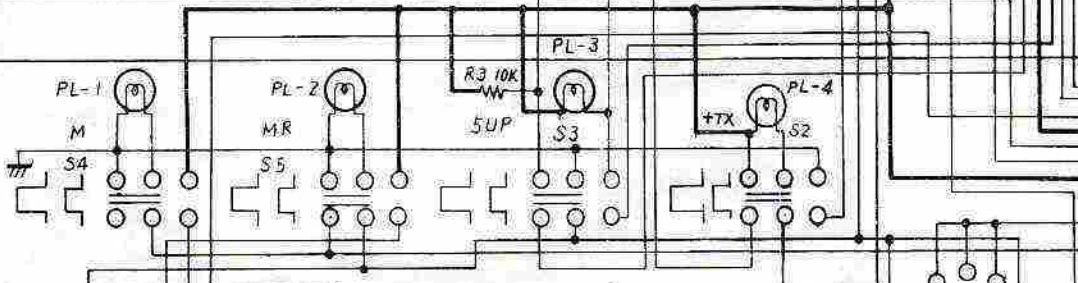
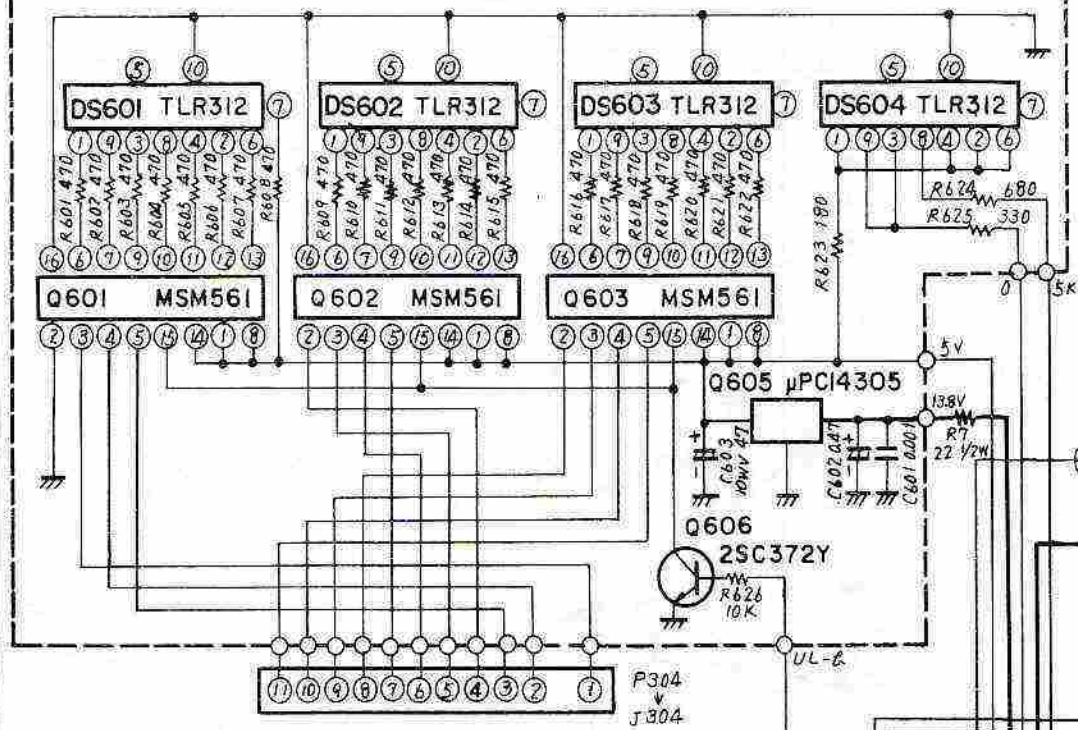


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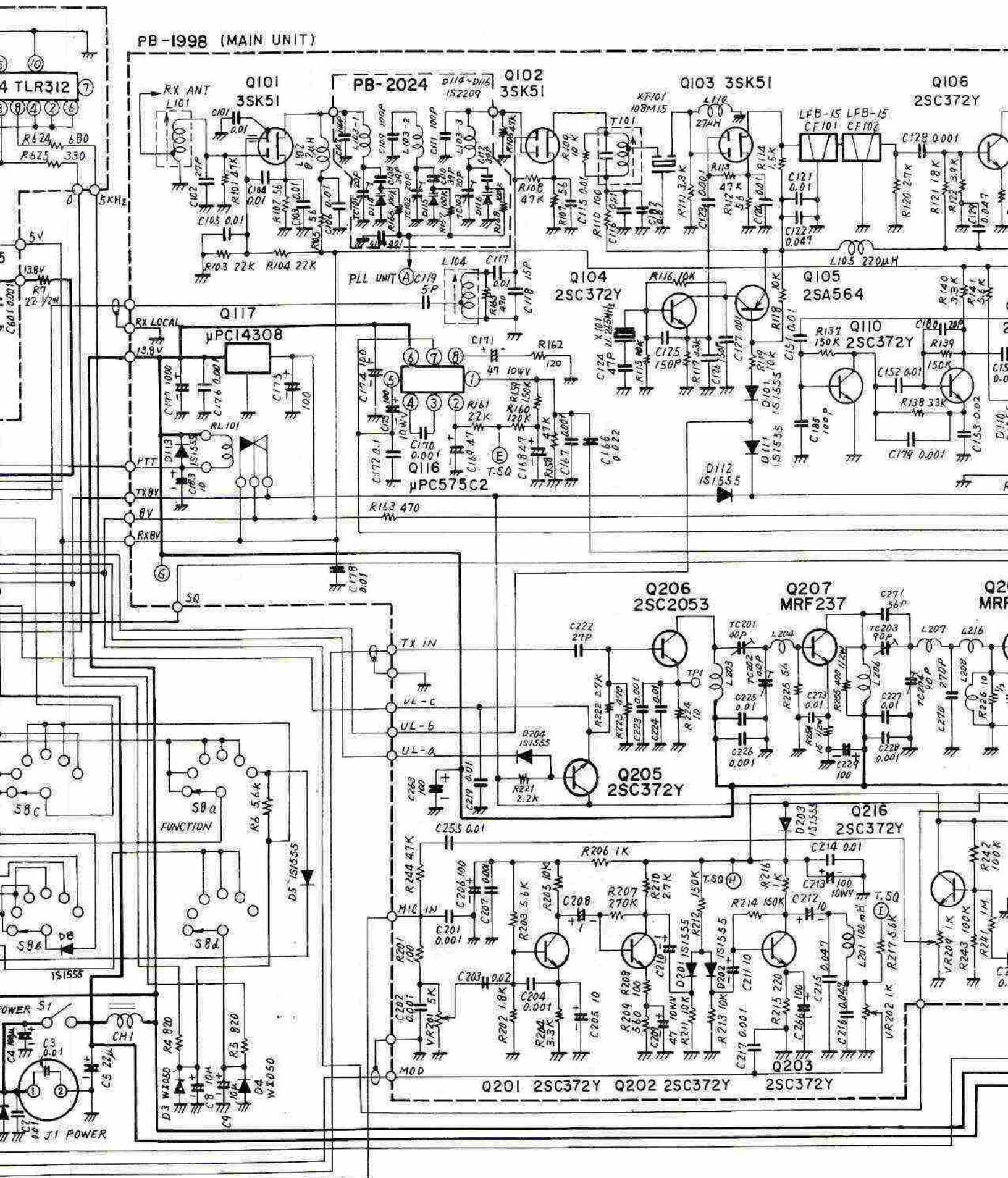
Q305 2SC535A

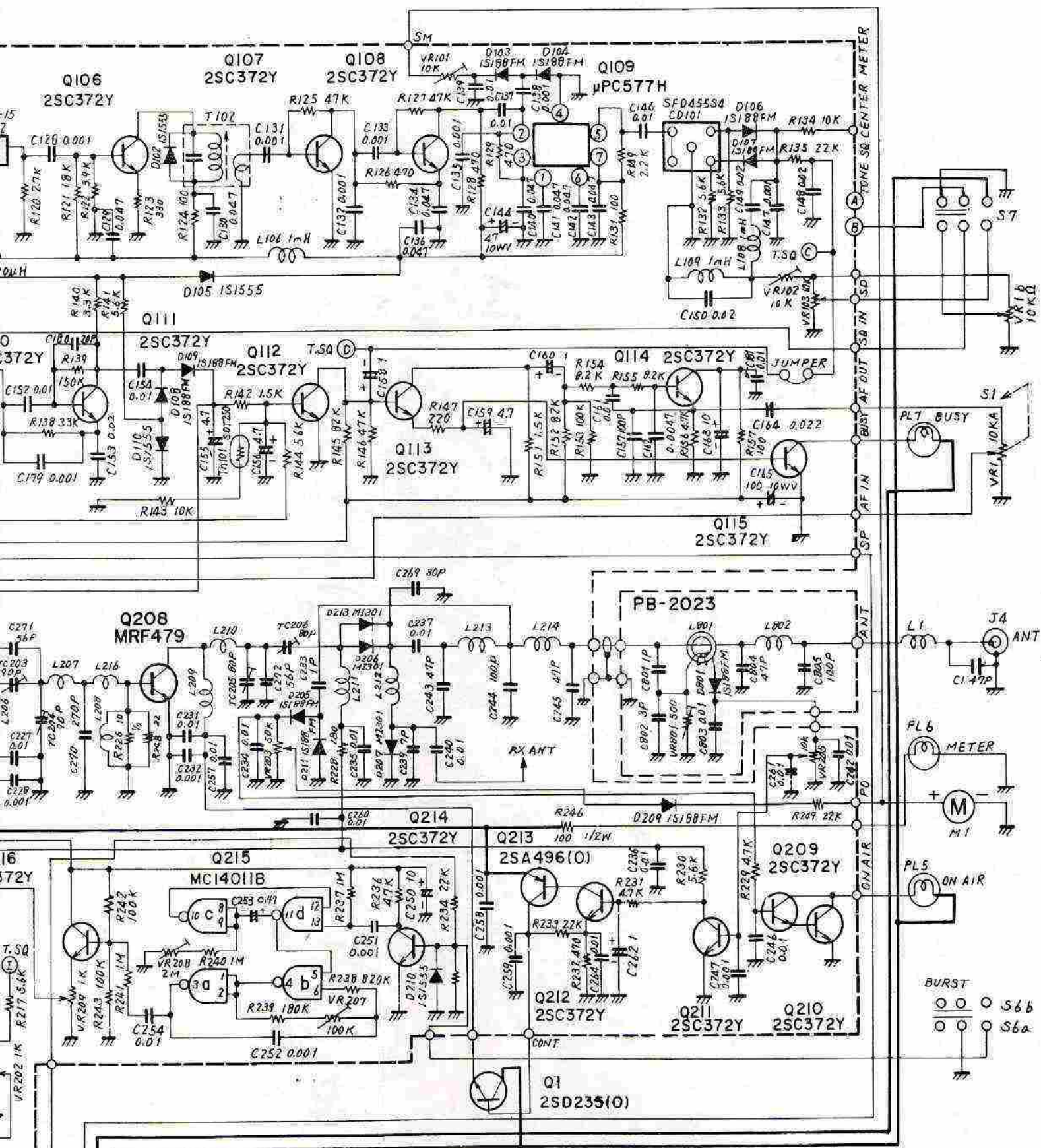


PB-1758 PB-1759 (DISPLAY UNIT)



PB-1998 (MAIN UNIT)





NOTES

1. ALL RESISTORS ARE IN 1/4W UNLESS OTHERWISE NOTED.
2. ALL CAPACITORS ARE IN μ F UNLESS OTHERWISE NOTED.
3. ALL ELECTROLYTIC CAPACITORS ARE 16WV UNLESS OTHERWISE NOTED.
4. * VALUE IS NOMINAL.

FT-627RA
CIRCUIT DIAGRAM

MANUALMAN

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