

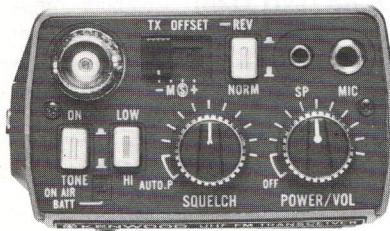


# SERVICE MANUAL

## TR-3500 BT-1, MS-1, PB-25, SC-4, ST-2 SMC-25, TU-35A/TU-35B, TU-1

70 CM FM SYNTHESIZED HAND-HELD TRANSCEIVER

### SPECIFICATIONS



<b>[GENERAL]</b>	
Frequency Range.....	440.000 – 449.995 MHz (K, M1, M3) 430.000 – 439.995 MHz (M2, M4, T, W, X)
Frequency Step.....	5 kHz
Memory Channels.....	10 CH
Mode .....	FM (F3)
Operating voltage .....	8.4 V DC ± 25%
Power Requirement .....	8.4 V, 400 mAh (Ni-Cd battery pack) 9V AA manganese or alkaline (not Ni-Cd) 6 pcs. (battery case optional)
Back-up Power Re- quirement .....	CR2032 Lithium battery (supplied)
Current Drain.....	Approx 35 mA in receive mode with no in- put signal Approx 700 mA in HI transmit mode (at 8.4 V) Approx. 350 mA in Low transmit mode (at 8.4 V) Approx 1 μA for memory back-up
Grounding .....	Negative
Operating Tempera- ture .....	-20°C to +50°C
Antenna Impedance..	50 Ω
Semiconductors.....	Microcomputer 1 ICs 6 Transistors 49 (K, M, X), 52(T), 51(W) Diodes 45 (K, M, X), 43 (T), 41(W) LCD 1 LED 1
Dimensions.....	With Ni-Cd battery: 66 (2.6) W x 168 (6.7)H x 40 (1.6) D mm (inch) With manganese battery: 66 (2.6)W x 176 (7.0)H x 40 (1.6) D mm(inch)

Weight..... With Ni-Cd battery: 540 g (1.2 lbs.)  
With manganese battery: 530 g (1.2 lbs.)

#### [TRANSMITTER]

RF Output Power .....	HI = 1.5 W LOW = 0.3 W approx.
Modulation .....	Variable reactance direct shift
Frequency Tolerance.	Less than ± 20 × 10 <sup>-6</sup> (-10°C ~ +50°C)
Maximum Frequency	
Deviation .....	± 5 kHz
Spurious Radiation....	Less than -60 dB
[RECEIVER]	
Circuitry .....	Double conversion superheterodyne
Intermediate Fre- quency.....	1st IF = 21.6 MHz 2nd IF = 455 kHz
Sensitivity.....	Better than 1 <sub>μ</sub> V for S/N 30 dB Less than 0.25 <sub>μ</sub> V for 12 dB SINAD
Pass-Band Width.....	12 kHz (More than -6 dB)
Selectivity.....	24 kHz (Better than -45 dB)
Spurious Response....	Better than 50dB
Squelch Sensitivity....	Less than 0.25 $\mu$ V (threshold)
Audio Output Power..	More than 400mW (at 10% distor- tion and 8 Ω load)

Note: Circuit and ratings may change without notice due to deve-  
lopments in technology.

SC-4: Except USA market

TU-1: Available only for USA

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# TR-3500

## CIRCUIT DESCRIPTION

### RECEIVER SECTION

\* : K, M<sub>1</sub>, M<sub>3</sub>    ★ : M<sub>2</sub>, M<sub>4</sub>, T, W, X

The receiver is DUAL Conversion, Superheterodyne with a 1st IF frequency of 21.6 MHz and 2nd IF frequency of 455 kHz.

The received signal is amplified by 2-stage RF amplifier Q1 and Q2 (2SC2026s), then mixed with the local oscillator signal (408.4 – 418.4 MHz for types M2, M4, T, W and X [★] and 418.4 – 428.4 MHz for types K, M1 and M3 [\*]) by Q3. The 1st IF signal is filtered by a two element MCF (Monolithic crystal filter) and is then amplified by Q4 (2SC2668(Y)). The Signal is then applied to Q14 (MC3359P), which includes the second local oscillator, mixer, limiter, discriminator and squelch. The demodulated audio signal is amplified by Q26 (TA7313AP) to drive the speaker.

Item	Rating
Nominal center frequency (f <sub>0</sub> )	21,600 kHz
Pass bandwidth	f <sub>0</sub> ± 7.5 kHz or more at 3 dB
Attenuation bandwidth	f <sub>0</sub> ± 25 kHz or more at 40 dB f <sub>0</sub> ± 45 kHz or more at 60 dB
Guaranteed attenuation	70 dB or more within f <sub>0</sub> f ± 1 MHz, Spurious: 35 dB or more at f <sub>0</sub> ~ f <sub>0</sub> +500 kHz, 80 dB or more at f <sub>0</sub> ± (910 ± 20 kHz)
Ripple	1.0 dB or less
Insertion loss	2.0 dB or less
Terminal impedance	1 kΩ/1 pF

Table 1. MCF L71-0240-05 (TX, RX UNIT L7)

Item	Rating
f <sub>0</sub> (center frequency of 6 dB bandwidth)	455 kHz ± 1.5 kHz
6 dB bandwidth	± 7.5 kHz or more
40 dB bandwidth	± 15 kHz or less
Ripple	1.5 dB or less (455 ± 5 kHz)
Guaranteed attenuation	27 dB or more within f <sub>0</sub> ± 100 kHz
Insertion loss	6 dB or less at 455 kHz
Terminal impedance	1.5 kΩ

Table 2. Ceramic filter L72-0335-05 (TX, RX UNIT L27)

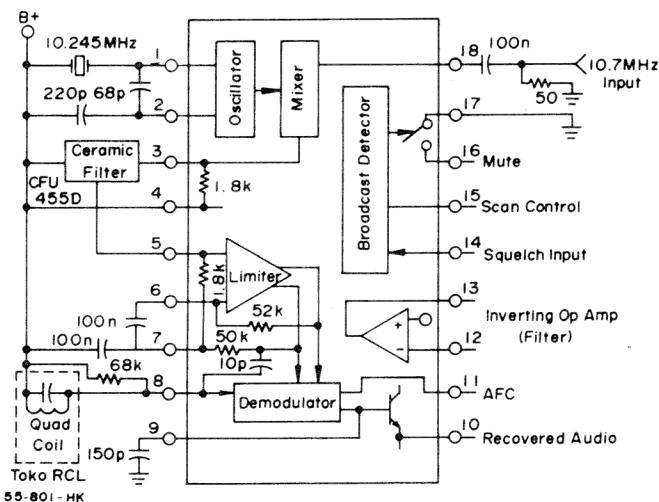


Fig. 1 MC3359P BLOCK DIAGRAM (TX, RX UNIT Q14)

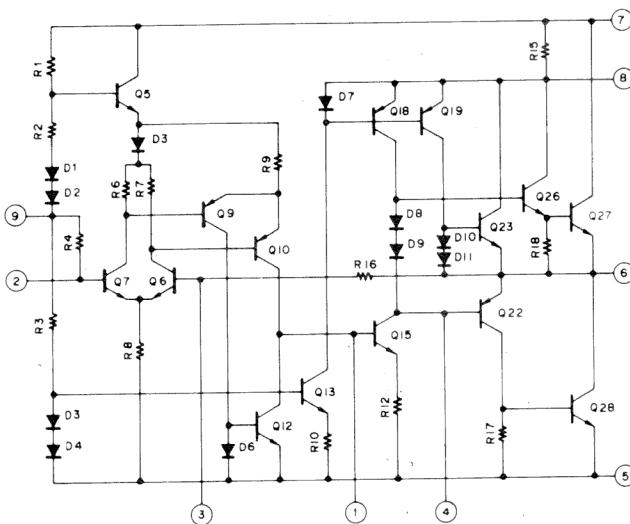


Fig. 2 TA7313AP (TX, RX UNIT Q26)

### Squelch Circuit

The squelch is closed by turning the squelch control to the right. When closed, the level at Q14 (MC3359P) Pin 16 goes "L", and Q23 and Q24 are OFF. This causes Vcc applied to Q26 (TA7313AP) to switch OFF and Q26 stops operating. When a signal is received, the level at Q14 pin 16 goes "H", causing Q23 and Q24 to turn ON. Therefore, Vcc is applied to Q26 to operate the amplifier. During transmission, Q22 is ON. Therefore, Q23 and Q24 are OFF and Q26 is off.

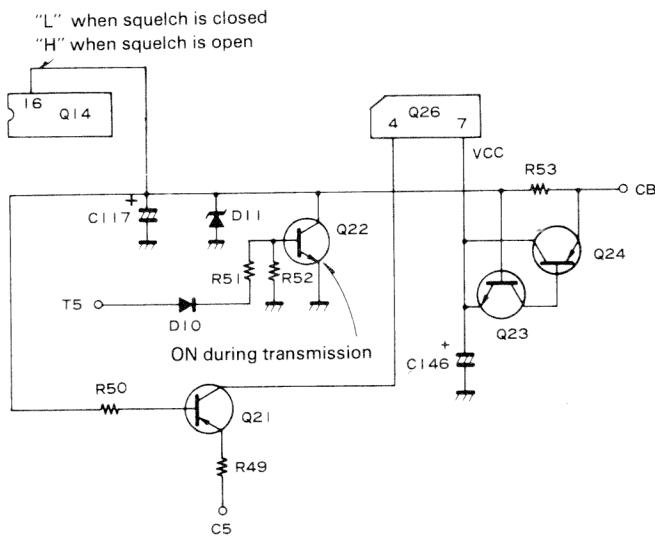


Fig. 3 Squelch circuit

### Key-input tone oscillator circuit

A pulse of approximately 1 kHz is output by the microcomputer during keypad input, applied to Q25 through terminal BZ0. The speaker is driven by Q25 when the squelch is closed or when the AF volume is set to minimum. When the squelch is open or the AF volume is set to other than minimum, the signal is applied to the AF volume control through C121 and the speaker is driven with a signal whose level corresponds to the setting of the AF volume control.

# CIRCUIT DESCRIPTION

## TRANSMITTER SECTION

The signal from the microphone is amplified by the PLL unit MIC amplifier Q12, then is applied to varactor diode D3: 1SV50 for direct modulation of the VCO (voltage controlled oscillator). The VCO output is amplified by Q9, and Q10, then by Q13, Q8, and Q7 in the TX, RX unit, after which the signal is applied to Q6: 2SC2283M for power amplification.

	VCBO	VCEO	VEBO	IC	Rth(J-C)	PT	Tj	Tstg
Test Conditions						Tc = 25°C		
Maximum Rating	38V	18V	3V	0.75A	15°C/W	10W	+175°C	-65 ~ +150°C

Table 3. 2SC2283M (TX, RX UNIT Q6)

## PLL SECTION

A grounded-base Colpitts oscillator Q7 (2SC2212) is employed in the VCO. During reception, D4 turns ON to connect C32 into the oscillator circuit, causing the oscillation frequency of the VCO to drop.

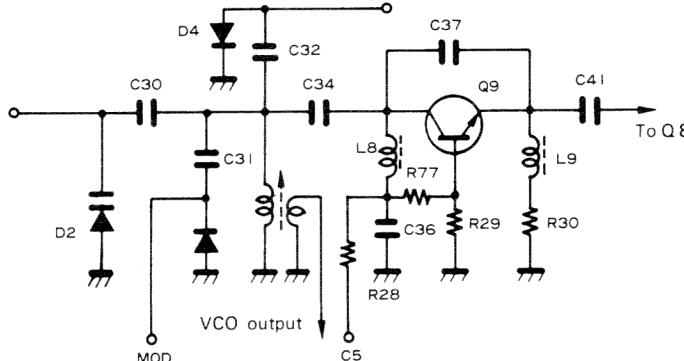


Fig.4 VCO circuit

The heterodyne oscillator consists of X1: 49,675 MHz (M2, M4, T, W, X [★]), 50,925 MHz (K, M1, M3 [\*]) and Q1. This operates at the crystal 4th harmonic to produce an output frequency of 198.7 MHz [★] or 203.7 MHz [\*].

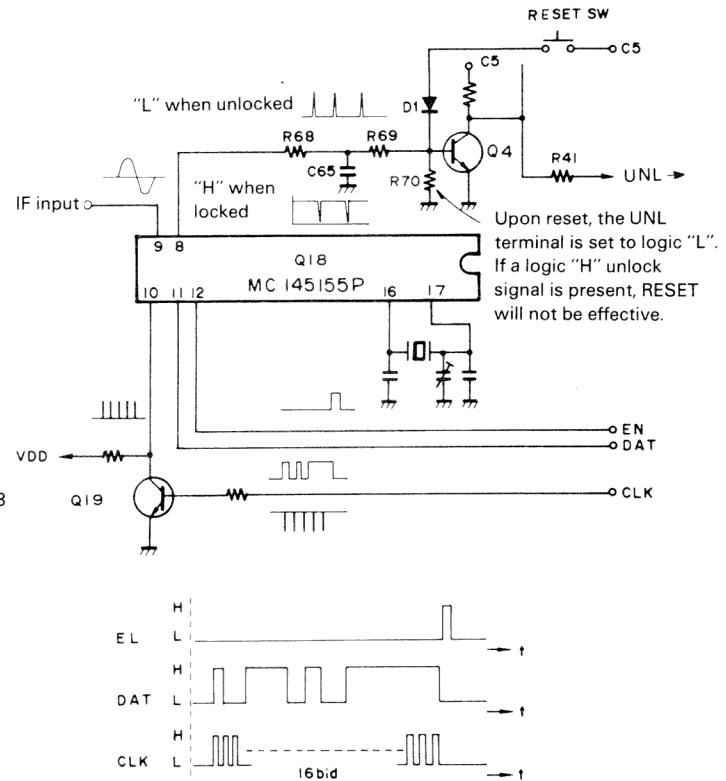
The IF signal produced after mixing in Q2 is 5.5 – 10.5 MHz during reception and 16.3 – 21.3 MHz during transmission.

L6 and 16 operate as a peaking circuit in the Q3 collector circuit to extend frequency characteristics.

The signal, applied to the emitter circuit of Q3 through R11 and C14 is switched on to raise the gain of Q3 during transmission and off to lower it during reception.

Q18: MC145155 pin 8 is normally "H" during phaselock, but is "L" if the PLL is unlocked, causing transistor Q17, and Q9 (emitter circuit) to stop transmission.

MC145155P is a PLL IC which includes a reference oscillator, frequency divider and phase comparator, as well as a latch circuit and program counter. In this unit, it operates as shown in Figure 6.



Relationship between wave forms.....one cycle is output after key input ends (about 5-10 ms).

Fig. 5 MC145155P operation

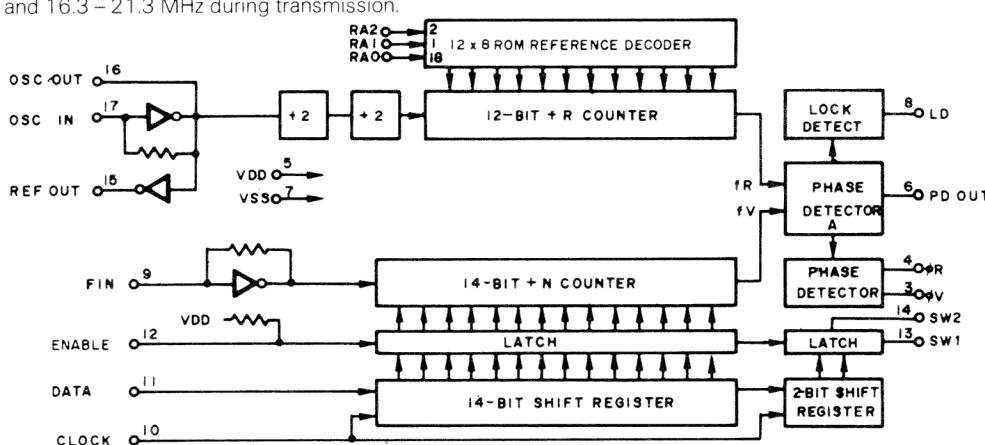


Fig. 6 MC145155P (PLL UNIT Q18)

## CIRCUIT DESCRIPTION

**5 kHz local oscillator frequency shift.**

The signal applied to the 5k terminal is output from the microprocessor. The level of this signal is "L" and Q21 is OFF when the least significant display digit is 5 kHz. Therefore trimmer capacitor TC6 at the emitter of Q1 is off and the oscillation frequency is 203.7025 MHz [ \* ], 198.7025 MHz [ ★ ]. When the 5k terminal goes "H". Q21 turns ON and TC6 capacitance appears at Q1 emitter to shift the oscillator's frequency down to 203.7000 MHz [ \* ], 198.7000 MHz [ ★ ].

**5k terminal**

5k terminal	K, M1, M3	M2, M4, T, W, X
L	203.7025 MHz	198.7025 MHz
H	203.7000 MHz	198.7000 MHz

Table 4

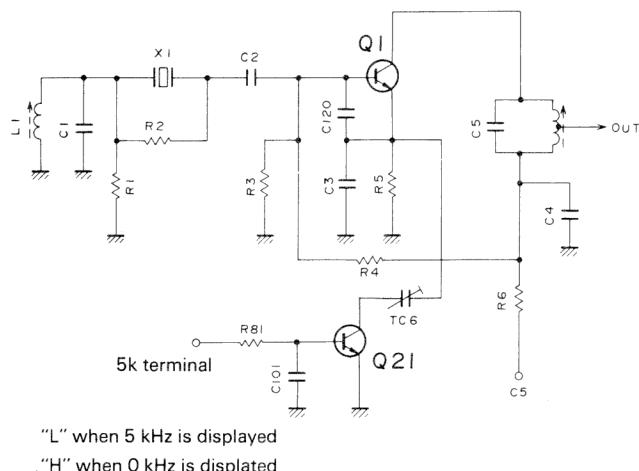


Fig. 7 5 kHz frequency shift circuit

**TRANSMITTER B+ (T5) AND RECEIVER B+ (R6) GENERATION CIRCUIT**

During reception, regulated C5 voltage (constant 5V) is applied to the base of Q16 through Q17. Therefore, B+ (R6) is supplied to the receiver through Q15. Simultaneously, Q29 and Q30 are both OFF so that T6 (B+) is not supplied to the transmitter.

When the PTT switch is depressed to transmit, Q11, in the PLL unit is turned ON and Q17 (TX-RX unit) is turned OFF. This causes Q16 and Q17 to go OFF and R6 voltage goes "L". On the other hand, Q29 and Q30 are turned ON, supplying T5 voltage to the transmitter.

When TX STOP is ON, the TXS terminal level goes "H" and Q29 and Q28 go ON. This causes Q17 to remain ON and Q29 to remain OFF even if the PTT switch is depressed. Therefore, R6 is supplied to the receiver but T5 is not supplied to the transmitter.

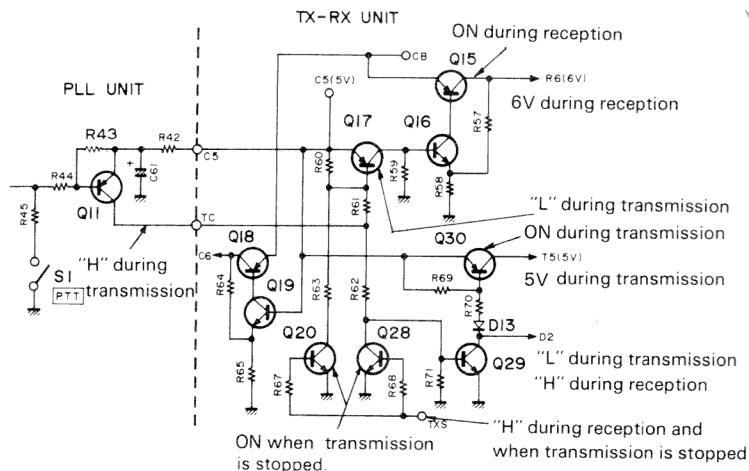


Fig. 8 Transmitter B+ (T5) and Receiver B+ (R6) generation circuit (TX, RX UNIT)

**ON AIR AND BATTERY WARNING INDICATOR CIRCUIT**

Since Q10 goes ON if the battery voltage above 7V during reception, pins 12 and 13 of IC-d become "L" and pin 11 becomes "H" causing Q9 to turn OFF and LED: D4 to turn off.

During transmission, Q10 goes OFF if the battery voltage above 6V so that pins 12 and 13 of IC-d become "L", Q9 turns ON and the LED lights.

If the battery voltage drops during reception, pin 1 of IC-a becomes "L" so that the oscillator circuit IC-a and -b operate and a square wave is output from IC-b pin 4. After this signal passes through IC-c, it is applied to pin 12 of IC-d, which cycles Q9 ON and OFF, thus flashing the LED (D4). During transmission, pin 13 of IC-d remains "H", but the voltage applied to pin 12 of IC-d drops along with the battery voltage, so that the square wave from pin 13 of IC-c causes pin 12 of IC-d to alternate between "L" and "H", causing LED (D5) to flash.

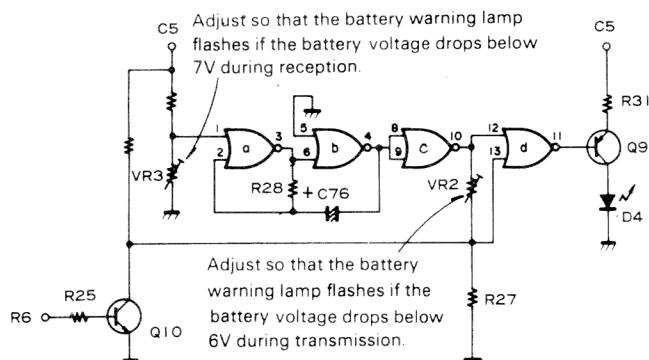


Fig. 9 ON AIR and battery warning indicator circuit

## CIRCUIT DESCRIPTION

Table 5 FUNCTION OF  $\mu$ PD7502G-73-12

Ter-minal No.	Description	Input signal	Output signal	Function	Mate terminal
1	NC				
2	P32		○	Pulse output at reception	RP
3	P31		○	Pulse output at reception	NC1
4	P30		○	Pulse output at reception	TYP
5	SI			GND	
6	SO		○	PLL dividing data output	DAT
7	SCK		○	PLL clock output	CLK
8	P63	○		Key input	C4
9	P62	○		Key input	C3
10	P61	○		Key input	C2
11	P60	○		Key input	C1
12	P53		○	Key board output, scan pulse output	R4
13	P52		○	Key board output, scan pulse output	R3
14	P51		○	Key board output, scan pulse output	R2
15	P50		○	Key board output, scan pulse output	R1
16	P43	○		"L" at 5 kHz step	5K
17	P42	○		Pulse output for beep sound	BZO
18	P41	○		"H" at TX STOP	TXS
19	P40			LCD power supply	
20	X2			Vacant terminal	
21	X1			GND	
22	VSS			GND	
23	VLC3			LCD power supply	
24	VLC2			LCD power supply	
25	VLC1			LCD power supply	
26	VDD			5 V Power supply	
27	COM3			Vacant terminal	
28	COM2		○	LCD common signal	
29	COM1		○	LCD common signal	
30	COM0		○	LCD common signal	
31	S23			Vacant terminal	
32	S22			Vacant terminal	

Ter-minal No.	Description	Input signal	Output signal	Function	Mate terminal
33	S21			Vacant terminal	
34	S20			Vacant terminal	
35	S19		○	LCD segment signal	
36	S18			Vacant terminal	
37	S17		○	LCD segment signal	
38	S16		○	LCD segment signal	
39	S15		○	LCD segment signal	
40	S14		○	LCD segment signal	
41	S13		○	LCD segment signal	
42	S12		○	LCD segment signal	
43	S11			Vacant terminal	
44	S10		○	LCD segment signal	
45	S9			Vacant terminal	
46	S8		○	LCD segment signal	
47	S7		○	LCD segment signal	
48	S6		○	LCD segment signal	
49	S5		○	LCD segment signal	
50	S4		○	LCD segment signal	
51	S3		○	LCD segment signal	
52	S2			Vacant terminal	
53	S1		○	LCD segment signal	
54	S0			Vacant terminal	
55	INT1			GND	
56	RESET		○	"H" at reset	RES
57	CL1		○	Clock oscillation	
58	VDD			Vacant terminal	
59	CL2			Clock oscillation	
60	P13		○	"H" at non-signal reception	BSY
61	P12		○	"H" at transmission	TX
62	P11		○	"H" at unlock	UNL
63	P10		○	"L" at back up	BU
64	P33		○	Pulse output when the dividing data changes	EN

### LITHIUM BATTERY SPECIFICATIONS

#### Model and Efficiency

Model ..... CR2032

Nominal Voltage ..... 3V

Nominal Capacity ..... 170m Ah

Discharge Stop Voltage ..... 2.0V

Dimensions { Diameter ..... 20.0 mm  
High ..... 3.2 mm  
Weight ..... 3g

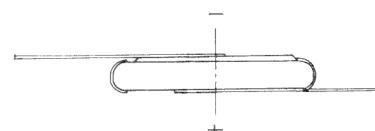
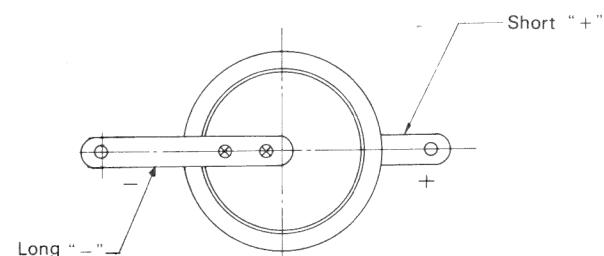


Fig. 10 An outward form of Lithium Battery

## CIRCUIT DESCRIPTION

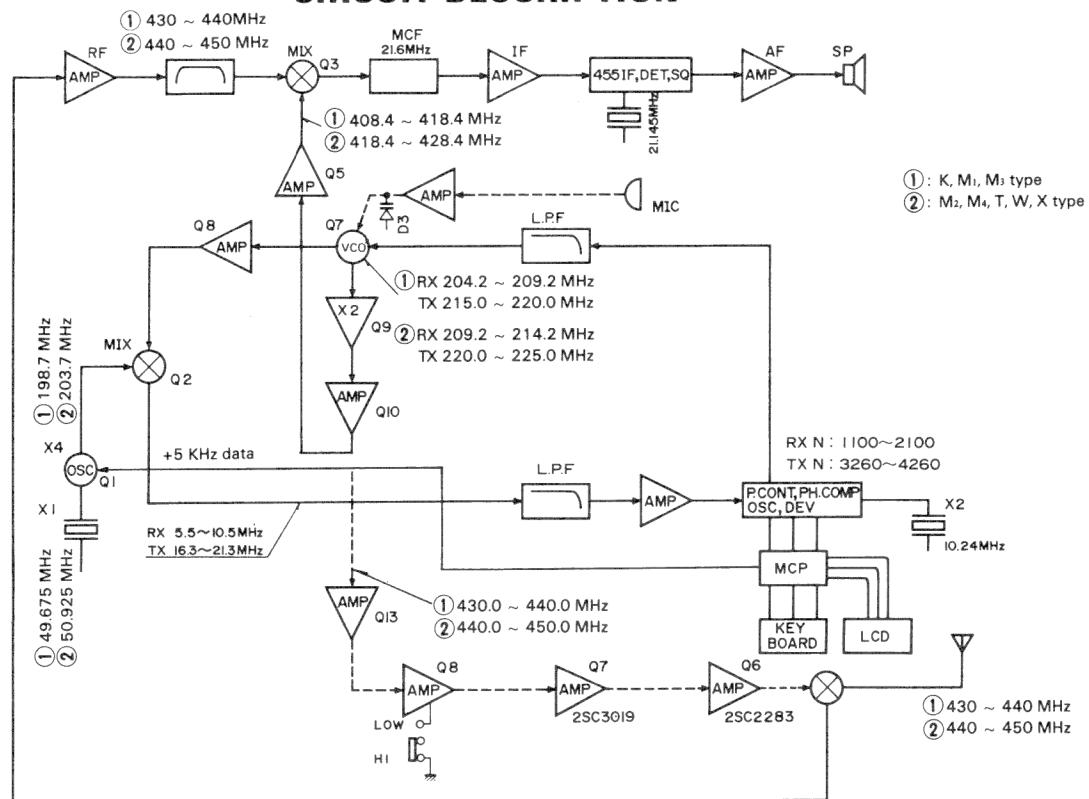


Fig. 11 Frequency configuration

Part No.	W09-0315-05	W09-0317-05
Rating	Primary side: AC 120V 60 Hz Secondary side: DC 10.15V DC 42.5 mA	Primary side: AC 220V 50/60 Hz Secondary side: DC 10.15V DC 42.5 mA
Output voltage (resistance loaded)	At 0 mA: DC 14.9V ± 5% At 42.5 mA: DC 6.2V ± 5%	At 0 mA: DC 12.5V ± 5% At 42.5 mA: DC 5.5V ± 5%
Weight	About 130g	About 240g
Consumed power	4W or less with 60 Hz at rated input and battery loaded.	4W or less with 50 Hz at rated input and battery loaded.
Destination	U.S.A./GENE, M1, 2	Europe/GENE, M3, 4

Part No.	W09-0318-05	W09-0319-05
Rating	Primary side: AC 240V 50 Hz Secondary side: DC 10.15V DC 42.5 mA	Primary side: AC 240V 50/60 Hz Secondary side: DC 10.15V DC 42.5 mA
Output voltage (resistance loaded)	At 0 mA: DC 12.6V ± 5% At 42.5 mA: DC 5.6V ± 5%	At 0 mA: DC 12.6V ± 5% At 42.5 mA: DC 5.6V ± 5%
Weight	About 220g	About 240g
Consumed power	4W or less with 50 Hz at rated input and battery loaded.	4W or less with 50 Hz at rated input and battery loaded.
Destination	England	Australia & New Zealand

Table 6. Charger specifications

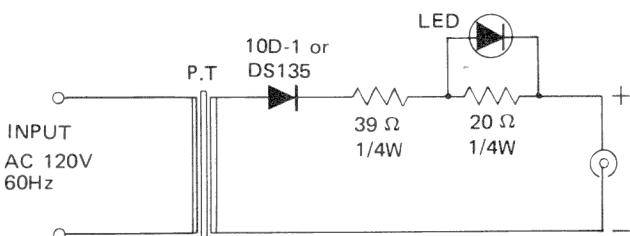


Fig. 12 W09-0315-05 Schematic diagram

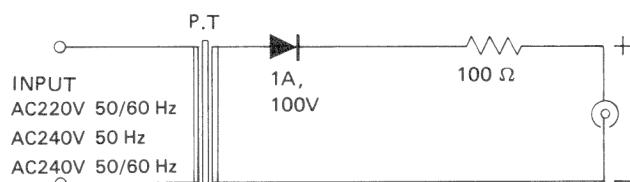


Fig. 13 W09-0317-05, W09-0318-05 W09-0319-05  
Schematic diagram

## PARTS LIST

## CAPACITORS

CC	45	TH	1H	220	J
1	2	3	4	5	6

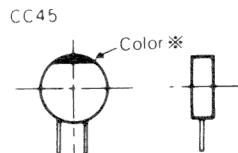
1 = Type ... ceramic, electrolytic, etc. 4 = Voltage rating  
 2 = Shape ... round, square, etc. 5 = Value  
 3 = Temp coefficient 6 = Tolerance

## Temperature coefficient

1st Word	C	I.	P	R	S	T	U
Color *	Black	Red	Orange	Yellow	Green	Blue	Violet
ppm /°C	0	-80	-150	-220	-330	-470	-750

2nd Word	G	H	J	K	L
ppm /°C	±30	±60	±120	±250	±500

Example CC45TH = -470 ± 60 ppm /°C



## Tolerance

Cord	C	D	G	J	K	M	X	Z	P	No cord
(%)	±0.25	±0.5	±2	±5	±10	±20	+40	+80	+100	More than 10 μF -10 ~ +50 Less than 4.7 μF -10 ~ +75

## Less than 10 pF

Cord	B	C	D	F	G
(pF)	±0.1	±0.25	±0.5	±1	±2

N: New parts  
 \* : Please note that these parts are sometimes not in stock and it takes much time to deliver.

Abbreviation	Abbreviation
Cap	Capacitor
C	Ceramic
E	Electrolytic
MC	Mica
ML	Mylar
S	Styren
T	Tantalum

Symbol	Destination
K	U.S.A
W	Europa
T	Britain
X	Australia & New Zealand
M	General market

## SEMICONDUCTOR

Item	Name	Re-marks
Diode	1N60 1S1555 1S2208 1S2588 1SV50 MI301	
Zener Diode	05Z5.1-Y WZ-081	
Thermistor	32D27	
LED	SR-538D	

Item	Name	Re-marks
TR	2SA1115 (E) 2SB698 2SC2026 2SC2212 2SC2283M 2SC2347 2SC2407 2SC2549 2SC2603 (E) 2SC2668 (Y) 2SC2669 (Y) 2SC3019	N

Item	Name	Re-marks
IC	AFG05F1750A2 AN6551 MC145155P MC3359P MK5087N TA7313AP TC4001BP	N
LCD	F2179-30	
Miro-Processor	μPD7502G-73-12	N

## PARTS LIST

Part No.	Re-marks	Description	Parts No.	Re-marks	Description
<b>GENERAL</b>					
A02-0616-12	N	Case (upper)	H01-4442-04	N	Packing carton
A02-0618-03		Ni-cd battery case (upper)	H10-2552-02		Packing fixture (A), upper
A02-0619-03		Ni-cd battery case (lower)	H10-2553-02		Packing fixture (B), lower
A02-0634-12	N	Case (lower)	H25-0029-04		Protective bag (Accessory)
A21-0749-03	N	Ornamental panel	H25-0077-03		Protective bag (Ni-cd batt) × 2
B03-0521-14		Slide switch mask (A)	H25-0103-04		Protective bag (TR-3500)
B03-0522-04		SP jack mask	H25-0120-04		Protective bag (Charger)
B03-0523-14		Slide switch mask (B)	J21-2774-04	*N	Speaker metal fittings
B05-0724-04	N	SP grill cloth	J25-3053-04		Flexible PC board (A), key board-PLL
B06-0502-14		MIC Grill	J25-3054-04		Flexible PC board (B), TX-RX unit-PLL
B10-0647-08		Front glass	J39-0409-14	*	Spacer, MIC
B11-0411-05		LCD Reflector	J39-0412-14	*	Spacer (A)
B30-0823-08		Pilot lamp	J39-0416-04	*N	Spacer (B)
B40-2619-04	N	Name plate	J69-0303-04		Hand strap Assy
B40-2626-04	N	Name plate	K23-0748-04		Knob × 2, VOL, SQL
B42-0473-24		Serial name plate, (package) × 2	K27-0427-04		Push knob (A) × 2, TONE
B42-1711-08		Name plate, LCD	K27-0428-04		Push knob (B), HI/LOW
B42-1715-04		Name plate (A), Ni-cd batt. Assy	K29-0751-14		Lever, PTT
B42-1716-04		Name plate (B), Ni-cd batt. Assy	K29-0752-04		Slide knob
B42-1719-04		Tape (A), PLL unit-key board	N08-0506-04		Ornamental screw
B42-1745-04	N	Serial name plate	N08-0506-04		Ornamental screw × 2
B42-1746-08	N	Name plate, key board	N09-0616-04		Flat head screw, Key board
B42-1764-04	N	Name plate, FCC	N09-0636-05		Round screw × 2, Panel
B42-1765-08	N	Name plate, Key board	N09-0637-05		Round flat screw × 4, Ni-cd batt.
B43-0678-04	N	Badge	N09-0638-05		Round screw × 2, Ni-cd batt.
B43-0679-04	N	Badge, (B)	N30-2012-45		Round screw × 3, Ni-cd Case
B43-0682-04	N	Badge	N32-2004-41		Flat head screw × 4, Frame
B46-0058-10		Warranty card	N32-2604-41		Flat head screw × 4, Case, Frame
B50-3999-00	N	Instruction manual	N87-2005-41		Bind tapping screw, SP
B50-4000-00	N	Instruction manual	S59-0413-05	N	Key board Assy
B50-4001-00	N	Instruction manual	S59-0414-05	N	Key board Assy
B50-4002-00	N	Instruction manual	T07-0223-05	N	speaker
CC45SL1H560J		C 56PF C200	T18-0054-05		Earphone (Accessory)
E12-0001-15		Phone plug	T90-0330-05		Rubber flex antenna (Accessory)
E12-0401-15		Stand-by plug	T91-0312-15		Condenser microphone
E23-0432-04		Lug terminal,Ni-cd Batt. Assy × 2	W09-0315-05		Battery charger
E29-0426-04		LCD Connecter	W09-0317-05		Battery charger
E29-0428-04		Terminal, Ni-cd Batt, Assy × 4	W09-0318-05		Battery charger
E31-2111-05		Connecter with lead, SP, MIC	W09-0319-05		Battery charger
F07-0836-04		SP cover, MIC	W09-0320-05		Ni-cd Battery Assy
F07-0837-04		Terminal cover (A), Ni-cd Batt. Assy	W09-0322-08		Ni-cd Battery
F11-0822-04	*N	Shield cover (B), PLL	W09-0323-05	N	Lithium Battery (CR2032)
F20-0520-04	*	Insulating plate, Lithium Batt. × 3	X44-1500-00	N	TX-RX unit
F29-0419-14	*	Insulating sheet (B), Key board	X44-1500-11	N	TX-RX unit
G10-0624-04	N	Anti-vibration sheet (PTT)	X44-1500-61	N	TX-RX unit
G13-0625-04		Neo-Sponge (A), SP	X50-1890-11	N	PLL unit
G13-0626-04		Neo-Sponge (B), MIC	X50-1890-51	N	PLL unit
G13-0670-04	N	Neo-Sponge, lower case	X50-1890-61	N	PLL unit
H01-4441-04	N	Packing carton	X50-1890-71	N	PLL unit

## PARTS LIST

Part No.	Re-marks	Description	Ref. No.	Q'ty	Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>TX-RX UNIT (X44-1500-○○) - 00 M<sub>2</sub>, 4, T, X - 11 K, M<sub>1</sub>, 3, - 61W</b>									
A13-0634-03	*N	TX Frame		1	C90-0848-05		E, 47, 16V	C154	1
C05-0030-15		Ceramic trimmer 20p	TC8	1	C90-0853-05		E, 330, 10V	C146	1
C05-0031-15		Ceramic trimmer 10p	TC9	1	C90-0854-05		E, 100, 25V	C145	1
C05-0062-05		Ceramic trimmer 6p	TC10	1	C91-0426-05		Layer-built cap., 0.022	C107,150	2
C05-0318-05	N	Ceramic trimmer 6p K,M <sub>1</sub> , M <sub>3</sub> ,	TC1,2,4,5 11	4	C91-0430-05		Layer-built cap., 0.047	C103,114	2
C05-0319-05	N	Ceramic trimmer 10p M <sub>2</sub> ,M <sub>4</sub> ,T,W,X	TC3,6,7,12 11	4	C91-0460-05		Layer-built cap., 0.068	C141	1
					C91-0462-05		Semi-conductor cap., 0.0047	C21,151	2
					C91-0475-05		ML, 0.022	C29, 143	2
					C91-0478-05		ML, 0.0047	C137	1
					C91-0479-05		Layer-built cap., 150p	C113	1
					C91-0487-05		Layer-built cap., 0.082	C139	1
					C91-0488-05		Semi-conductor cap., 0.1	C111,112	2
					C91-0498-05		C, 0.35p	C6	1
CC45CH1H010C		C, 1p, ±0.25pF	C15,18	2	D32-0405-05		Stopper		1
CC45CH1H030C		C, 3p, ±0.25pF	C46,47,57	3	E04-0251-05		BNC receptacle		1
CC45CH1H040C		C,4p, ±0.25pF	C1,45	2	E19-0451-05		Mini-connector, 4p		1
CC45CH1H050C		C,5p, ±0.25pF	C31	1	E23-0431-14		Spring terminal		2
CC45CH1H0R5C		C, 0.5p, ±0.25pF	C37	1	E23-0432-04		Lug terminal		1
CC45CH1H060D		C, 6p, ±0.5pF	C40,48,97	3	F10-1299-04	*N	TX shield plate		1
CC45CH1H080D		C, 8p, ±0.5pF	C44	1	F20-0530-04	*N	TX insulating sheet		1
CC45CH1H090D		C, 9p, ±0.5pF	C20,49	2	F29-0416-04		Insulating sheet, LED		1
CC45CH1H100D		C, 10p, ±0.5pF	C98	1	G01-0814-04		Spring, stopper		1
CC45CH1H120J		C, 12p	C71	1	J09-0403-14		Plate, terminal		1
CC45CH1H150J		C, 15p	C2,9,41,92	4	J25-3068-04		Flexible PC board		3
CC45CH1H180J		C, 18p	C56	1	J39-0410-04		Spacer, terminal		2
CC45CH1H220J		C, 22p	C60	1	J39-0411-04		LED spacer		1
CC45CH1H270J		C, 27p	C51	1	L33-0002-05		Choke coil	L15	1
CC45CH1H330J		C, 33p	C24, 109	2	L33-0632-05		Choke coil	L29	1
CC45TH1H030C		C, 3p, ±0.25pF	C7,16	2	L34-1051-05	N	Coil	L2,3,26	3
CC45TH1H050C		C, 5p, ±0.25pF	C4	1	L34-1052-05	N	Coil, 3ø2T	K,M <sub>1</sub> ,M <sub>3</sub> L4,5 L10,11,12,14, 16,17,21,22, 25,30,31	2
CC45TH1H060D		C, 6p, ±0.5pF	C13,36,67	3	L34-1053-05	N	Coil, 2ø4T	L13	1
CC45SL1H101J		C, 100p	C17,104,110	3	L34-1054-05	N	Coil	L1	1
CC45SL1H470J		C, 47p	C52,64	2	L34-1055-05	N	Coil	L8,9	2
CC45SL1H560J		C, 56p	C43,157	2	L34-2032-05		M <sub>2</sub> ,M <sub>4</sub> ,T,W,X Tuning coil, 455 kHz	L4,5 L28	2
CK45B1H102K		C, 0.001	C3,5,8,10-14, 19,22,23, 25-28,32-34, 38,39,42,50, 54,55,58,59, 61-63,65,66, 68,69,70,73, 75,79-82, 85-91,93-96 99,100,105, 106,108,115, 118,120, 122-129,134 136,147,148, 152,153,155 156,159-162	78	L34-2135-05	N	Tuning coil, 21.6 MHz	L6	1
					L71-0240-05	N	Monolithicfilter, 21.6 MHz	L7	1
CK45B1H471K		C, 470p	C72,74,121	3	L72-0335-05	N	Ceramic filter, CFU455E	L27	1
CS15E1A150M		T, 15, 10V	C144	1	L77-0971-05	N	Crystal, 21.145 MHz	X1	1
CS15E1ER68M		T, 0.68, 25V	C76	1	L92-0110-05		Ferrite bead core	L18,19,20,23	4
CS15E1VR47M		T, 0.47, 35V	C53	1	N30-2004-41		Round screw, Heat sink		2
C90-0837-05		E, 0,1,50V	C132	1	N30-2005-41		Round screw,		1
C90-0838-05		E, 1,50V	C77,101, 116	3	N30-2008-41		Round screw,	for J09-0403-14	1
C90-0839-05		E, 4, 7, 25V	C131,149	2	N30-2604-41		Round screw,		2
C90-0840-05		E, 10, 16V	C117, 135, 140	3	R05-3414-05	N	Pot, 10K W/switch AF	VR5	1
C90-0842-05		E, 100, 6.3V	C119	1	R05-3416-05	N	Pot, 10K (B) W/switch SQ	VR4	1
C90-0843-05		E, 47, 10V	C138	1	R12-0420-05		Trim. pot, 500 (B)	VR1	1
C90-0844-05		E, 3.3, 50V	C84, 102	2					
C90-0845-05		E, 22, 10V	C133	1					
C90-0847-05		E, 47, 10V	C78,83,142,	3					

## PARTS LIST

Part No.	Re-marks	Description	Ref. No.	Q'ty
R12-3430-05		Trim. pot 10K (B)	VR6	1
R12-4408-05		Trim. pot, 50K (B)	VR2,3	1
R92-0150-05		Jumper wire		13
S40-1403-15		Push switch W	S2	1
S40-1404-15		Push switch K,M1-4,T,X	S1,2	2
S40-1404-15		Push switch W	S1	1

**PLL UNIT (X50-1890-○○) -11 K, M1, 3, -51 T  
-61 W, -71 M2, 4, X**

Part No.	Re-marks	Description	Ref. No.	Q'ty
C05-0319-05	N	Ceramic trimmer, 10p	TC2,3,5	3
C05-0320-05	N	Ceramic trimmer, 10p	TC4	1
C05-0321-05	N	Ceramic trimmer, 20p	TC6	1
CC45CH1H030C		C, 3p, ±0.25pF	C6,54	2
CC45CH1H050C		C, 5p, ±0.25pF	C8,9,50,55	4
CC45CH1H0R5C		C, 0.5p, ±0.25pF	C31	1
CC45CH1H060D		C, 6p, ±0.5pF	C90	
CC45CH1H100D		C, 10p, ±0.5pF	C38,41	2
CC45CH1H120J		C, 12p,	C3	1
CC45CH1H150J		C, 15p,	C30	1
CC45CH1H220J		C, 22p,	C11,34	2
CC45CH1H330J		C, 33p,	C59	1
CC45TH1H060D		C, 6p, ±0.5pF	C5,7,37,44	4
CC45TH1H070D		C, 7p, ±0.5pF	C1,32	2
CC45TH1H080D		C, 8p, ±0.5pF	C43	1
CC45TH1H150J		C, 15p	C40	1
CC45SL1H101J		C, 100p	C2,63-65,119	9
			128-130, 132	
CC45SL1H330J		C, 33p	C36,39	2
CC45SL1H470J		C, 47p	C16,49,	2
	T,W		C111	1
CC45SL1H560J		C, 56p	C56	1
CK45B1H102K		C, 0.001	C4,10,12,18	36
			19,24-27,29	
			33,35,42,	
			45-48,52,53	
			57,58,62,72	
			76,80-82,85	
			88,89,91-93	
			96,133,135	
CK45B1H102K		C,0.001	K,M1-4,X	
CK45B1H471K		C, 470p	C104 - 107	4
			C13-15,69,70,	8
			84,87,101	
	T		C114, 117	2
CS15E1A100M		T, 10, 10V	C117	1
CS15E1C2R2M		T, 2.2,16V	C21,94	2
CS15E1E010M		T, 1, 25V	C115	1
			C22	1
C90-0837-05		E, 0.1, 50V	C67,102	2
C90-0838-05		E, 1, 50V	C60,71	2
	T,W		C112	1
C90-0839-05		E, 4.7, 25V	C51,83	2
C90-0840-05		E, 10, 16V	C61,66,75	3
	T,W		C109,110	2
C90-0847-05		E, 47, 10V	C28	1
	K,M1-4,X		C103	1
	T		C113	1
C91-0462-05		Semi-conductor cap., 0.0047	C17,20	2
C91-0500-05	N	Chip cap., 47p	C97,98	2
C91-1003-05	N	Chip cap., 0.5p	C120	1

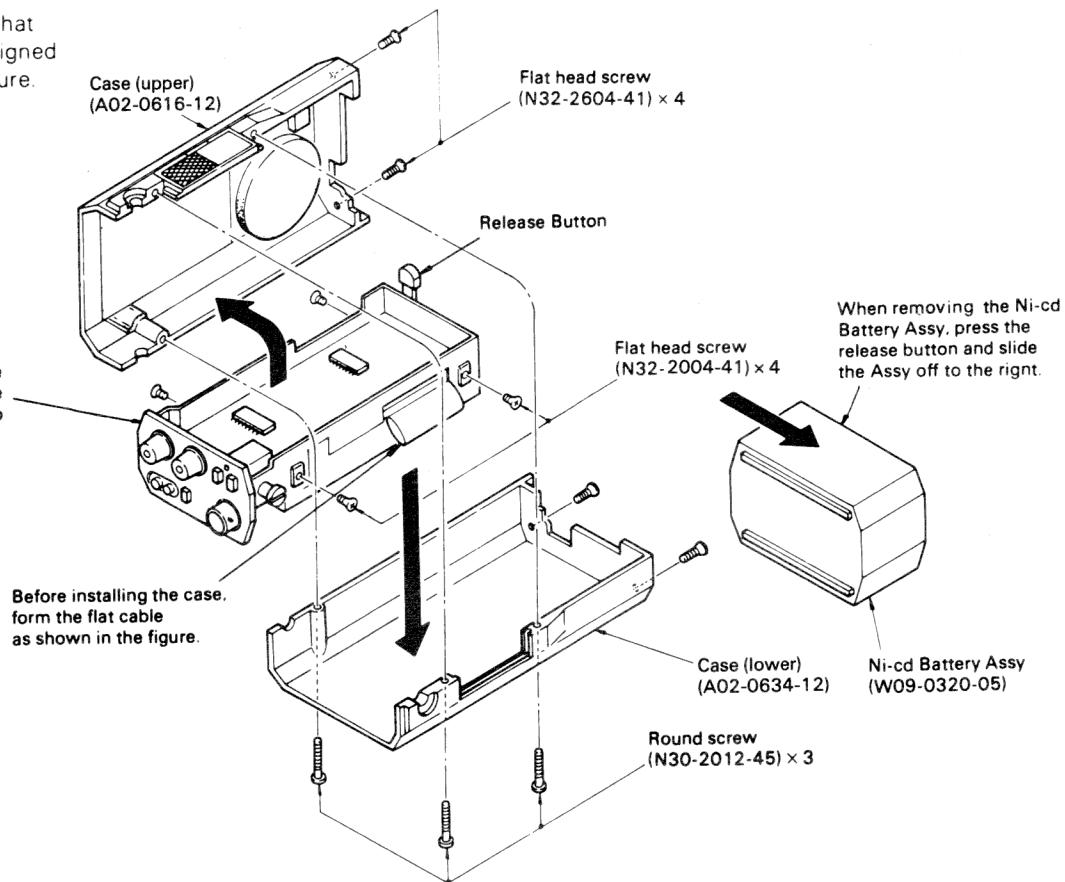
Part No.	Re-marks	Description	Ref. No.	Q'ty
E11-0407-05		Earphone jack	J3	1
E11-0407-05		Earphone Jack	J3	1
E11-0408-05		Microphone jack	J2	1
E40-3007-05	*	Pin connector 2p	J1	1
F10-1300-04	*N	PLL shield plate		1
F11-0815-04	*N	VCO shield cover		1
F11-0816-04	*N	PLL shield cover		1
F20-0531-04	*N	PLL insulating sheet		1
J25-3068-04		Flexible PC board		1
J31-0524-04	N	Spacer Tone unit		2
L34-1051-05		Coil	L13,14	2
L34-1052-05		Coil, 3φ 2T	L12	1
L34-1053-05		Coil 2φ 4T	L10	1
L34-2034-05	N	VXO, coil M2.4 T,W,X	L1	1
L34-2136-05	N	Tuning coil	L3,11	2
L34-2137-05	N	VCO coil	L7	1
L34-2138-05	N	Tuning coil	L2	1
L34-2139-05		VXO Coil K,M1,3	L1	1
L40-1001-01		Ferri-inductor, 10μH	L8,9,16	3
L40-1021-03		Ferri-inductor, 1 mH	L15,17	2
L40-1092-01		Ferri-inductor, 1μH	L5,6	2
L40-3392-01		Ferri-inductor, 3.3μH	L4	1
L77-0972-05	N	Crystal, 49.675 MHz M2, 4, T, W, X	X1	1
L77-0977-05	N	Crystal, 10.240 MHz	X2	1
L77-0977-05		Crystal, 50.925 MHz K, M1, 3	X1	1
R12-2409-05		Trim Pot, 5K (B)	VR3	1
		K,M1 ~ 4, X		
R12-4408-05		Trim pot, 50K (B)	VR1	1
R12-3430-05		Trim pot, 10K (B)	VR2	1
R12-3432-05		Trim pot, 20K (B) T, W	VR4	1
R92-0150-05		Jumper wire		4
S31-1405-05		Slide switch	S2	1
S40-1403-15		Push switch, CALL	S3	1
S50-1405-05		Micro switch, PTT	S1	1
S59-1405-05		Tact switch, RESET	S4	1

## DISASSEMBLY

**\* Installing knobs**

Install the knob so that the cut surface is aligned as shown in the figure.

Before removing the P.C. board, remove the knobs and panels to facilitate disassembly.



**Fig. 14 Case Removal**

## DISASSEMBLY

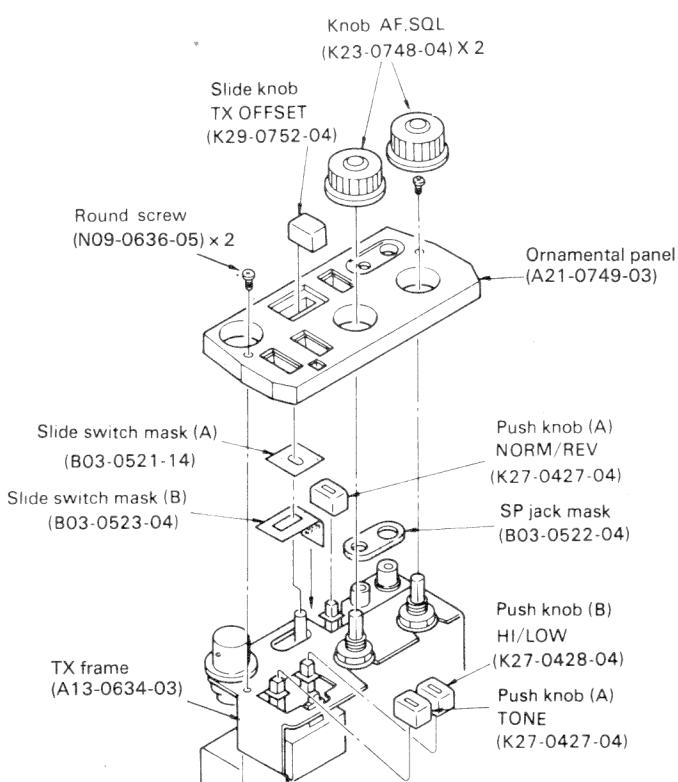


Fig. 15 Assembling the panel

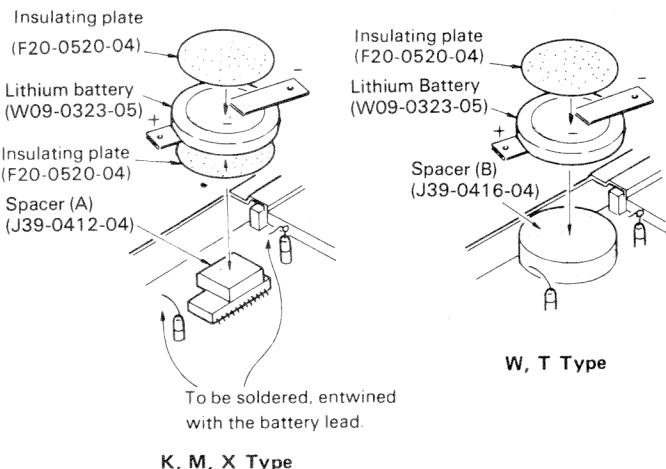


Fig. 17 Installing the Lithium Battery

## HOW TO INSTALL LITHIUM BATTERY

When the lithium battery is removed for servicing, install the battery as follows.

1. Connect an external power supply (8.4V) to TR-3500 and turn the power ON.
2. Set the reste switch of the PLL unit (X50-1890-XX) to ON.
3. Solder the (+) side of lithium battery to teh terminal.
4. Solder the (-) side of lithium battery to the terminal.

When performing above procedures, take care not to short circuit the lithium battery.

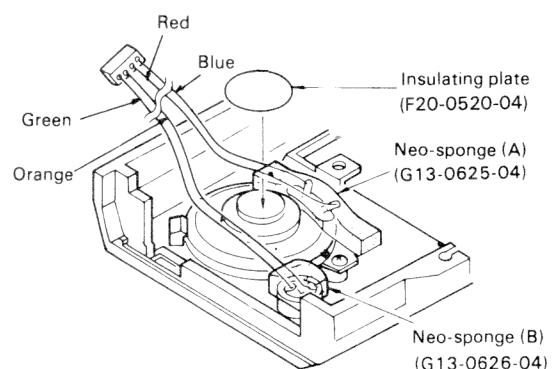
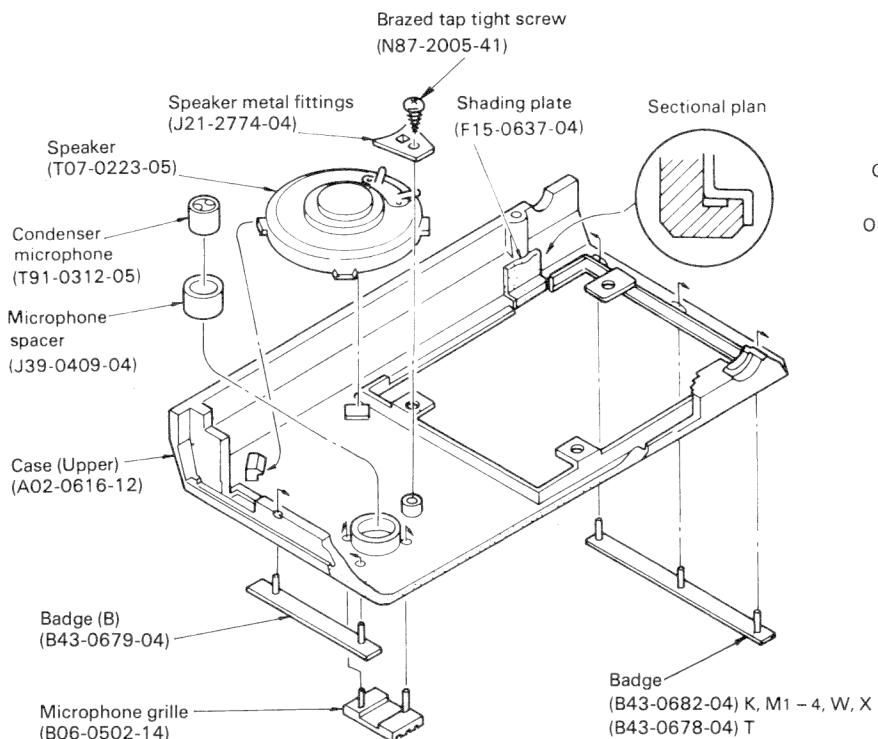


Fig. 16 Assembling the Upper case

## PACKING

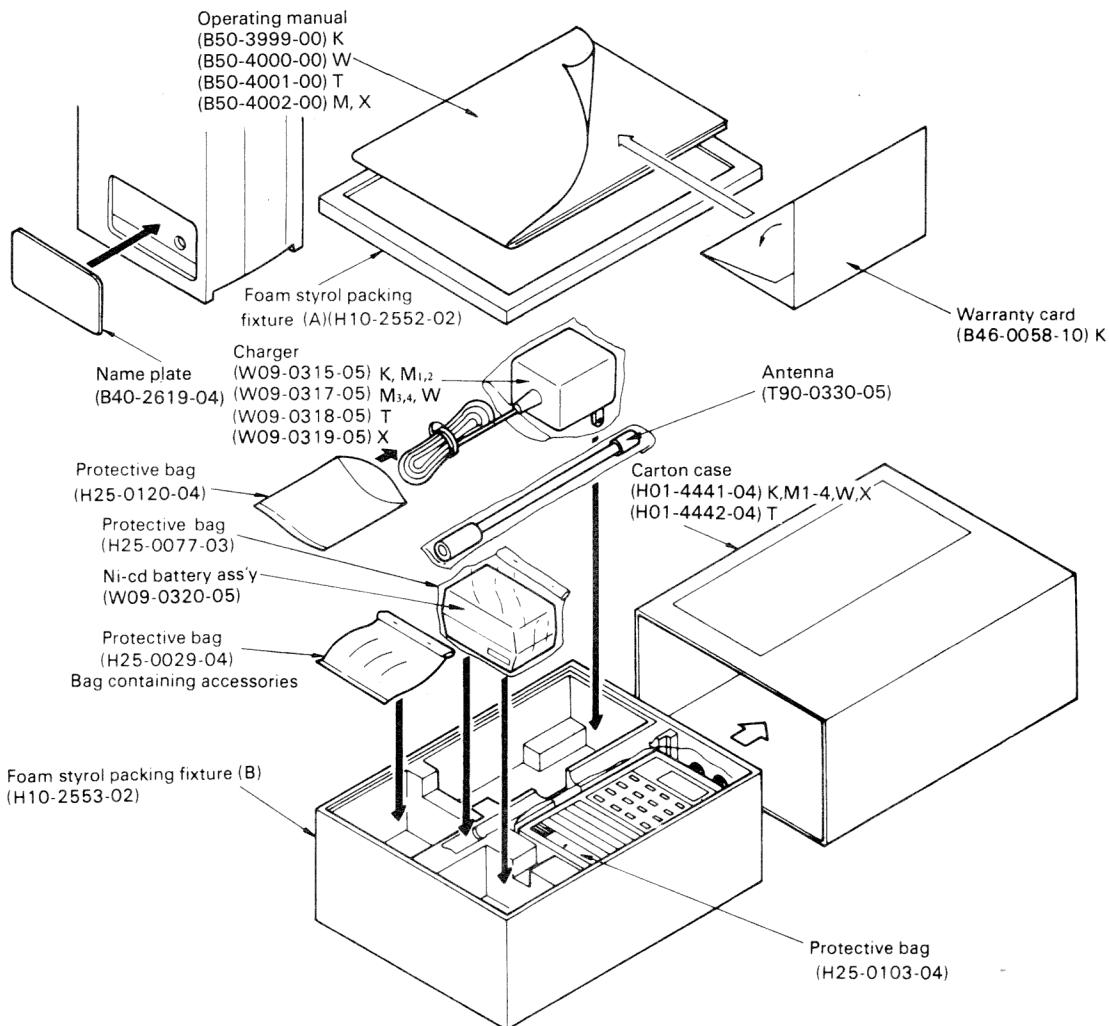
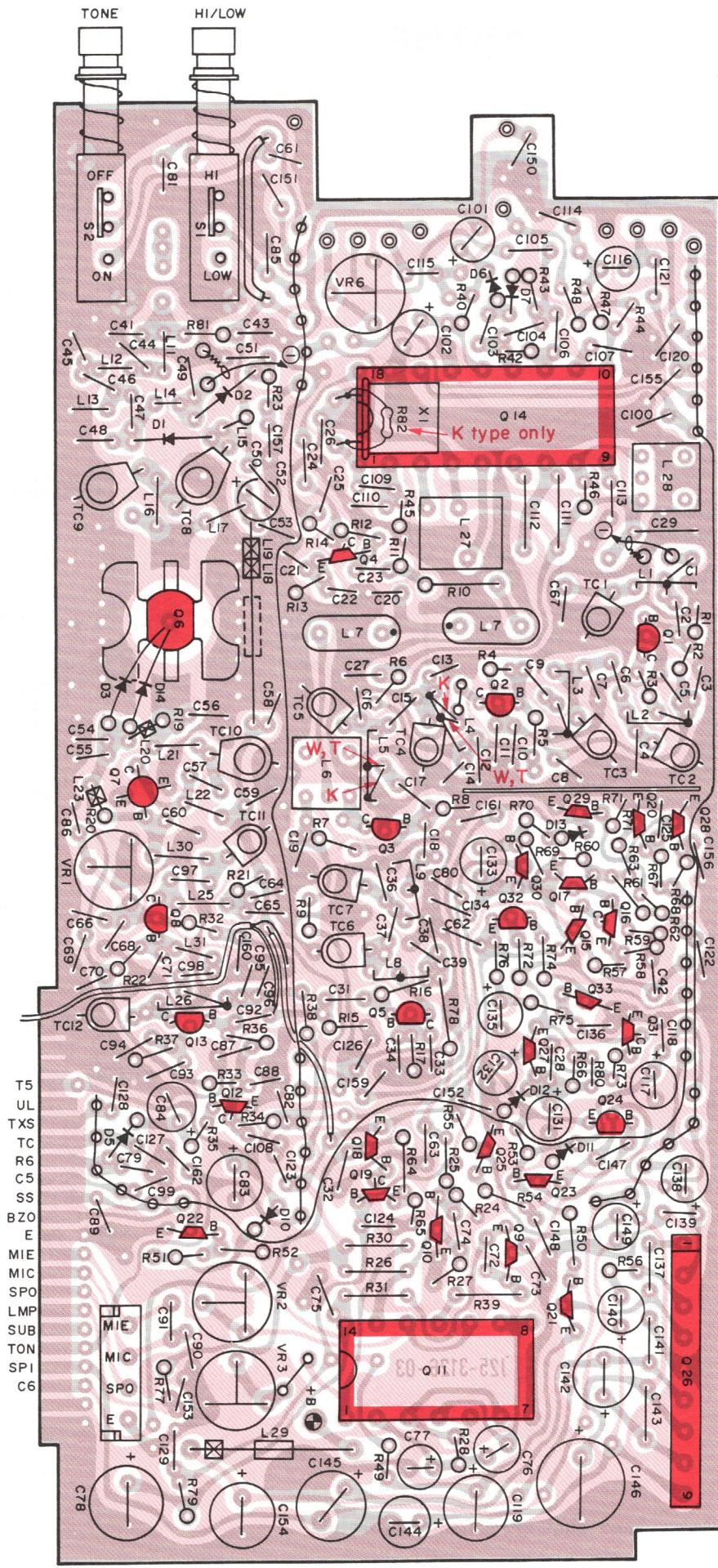


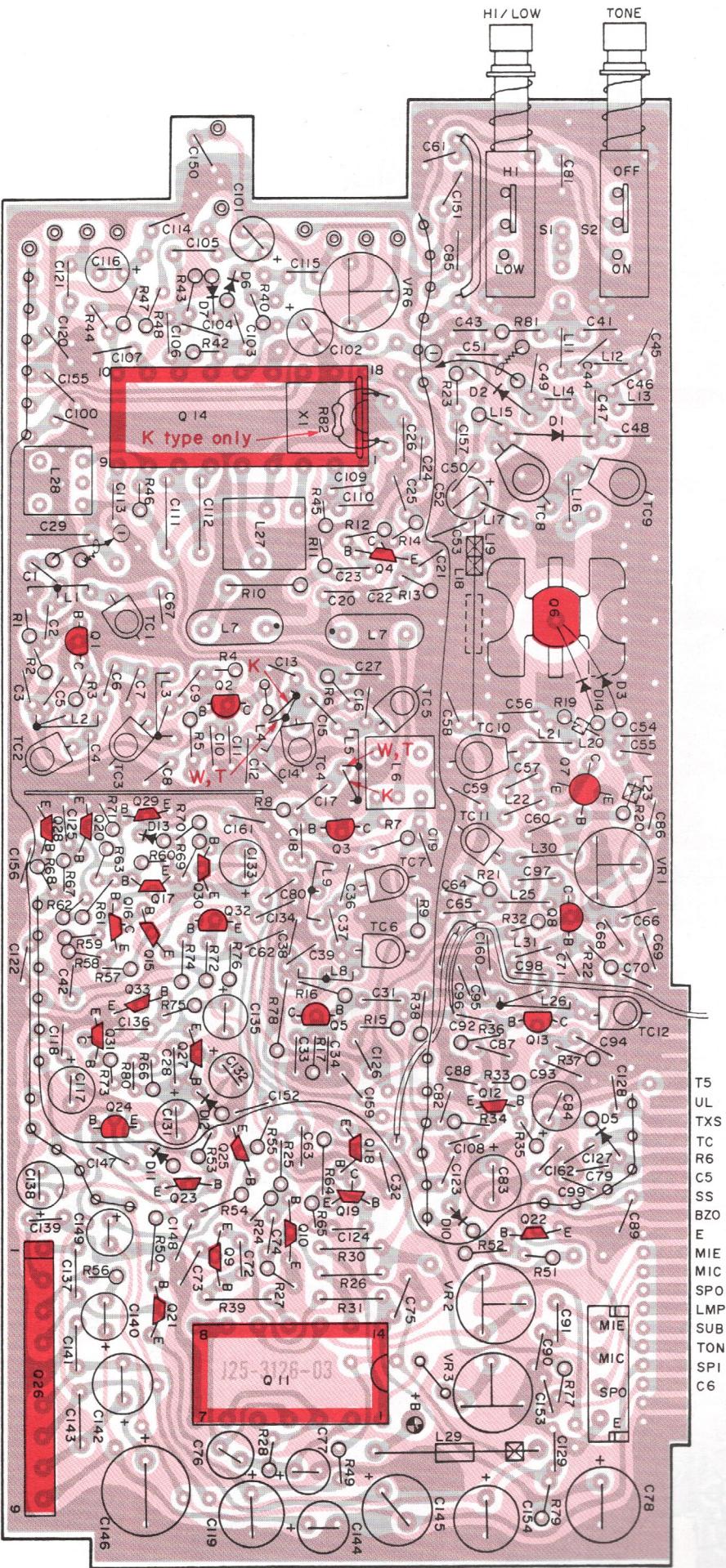
Fig. 18 PACKING

\* The illustration above is for K type.

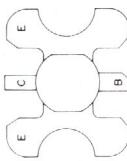
## PC BOARD VIEW TX·RX UNIT (X44-1500-○○○) Component side view



Q1,2,3,5: 2SC2026 Q4: 2SC2668 (Y) Q6: 2SC2283M Q7: 2SC3019 Q8: 2SC2407  
 Q9,15,17,18,21,27,30: 2SA1115 (E) Q10,12,16,19,20,22,23,25,28,29,31,33: 2SC2603 (E)  
 Q11: TC4001BP Q13: 2SC2549 Q14: MC3359P Q24,32: 2SB698 Q26: TA7313AP  
 D1,2: MI301 D3,5,10,13,14: 1S1555 D4: SR-538D D6,7: IN60 D11: WZ-081 D12: 05Z5,1-Y



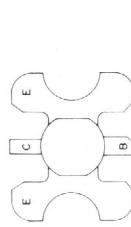
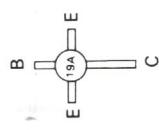
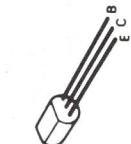
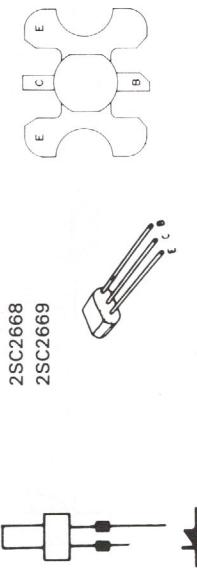
2SC2283M

2SA1115  
2SC2603  
2SC2668  
2SC2669

SR-538D

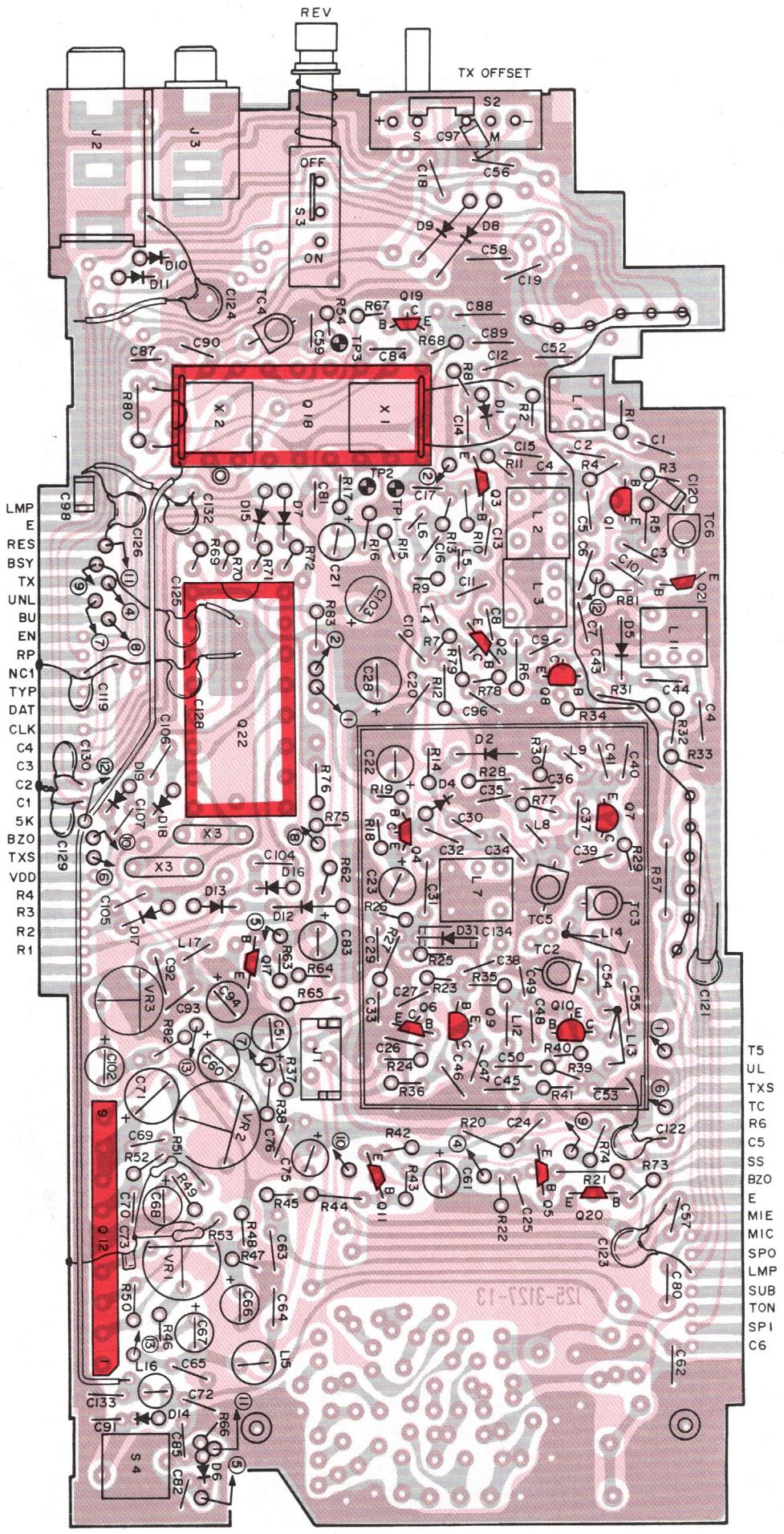
2SB898

2SC3019

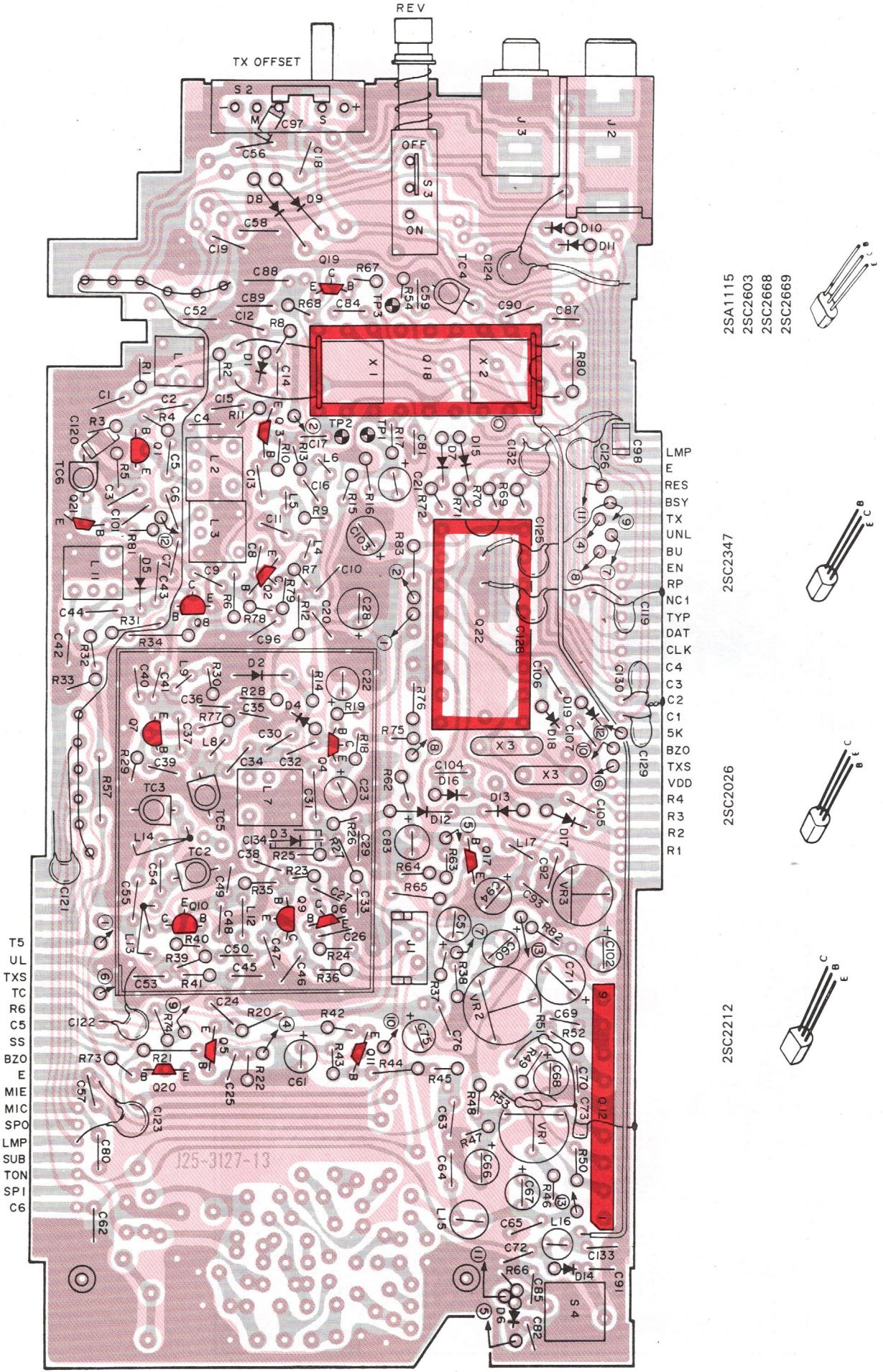
2SC2026  
2SC2407  
2SC2549

PC BOARD VIEW TX · RX UNIT (X44-1500-00) Foil side view

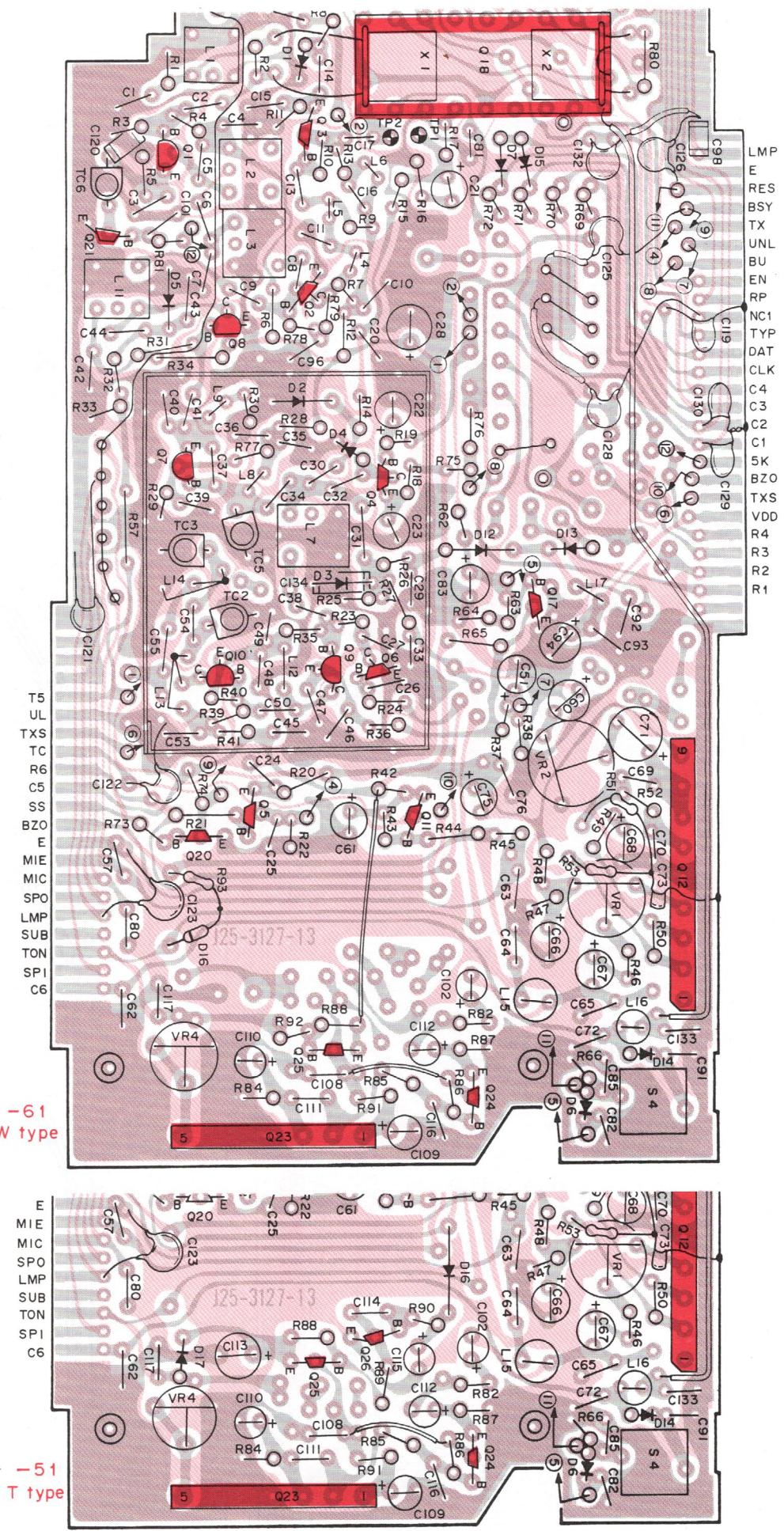
## PC BOARD VIEW PLL UNIT (X50-1890-000) Component side view



Q1,8: 2SC2347 Q2,21: 2SC2669 (Y) Q3,6: 2SC2669(Y) Q4,5,11: 2SA1115 (E) Q7: 2SC2212  
 Q9,10: 2SC2026 Q12: AN6551 Q17,19,20: 2SC2603 (E) Q18: MC145155P Q22: MK5087N (K,M,X)  
 D14: 1S2588 D2,3: 1SV50 D5: 1S2208 D6,7,10 ~ 14: 1S1555 D8,9: 1N60 (K, M, X)



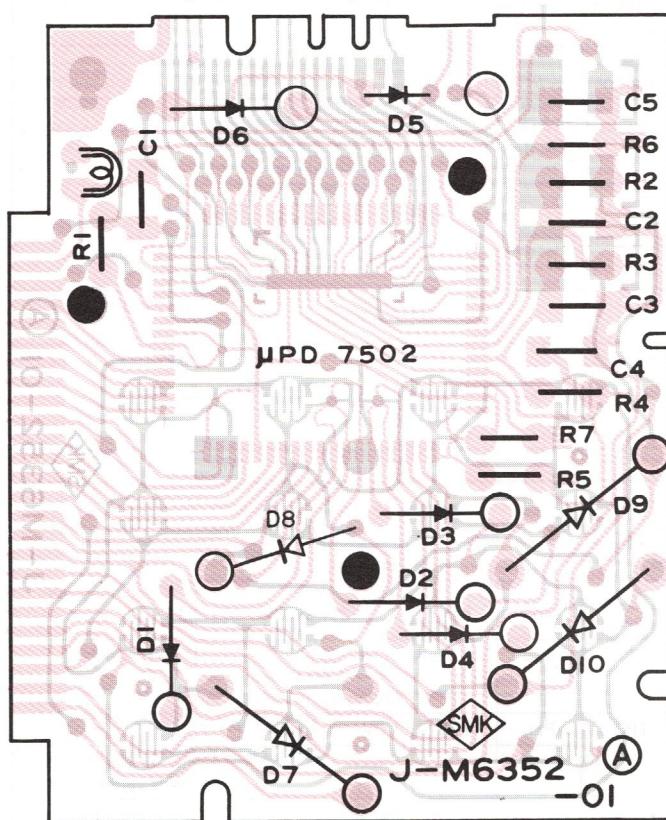
## PC BOARD VIEW PLL UNIT (X50-1890-61,-51) Foil side view



Q1,8: 2SC2347 Q2,21: 2SC2668 (Y) Q3,6: 2SC2669 (Y) Q4,5,11,25: 2SA1115 (E) Q7: 2SC2212  
 Q9,10: 2SC2026 Q12: AN6551 Q17,19,20,24,26 (T): 2SC2603 (E) Q18: MC145155P Q23: AFG05F1750A2  
 D1,4: 1S2588 D2,3: 1SV50 D5: 1S2208 D6,7,10 ~ 16,17 (T): 1S1555 D8,9: 1N60

## PC BOARD VIEW

▼ KEY BOARD (S59-0413-05) K,M,X  
(S59-0414-05) T,W

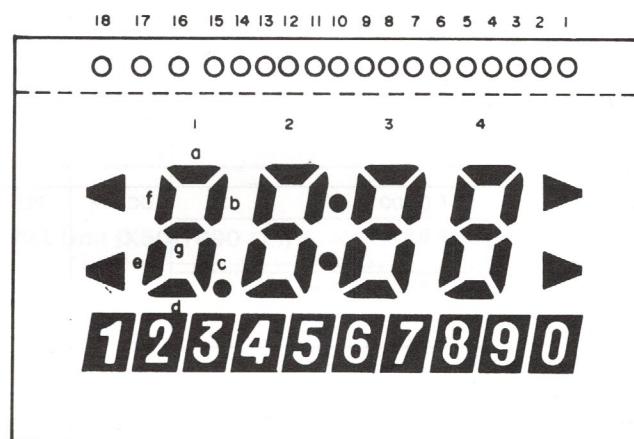


Q1: μPD750G-73-12  
D1 ~ 6: 1S1555  
D7 ~ 10: 1N60  
V1: F2179-30

## LCD PIN CONNECTION

Pin No.	Segment	Pin No.	Segment
1	▷, △, 0	12	1bcp
2	4bc, 9	13	1agd
3	4agd	14	1fe, 2
4	4fe, 8	15	△, ▲, 1
5	3bc, 7	16	△ (Upper) 1fab, 2 fab, COL (Upper) 3fab, 4fab, ▷ (Upper)
6	3agd	17	△ (Lower) 1egc, 2egc, COL (Lower) 3egc, 4egc, ▷ (Lower)
7	3fe, 6	18	1, 2, 1dp, 3, 2d, 4, 5, 6, 3d, 7, 8, 4d, 9, 0
8	COL, 5		
9	2bc, 4		
10	2agd		
11	2fe, 3		

## Pin connection

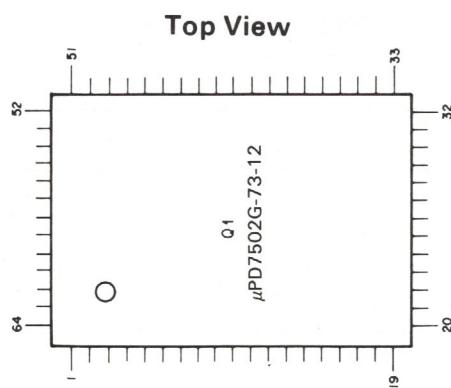


LCD F2179-30 (Display unit V1)  
Max rating (Absolute max. rating)

Item	Symbol	Min.	Max.	Unit
Storage temperature	T <sub>stg</sub>	-20	60	°C
Operation temperature	T <sub>op</sub>	-20	40	°C
Applied voltage			10	V
Allowable DC voltage			0.5	V

## Recommendable operating condition

Item	Symbol	Min.	Norm.	Max.	Unit
Operating voltage	V <sub>op</sub>	2.95	3.1	3.25	V
Operating frequency	f <sub>op</sub>	80	100	200	Hz
Operating temperature	T <sub>op</sub>	0	25	40	°C



Item	Condition	Measurement			Adjustment			Specifications
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. Voltage check	1) DC power supply: 8.4V	DC V. M	Key-Board	Q1, pin 26				4.2 ~ 4.7V
	2) R6		TX-RX	Q18 collector				6.0V
	3) T5 Transmit.			Q30 collector				4.7V
	4) Receive							
2. Battery warning indicator	1) DC power supply: 7V	BATT LED (Top Panel) DC V.M			TX, RX	VR3	Adjust to BATT LED flash threshold.	
	2) DC power supply: 6V Transmit					VR2	Adjust to BATT LED flash threshold.	
	3) DC power supply: more than 7V, Receive						Check	BATT LED goes off.
	4) DC power supply: more than 7V, Transmit						Check	BATT LED lights
	5) DC power supply: less than 6V, Transmit						Check	BATT LED flashes
	6) Repeat adjustment if checks are not satisfactory.							
	7) Receive							

## &lt;PLL section&gt;

Item	Condition	Measurement			Adjustment			Specifications
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. PLL	1) f: 0.000	RF VTVM	PLL	TPI	PLL	L2, 3, L11	MAX. (Repeat Till No Change)	Reference value (1.35Vrms)
2. VCV	1) f: 0.000	DC V.M	PLL	TP2	PLL	TC5	1.0V	
	2) f: 9.990						Check	4V or less (Reference value 3.6V)
	3) f: 9.990 Transmit						Check	Reference the above voltage. Less than $\pm 1V$ .
	4) f: 0.000 Transmit						Check	4V +1V -0.4V
3. PLL output	1) f: 9.990 Transmit	RF VTVM	PLL	PL	PLL	L11	MAX.	Reference value (0.45V rms)
4. Frequency adjustment	1) Any frequency	f counter	PLL	TP3	PLL	TC4	10.2400 MHz	
	2) f: 0.005 Transmit					L1	430.005 MHz (M2, M4, T, W, X type) 440.005 MHz (K, M1, M3 type)	
	3) f: 0.000 Transmit					TC6	430.000 MHz (M2, M4, T, W, X type) 440.000 MHz (K, M1, M3 type)	
	4) Repeat adjustment 2, 3 several times.							

## &lt;RX section&gt;

Item	Condition	Measurement			Adjustment			Specifications
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. Sensitivity	1) ANT: SSG f: 435.000 MHz (M2, M4, T, X type) f: 445.000 MHZ (K, M1, M3 type) Output: 3 dB $\mu$ DEV: 5 kHz TX SW: STOP	SSG AF VTVM Oscilloscope 8 $\Omega$ Dummy Load	TR-3500	SSG OUT SP	8 $\Omega$ Dummy Load			
	2) f: 9.990			ANT	AF VTVM			
	3) f: 0.000				Oscilloscope			
				TX, RX	TC1 ~ 7 L28	MAX.	TC5: There are two peaks. Use the point of least capacitance.	
2. S/N	1) f: 0.000 ~ 9.990				TC5, 6	MAX		
	SSG: 0 dB $\mu$				TC4, 7	MAX		
3. Auto squelch	1) f: 5.000 SSG: -3 dB $\mu$			TX, RX	VR6	Adjust to squelch open threshold.		

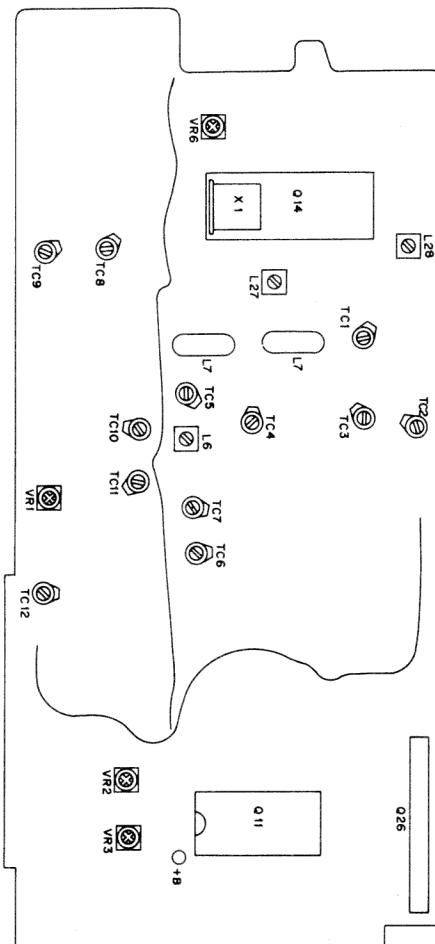
## ADJUSTMENT

## &lt;TX section&gt;

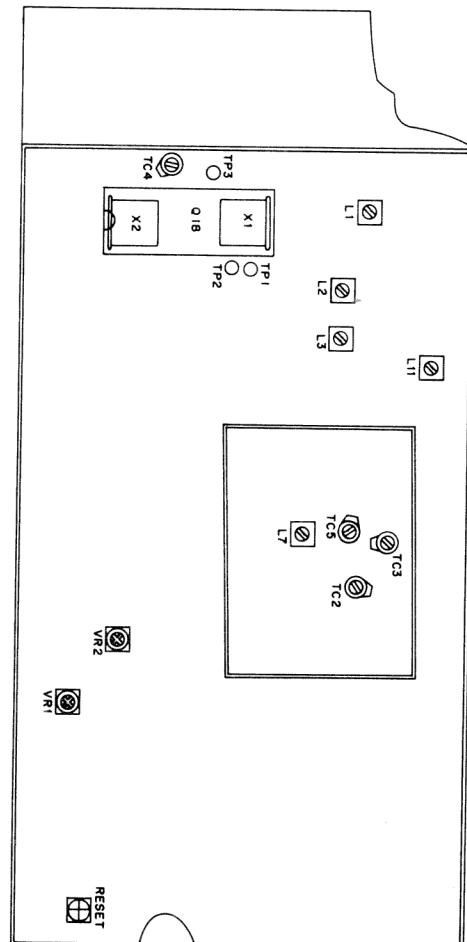
Item	Condition	Measurement			Adjustment			Specifications
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. Power output adjustment	1) f: 5.000 ANT: Connect power meter HI/LOW: HI Power supply: 8.40V (with 1A Ammeter) Transmit	Power meter DC A.M.			TX, RX	TC12 ~ 9	MAX.	1.7W or more
	2) f: 0.000 or 9.990 HI/LOW: HI					TC8	Output: 1.7W or more and current within 600 ~ 700 mA.	
	3) f: 5.000 HI/LOW: LOW				TX, RX	VR1	0.3W	
	4) f: 5.000 HI/LOW: HI						Check	1.7W or more
	5) HI/LOW: LOW						Check	Approx. 0.3W (0.2 ~ 0.6W) (Current: 400 mA or less)
2. Deviation	1) ANT: Power meter and linear detector. Use 10 $\mu$ F/16V capacitor between AG output and MIC input. f: 9.990 AG output: 1 kHz, 55 mV Transmit				PLL	VR2	5 kHz	
	2) AG output: 1 kHz, 5.5 mV					VR1	3.8 kHz	
	3) AG output: 1 kHz, 55 mV					VR2	If not 5 kHz, readjust to 5 kHz.	

## &lt;ADJUSTMENT POINT &gt;

TX-RX Unit (X44-1500-○○)



PLL Unit (X50-1890-○○)



Front View

Rear View

## ADJUSTMENT

## &lt;Micro-processor operational check&gt;

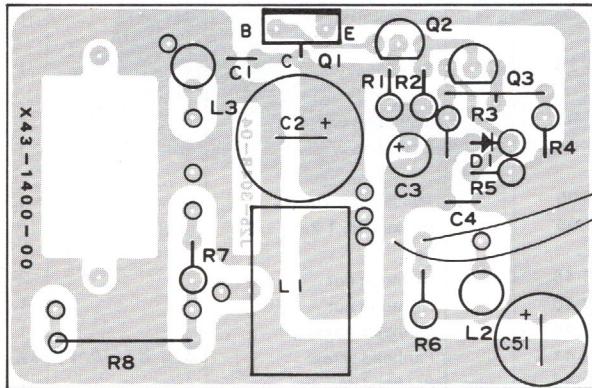
Item	Condition	Specifications
1. Reset check	1) Power SW: ON Press Reset	Display 3,000
2. Set frequencies	1) MHz indication	Indicate as entered by the numeral keys.
	2) 100 kHz	Indicate as entered by the numeral keys.
	3) 10 kHz	Indicate as entered by the numeral keys.
	4) 1 kHz	Indicate "0" when keys 0, 1, 2, 3, 4 pressed. Indicate "5" when keys 5, 6, 7, 8, 9 pressed.
3. "C" key	1) Press "C" key.	Indicate 3,000
4. ▲ key	1) Press the ▲ key.	Display should advance 5 kHz at each key-press.
	2) Press the ▲ key continuously	Count up from 0.000 ~ 9.995. Next step past 9.995, restarts again from 0.000.
5. ▼ key	1) Press the ▼ key.	Display should step down 5 kHz at each key-press
	2) Press the ▼ key continuously.	Count down from 9.995 ~ 0.000. Next step past 0.000, restarts again from 9.995
6. Memory write	1) (e.g.) 5,110 MHz. Press the "F" and "MR(M)" keys. Then press channel number key (e.g.) "1".	Display 5,110 [1] The tone does not sound when "F" and "MR(M)" keys are pressed.
	2) Enter memory in all the channels (M1 ~ M0)(same method as 1).	Frequency is stored in each selected channel, when the "F" and "MR" keys, are pressed, all the occupied channel numbers display.
7. Memory recall	1) Press the "MR" key.	Display all stored frequencies in channels in 1 ~ 10 order.
	2) Press the desired channel key (e.g.) M1	Display 5,110 [1]
8. Memory scan check	1) Press the "MS" key. SQ: MAX No scan if squelch is opened. If stopped on signal, press the "MS" key to resume scan.	Frequencies stored in memory are scanned. The scan speed is about 8 second through 10 channels. (e.g.) 5,110 ► MS [1] ↓ 5,220 ► MS [2] ↓ 5,330 ► MS [3]

9. Program scan	(e.g.) Scan in 25 kHz steps 3,000 ~ 5,000 MHz. 1) f: 3,000 Press "F" and "▲(SCAN W)" keys.	Display 3,000
	2) f: 3,025 (3,000 kHz + 25 kHz) Press "F" and "▲(SCAN W)" keys.	Display 3,025
	3) f: 5,000 Press "F" and "▲(SCAN W)" keys.	Display 5,000 The tone sounds. If the tone does not sound, program is not entered. Repeat from 1).
	4) Press "F" and "▼ PROGS" keys.	Scan starts from 3,000 ~ 5,000 MHz in 25 kHz step. The scan stops when signal is present. Scan resumes approx. 2 seconds after signal drops. To restart when stopped on signal, press the ▼ key (e.g.) 3,000 ► ↓ 3,025 ► ↓ 3,050 ► ↓ 5,000 ►
	5) Press "C" key	Scan stops
10. F. Lock	1) F. Lock SW: ON	Key operation is not possible. "F. Lock ▲" indicator lights.
11. TX PTT/STOP	1) TX PTT/STOP: STOP	TX not possible. PTT SW has no effect.
12. Lamp	1) Lamp: ON	Lamp for LCD lights.
13. Rev.	1) Rev. SW: ON	Displays "REV ▲" and frequency shows selected offset.

## MS-1

## MS-1 MOBILE STAND CHARGER

**PC BOARD**  
Component side view



## MS-1 Specifications

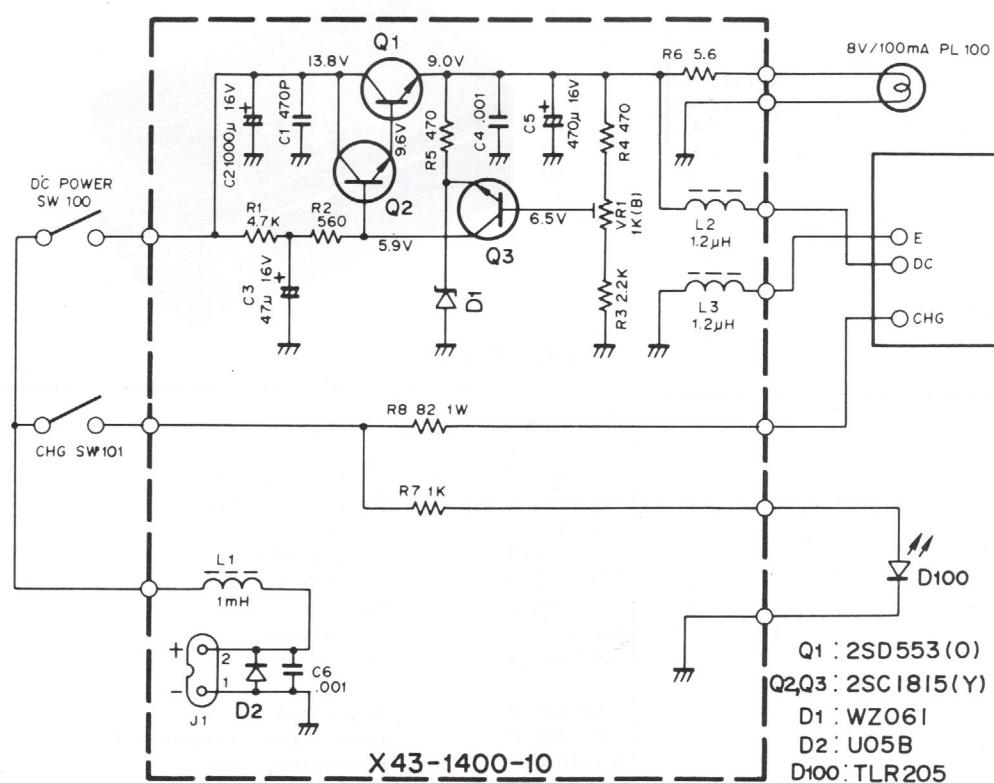
## General

Dimensions 79(W) × 180(H) × 53(D) mm.  
Weight ..... 350g

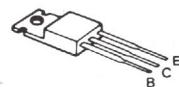
## Rating

Input source voltage ..... DC13.8V±15%  
Output voltage ..... DC9.0V  
Charging current About 45mA (DC 13.8V)  
Charging time ..... About 15 hrs.

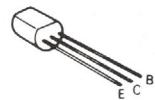
## MS-1 SCHEMATIC DIAGRAM



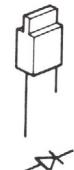
2SD553



2SC1815



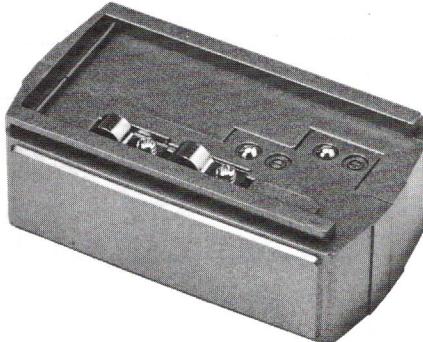
TLR205



## MS-1, TU-1

Part No.	Re-marks	Description	
<b>MS-1, (KMT) GENERAL</b>			
A02-0624-02	N	Mobile case (front)	M
A02-0625-02	N	Mobile case (front)	
A02-0626-02	N	Mobile case (rear)	
A40-0607-04			
B10-0649-04	N	Front glass	
B11-0412-04	* N	Reflector	
B40-2590-04	N	Name plate	
B46-0007-00		Warranty card	
B50-3936-00	N	Operating manual	
E23-0426-05		Earth lug, LED	
E29-0429-04		Pin connector x 3	
E30-1696-05	N	Cigarette plug with cord	
G01-0815-04	N	Spring, switch	
G01-0816-04	N	Spring, connector x 3	
G10-0618-04	N	Protective cloth (A)	
G10-0619-14	N	Protective cloth (B) x 2	
G13-0626-04	*N	Neo sponge	
G13-0659-04	*N	Cushion (A)	
G13-0660-04	*N	Cushion (B)	
H01-2788-03	N	Carton case	
H12-0489-13	N	Packing fixture	
H25-0029-04		Protective bag (Screw, tape)	
H25-0103-04		Protective bag (MS-1)	
J11-0406-14		Fixed stopper	
J12-0404-04		Pin (switch) x 2	
J19-1317-04		Diode holder	
J19-1359-04	N	Metal hook	
J61-0401-05		Nylon band	
J69-0304-04	N	Viscous tape	
N24-3015-45		E-ring x 4	
N30-2010-45		Panhead screw, Case	x 4
N35-3005-45		Bind screw, Hook metal fitting	x 4
N87-2005-46		Tap tight screw, Switch, LED	x 5
N89-3010-41		Tap tight screw, Fixed stopper	x 2
S36-1405-05		See saw switch, S100, S101	x 2
TLR205		LED. D100	
X43-1400-00		Power unit	

Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>POWER UNIT, X43-1400-00</b>				
B30-0825-05	N	Lamp		1
CE04W1C470M		E, 47μF, 16V	C3	1
CK45B1H102K		C. 0.001μF	C4.6	2
C90-0820-05		E470μF, 16V	C5	1
C90-0850-05	N	E, 1000μF, 16V	C2	1
E08-0203-25		2P connector		1
F20-0078-05		Insulating plate		1
F29-0014-05		Insulating washer		1
L15-0302-05	N	Troidal coil, 1mH	L1	1
L34-0438-05		Choke coil, 1.2μH	L2.3	2
N10-2026-46		Hexagon nut		2
N10-2030-46		Hexagon nut		1
N30-2604-46		Panhead screw		1
N30-2610-41		Panhead screw		2
N30-3008-46		Panhead screw		1
R12-1020-05		Trim. Pot, 1kΩ	VR1	1
RS14AB3A820J		MF, 82Ω, ±5%, 1W	R8	1
2SC1815 (Y)		TR	Q2.3	2
2SD553 (O)		TR	Q1	1
WZ-061		Zener diode	D1	1
U05B		Diode	D2	1

**TU-1 TONE UNIT (AVAILABLE ONLY FOR USA)****TU-1 PARTS LIST**

Part No.	Re-marks	Description	
A02-0622-03	N	Sub-tone case (Upper)	
A02-0623-03	N	Sub-tone case (Lower)	
D32-0404-04	N	Stopper knob	
E23-0431-04		Spring terminal x 4	
E23-0432-04		Lug plate x 6	
H01-2794-03		Carton case	
H25-0077-03		Protective bag	
J39-0410-04	N	Spacer, Terminal	x 4
N09-0638-05		Round screw	
N30-2004-41		Panhead screw, Spring terminal	x 4
N30-2020-45		Panhead screw, Case	x 2
N87-2006-46		Tap tight screw, PC board	x 2

## ST-2

## ST-2 BASE STAND CHARGER



## ST-2 SPECIFICATIONS

## Power Source Voltage

K TYPE	120V	60Hz
W TYPE	220V	50/60Hz
T TYPE	240V	50/60Hz
X TYPE	240V	50/60Hz
M TYPE	120/220V	50/60Hz

Dimensions ..... 185 (W) x 72 (H) x 115 (D) mm

Weight ..... 1.5 kg

## DC Power Source Unit

Output Voltage	9.0V
Output current	0.8A

## Charging Power Source Unit

Type	Boosting charge type
Charging current	Boosting charge about 600mA
	Trickle charge about 20mA
Charging time	Boosting charge about 1 hr. Trickle charge about 20 hrs.

## ST-2 PARTS LIST

Part No.	Re-marks	Description	
A02-0628-11	N	Case	K,M,W,X
A02-0629-11	N	Case	T
B40-2592-04	N	Name plate	K
B40-2593-04	N	Name plate	W
B40-2594-04	N	Name plate	T,X
B40-2596-04	N	Name plate	M
B42-1697-04		Voltage selector	M
B46-0404-00		Warranty card	K
B50-3938-00	N	Operating manual	K,T,W,X
B50-3947-00	N	Operating manual	M
D32-0075-04		Switch stopper, Slide switch	M
E29-0429-04	N	Pin, connector	
E30-0181-05		AC cord with plug	K,M
E30-0185-05		AC cord	X
E30-0585-05		AC cord with plug	W
E30-0602-05		AC cord with plug	T
F06-1022-05		Fuse 1A	
G01-0815-04	N	Switch spring	
G01-0816-04	N	Spring connector terminal x 4	
G02-0533-04		Spring plate	x 2
G10-0620-14	N	Cushion cloth (A), Case	x 2
H01-2791-04	N	Carton case	K,M,W,X
H01-2792-04	N	Carton case	T
H12-0489-03	N	Packing fixture	
H25-0029-04		Protective bag, Fuse	
H25-0106-04		Protective bag	
J02-0070-05		Foot	x 4
J11-0406-14	N	Fixed stopper	x 2
J12-0404-04	N	Pin, switch	
J19-1317-04		Diode holder	x 2
J41-0024-15		Cord bushing	
J42-0430-05	N	Cord bushing	T,W,X
J61-0401-05		Nylon belt	K,M

Part No.	Re-marks	Description	
L01-8146-05	N	Power transformer	
N09-0256-05		Earth screw	T,W,X
N16-0040-41		Spring washer, Transformer	x 2
N24-3015-45		E-ring	x 5
N30-3004-41		Panhead screw, Slide switch	x 2
N30-3006-41		Panhead screw, Power unit	M x 5
N30-4006-41		Panhead screw, Transformer	x 2
N35-3006-45		Bind screw, Case	x 4
N87-2006-46		Tap tite screw LED, Micro Sw PC board	x 5
N87-3008-41		Tap tite screw Foot	x 4
N89-3010-41		Tap tite screw stopper	x 2
S31-2027-05		Slide switch, voltage selector	M
S36-1407-05	N	See saw switch, Power, charge	S <sub>1</sub> , S <sub>2</sub> x 2
X43-1410-10	N	Power unit	

Part No.	Re-marks	Description	Ref. No.	Q'ty
<b>Power Unit (X43-1410-10)</b>				
CE04W1C470M		E. 47μF, 16V	C16	1
CE04W1H4R7M		E. 4.7μF, 50V	C20	1
CK45B1H102K		C. 0.001μF	C5, 6, 7, 8, 10, 11, 12, 13, 17, 19	10
CK45B2H471K		C. 470pF	C1.2	2
CK45F1H103Z		C. 0.01μF	C4, 9	2
CK45F1H223Z		C. 0.022μF	C15	1
C90-0814-05		E. 4700μF, 25V	C14	1
C90-0820-05		E. 470μF, 16V	C18	1
C90-0851-05	N	E. 1000μF, 35V	C3	1
E23-0047-04		Square terminal		14
F06-1022-05		Fuse, 1A		1
F20-0078-05		Insulating plate		2
F29-0014-05		Insulating washer		2

Part No.	Re-marks	Description	Ref. No.	Q'ty
J13-0039-05		Fuse holder		2
L33-0624-05		Choke coil, $2.4\mu H$	L1,2,3,4	4
N09-0641-05		Screw		2
N10-2030-46		Hexagon Nut		1
N30-3008-46		Panhead screw		2
R12-1414-05	N	Trim. pot., $1k\Omega$	VR1	1
R92-0661-05		Cement resistor, $12\Omega$ , 5W	R12	1
R92-0150-05		Jumper resistor		1

Part No.	Re-marks	Description	Ref. No.	Q'ty
S50-1410-05	N	Micro switch	S3	1
2SA1015 (Y)	N	TR	Q6	1
2SC1815 (Y)		TR	Q2,3,5	3
2SD553 (O)	N	TR	Q1	1
V06B		Diode	D1~9	9
WZ-061		Zener diode	D10	1
CSM2A1A20	N	Thyristor	Q4	1
TLG205		LED	D12	1
TLR205		LED	D11	1

## ST-2 SCHEMATIC DIAGRAM

Q1 2SD553 (O)

Q2,3,5 2SC1815 (Y)

Q6 2SA1015 (Y)

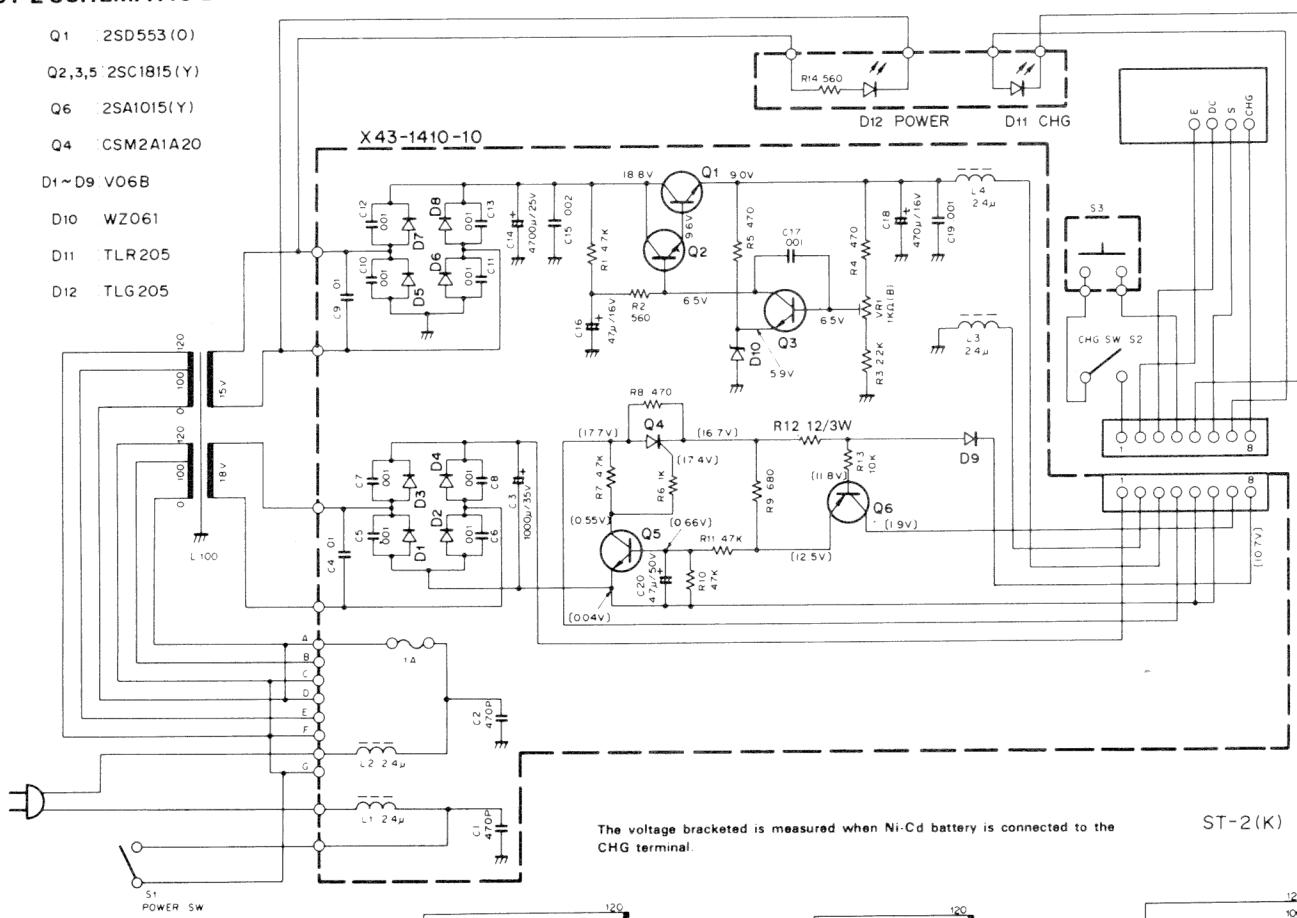
Q4 CSM2A1A20

D1~D9: V06B

D10 WZ061

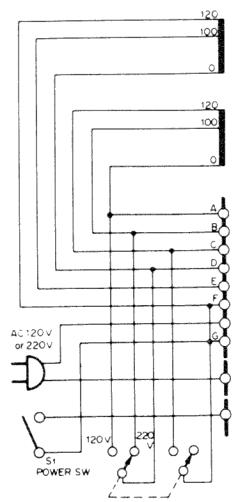
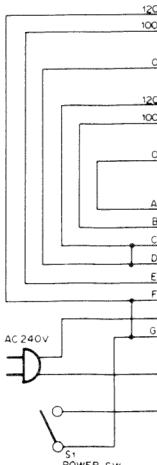
D11 TLR205

D12 TLG205

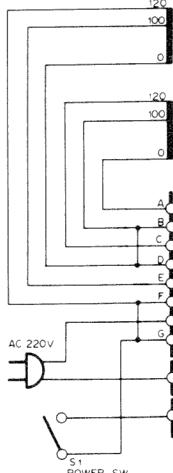


ST-2 (K)

M TYPE

X TYPE  
T TYPE

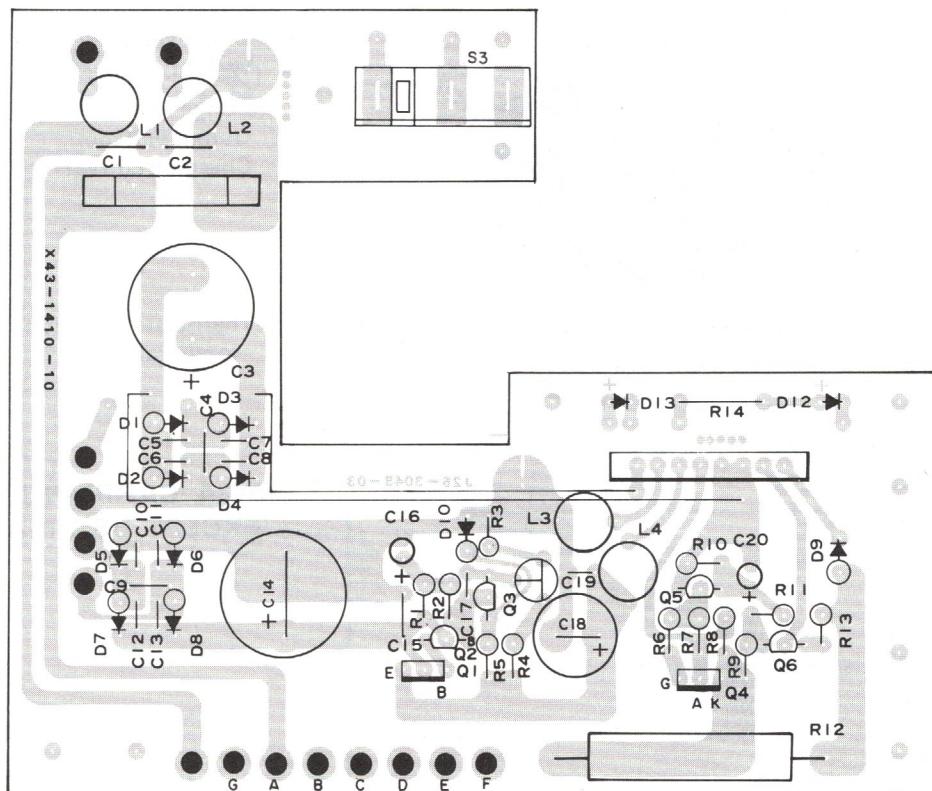
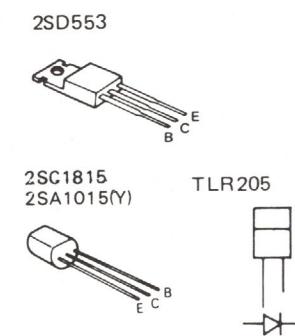
W TYPE



## ST-2, SMC-25

## ST-2 PC BOARD (X43-1410-10)

Component Side View



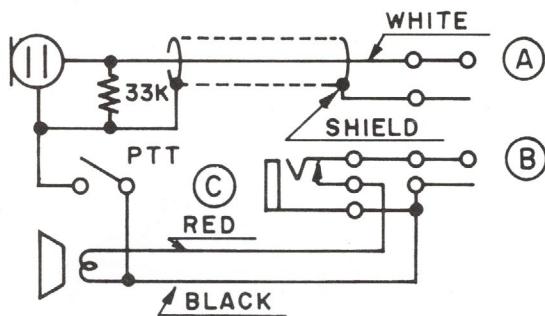
## SMC-25 SPEAKER MICROPHONE



## SMC-25 PARTS LIST

Part No.	Re-marks	Description
E30-1695-08	N	Curled cord ass'y (with plug)
J19-1360-08	N	Clip metal fitting
K29-0748-08		PTT knob
S50-1408-08		Micro switch
T07-0219-08	N	Speaker
T97-1024-08		Electret MIC

## SMC-25 SCHEMATIC DIAGRAM



## SMC-25 SPECIFICATIONS

## General

- Cord length** ..... About 30 cm (curl type)  
**Dimensions** ..... 50 (W) x 73(H) x 35(D)mm  
                          (Projections excluded)  
**Weight** ..... About 130 g (Cord included)

## Microphone Unit

- Type** ..... Electret type  
**Sensitivity** ..... -67 dB  
**Impedance** ..... 2.2kΩ  
**Frequency characteristic** ..... 200Hz ~ 5kHz

## Speaker Section

- Normal max. input** ..... 0.5W  
**Impedance** ..... 8 Ω  
**Frequency range** ..... 400 Hz ~ 4kHz

## BT-1, PB-25, SC-4

## PB-25 NI-CD BATTERY PACK



## PB-25 PARTS LIST

Part No.	Re-marks	Description
A02-0618-03		Case (upper)
A02-0619-03		Case (lower)
B42-1715-04		Name plate (A)
B42-1716-04		Name plate (B)
B50-3929-08	N	Operating manual
E08-0271-05		Power connector
E23-0432-04		Lug plate x 2
E29-0428-04		Terminal x 4
F07-0837-04		Terminal cover (A)
H01-2793-08	* N	Carton case
N09-0637-08		Round flat screw, M2 x 4 x 4
N09-0638-05		Round screw, M2 x 4
N87-2006-46		Panhead screw M2 x 6 x 2
S50-1405-05		Micro switch
W09-0320-05		Ni-cd battery ass'y

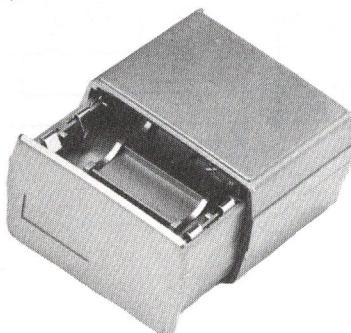
## BT-1

## Dimensions

39.5 mm wide  
52.0 mm high  
66.0 mm deep

## Weight

60g



## PB-25 SPECIFICATIONS

## General

Dimensions ..... 65 (W) x 41(H) x 39(D) mm.  
Weight ..... 180g

## Rating

Output voltage ..... 8.4V (N-425 x 7pcs.)  
Charging current ..... 42.5mA (Ordinary charging  
for 15 hrs.)  
650mA (Boosting charging  
for 1 hr)

Capacity ..... 400mA

Thermostat operating  
temperature ..... 45°C±5°C

SC-4 CARRYING CASE  
(EXCEPT USA MARKET)

## SC-4 PARTS LIST

Part No.	Re-marks	Description
J31-0521-04	N	Collar (A) right
J31-0522-04	N	Collar (B) left
J61-0405-13	N	Belt hook ass'y
N08-0507-04	N	Ornamental screw (A) right
N08-0508-04	N	Ornamental screw (B) left
N30-3005-41		Ornamental screw x 2 Belt hook

## BT-1 PARTS LIST

Ref. No.	Part No.	Description	Re-marks
	A02-0620-03	Manganese case (inner)	
	A02-0621-03	Case (B) Lower	
	E23-0432-04	Ellipse lug	
	E29-0427-04	Battery connector	
	F07-0838-04	Terminal cover (B)	
	N09-0638-05	Small round head screw	
	H01-4417-03	Packing case (unit packing)	
	H25-0077-03	Protection bag	

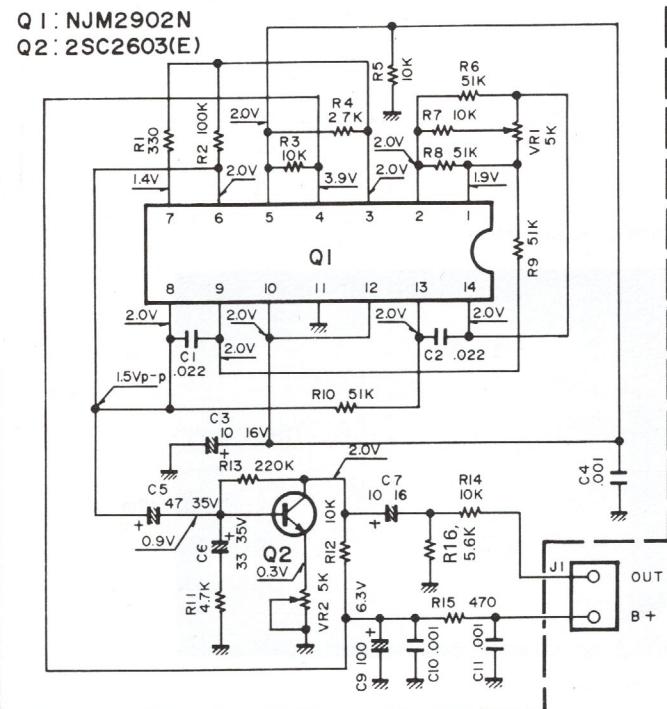
# TU-35A, TU-35B (REPEATER TONE UNIT)

## TU-35A VARIABLE TONE ENCODER

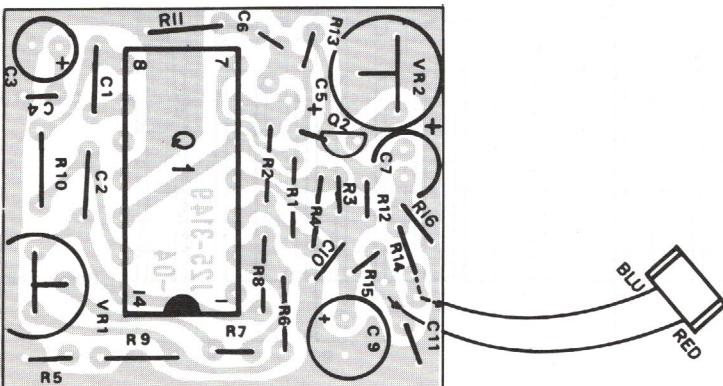
Specifications: Oscillator frequency ..... 88.5 Hz ( $\pm 0.2$  Hz)  
 at normal temperature  
 Frequency adjustment range ... 60 ~ 260 Hz  
 Weight ..... 8 grams



**TU-35A**  
(X52-1190-00)



**TU-35A**  
(X52-1190-00)

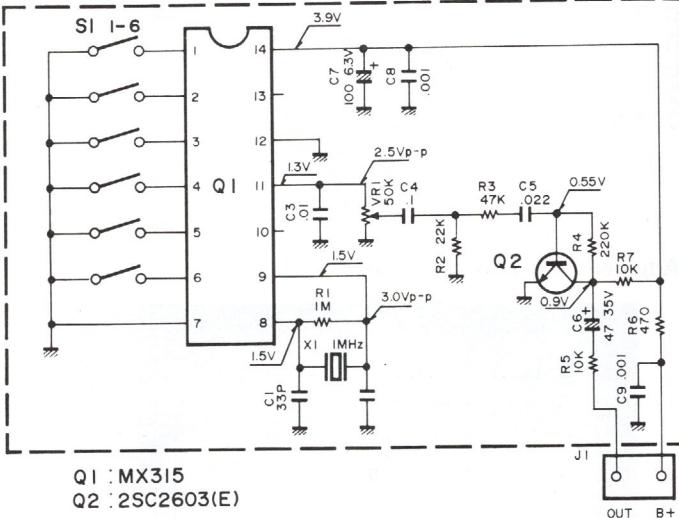


## TU-35B PROGRAMMABLE TONE ENCODER

Specifications: Oscillator frequency ..... 1 MHz  $\pm 0.1\%$   
 Usable frequency range ..... 37 EIA  
 Specification Group Frequencies (67.0 ~ 250.3 Hz)  
 Weight ..... 8 grams

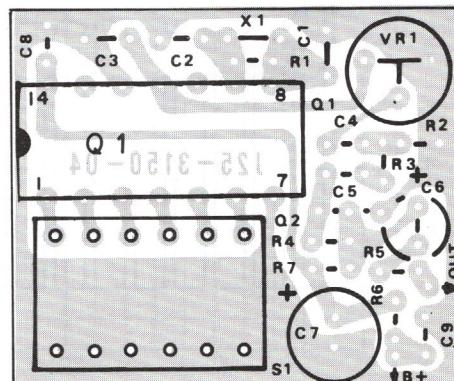


**TU-35B**  
(X52-1200-XX)



**Q1 : MX315**  
**Q2 : 2SC2603(E)**

**TU-35B**  
(X52-1200-XX)



Part No.	Re-marks	Description	Q'ty
<b>TU-35A</b>			
B40-2637-04	N	Name plate	1
B50-4019-00	N	Instruction manual	1
F19-0617-04		Rubber cap	1
J39-0417-04	N	Spacer	1
N35-2004-41		Bind screw	2
X52-1190-00	N	Tone unit	1

Part No.	Re-marks	Description	Q'ty
<b>TU-35B</b>			
B40-2638-04	N	Name plate	1
B42-1771-04	N	Frequency name plate	1
B50-4019-00	N	Instruction manual	1
J39-0417-04		Spacer	1
N35-2004-41		Bind screw	2
X52-1200-00	N	Tone unit M	1
X52-1200-11	N	Tone unit K	1

### Tone Unit (X52-1190-00)

CK45B1H102K		C	0.001 $\mu$ F	C4, 10, 11	3
CS15E1VR33M		T	0.33 $\mu$ F 35V	C6	1
CS15E1VR47M		T	0.47 $\mu$ F 35V	C5	1
C90-0840-05		E	10 $\mu$ F 16V	C3, 7	2
C90-0842-05		E	100 $\mu$ F 6.3V	C9	1
C91-1001-05		Cap	0.022 $\mu$ F	C1, 2	2
R12-2405-05		Trim. Pot.	5 k $\Omega$ (B)	VR2	1
R12-2412-05		Pot.	5 k $\Omega$	VR1	1
2SC2603 (E)		Tr		Q2	1
NJM2902N		IC		Q1	

### Tone Unit (X52-1200-XX)

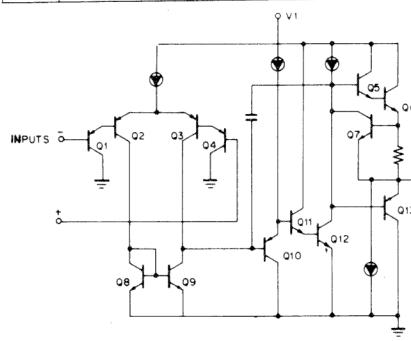
CC45CH1H330J		C	33PF	C1,2	2
CK45B1H102K		C	0.001 $\mu$ F	C8, 9	2
CS15E1VR47M		T	0.47 $\mu$ F 35V	C6	1
C90-0842-05		E	100 $\mu$ F 6.3V	C7	1
C91-0422-05		Cap	0.01 $\mu$ F	C3	1
C91-0426-05		Cap	0.022 $\mu$ F	C5	1
C91-0431-05		Cap	0.1 $\mu$ F	C4	1
L77-0982-05	N	Crystal	1MHz	X1	1
R12-4505-05		Trim. Pot.	50 K $\Omega$ (B)	VR1	1
S31-6401-05	N	Dip switch		S1	1
2SC2603 (E)	N	Tr		Q2	1
MX315	N	IC		Q1	1

### TU-35B Tone Frequency Data

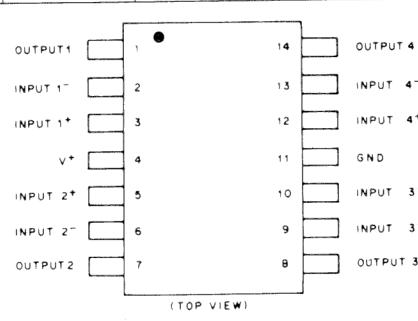
#	EIA Specification Group Hz	Program Lines (ON---1, OFF---0)					
		1	2	3	4	5	6
1	C 67.0	1	1	1	1	1	1
2	B 71.9	1	1	1	1	1	0
3	C 74.4	1	1	1	0	1	1
4	A 77.0	1	1	1	1	0	0
5	C 79.7	1	1	0	1	1	1
6	B 82.5	1	1	1	0	1	0
7	C 85.4	1	1	0	0	1	1
8	A 88.5	1	1	1	0	0	0
9	C 91.5	1	0	1	1	1	1
10	B 94.8	1	1	0	1	1	0
11	A 100.0	1	1	0	1	0	0
12	B 103.5	1	1	0	0	1	0
13	A 107.2	1	1	0	0	0	0

#	EIA Specification Group Hz	Program Lines (ON---1, OFF---0)					
		1	2	3	4	5	6
14	B 110.9	1	0	1	1	1	0
15	A 114.8	1	0	1	1	0	0
16	B 118.8	1	0	1	0	1	0
17	A 123.0	1	0	1	0	0	0
18	B 127.3	1	0	0	1	1	0
19	A 131.8	1	0	0	1	0	0
20	B 136.5	1	0	0	0	1	0
21	A 141.3	1	0	0	0	0	0
22	B 146.2	0	1	1	1	1	0
23	A 151.4	0	1	1	1	0	0
24	B 156.7	0	1	1	0	1	0
25	A 162.2	0	1	1	0	0	0
26	B 167.9	0	1	0	1	1	0

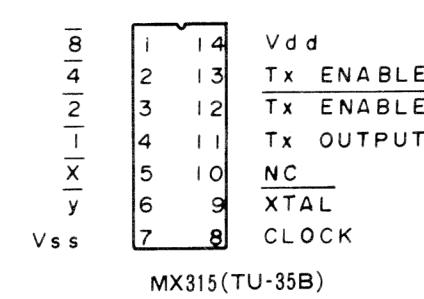
#	EIA Specification Group Hz	Program Lines (ON---1, OFF---0)					
		1	2	3	4	5	6
27	A 173.8	0	1	0	1	0	0
28	B 179.9	0	-1	0	0	1	0
29	A 186.2	0	1	0	0	0	0
30	B 192.8	0	0	1	1	1	0
31	A 203.5	0	0	1	1	0	0
32	B 210.7	0	0	1	0	1	0
33	A 218.1	0	0	1	0	0	0
34	B 225.7	0	0	0	1	1	0
35	A 233.6	0	0	0	1	0	0
36	B 241.8	0	0	0	0	1	0
37	A 250.3	0	0	0	0	0	0



(TU-35A)



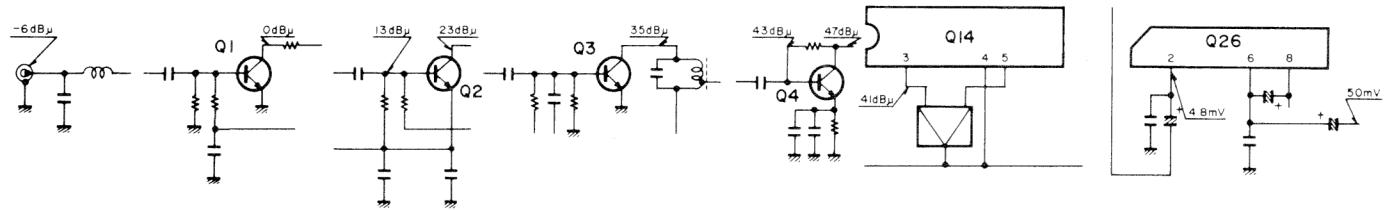
NJM2902N



# TR-3500

## LEVEL DIAGRAM

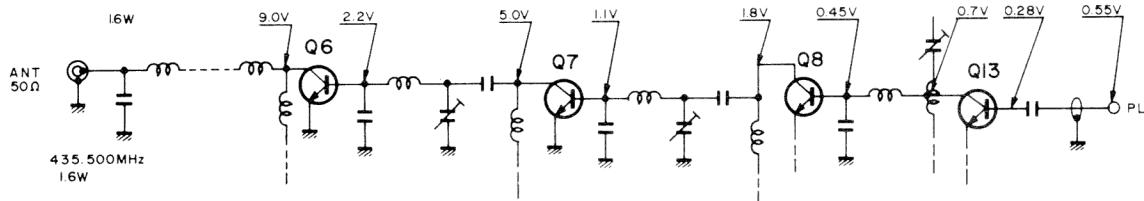
### Receiver Section



### Measurement conditions

1.  $C = 0.01\mu\text{F}$  ( $1\mu\text{F}$  for AF circuit)
2.  $f = 435.500\text{MHz}$   
MOD = 1KHz DEV = 5KHz  
AG f = 1KHz
3. OUTPUT = 50mW/8Ω

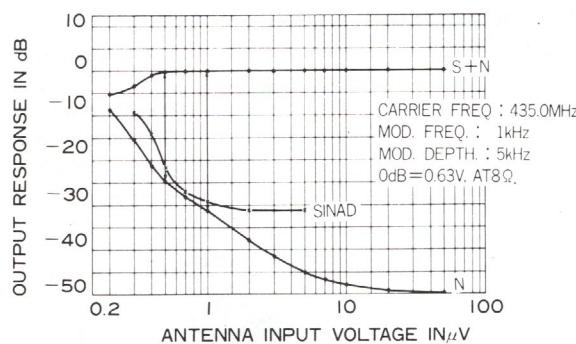
### Transmitter Section



### Measurement conditions

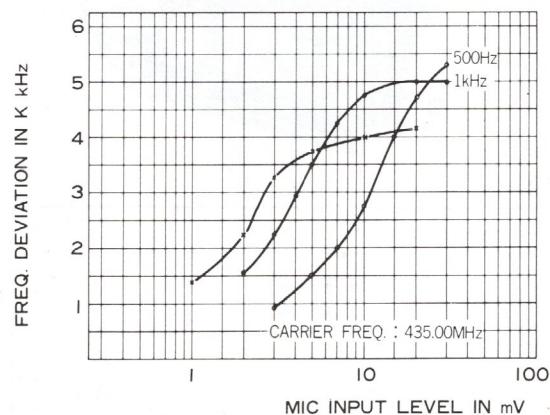
1.  $f = 435.500\text{MHz}$
2. OUTPUT POWER = 16W

### Reception sensitivity

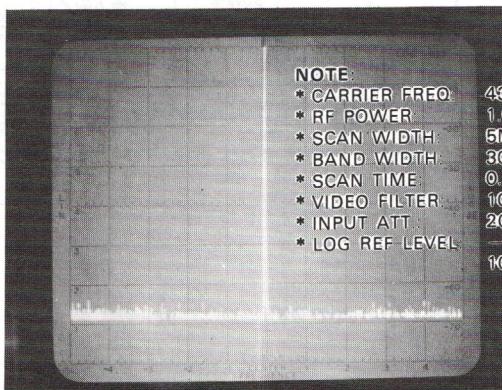


## REFERENCE DATA (W TYPE)

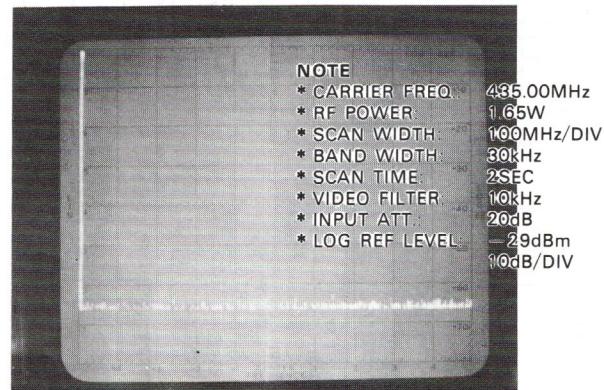
### Frequency deviation



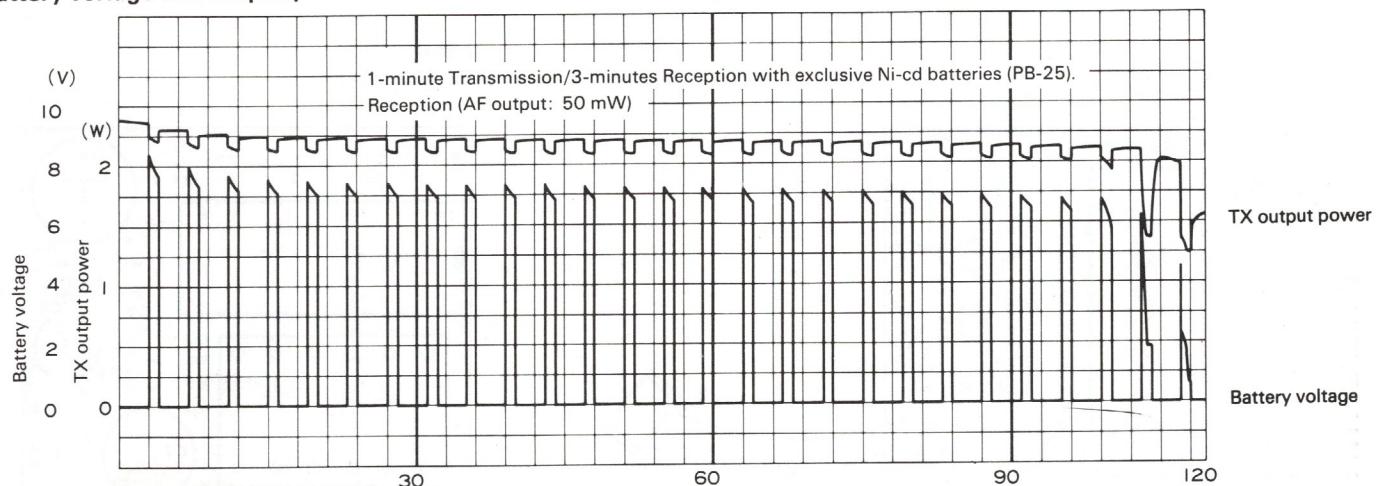
### Adjacent spurious response



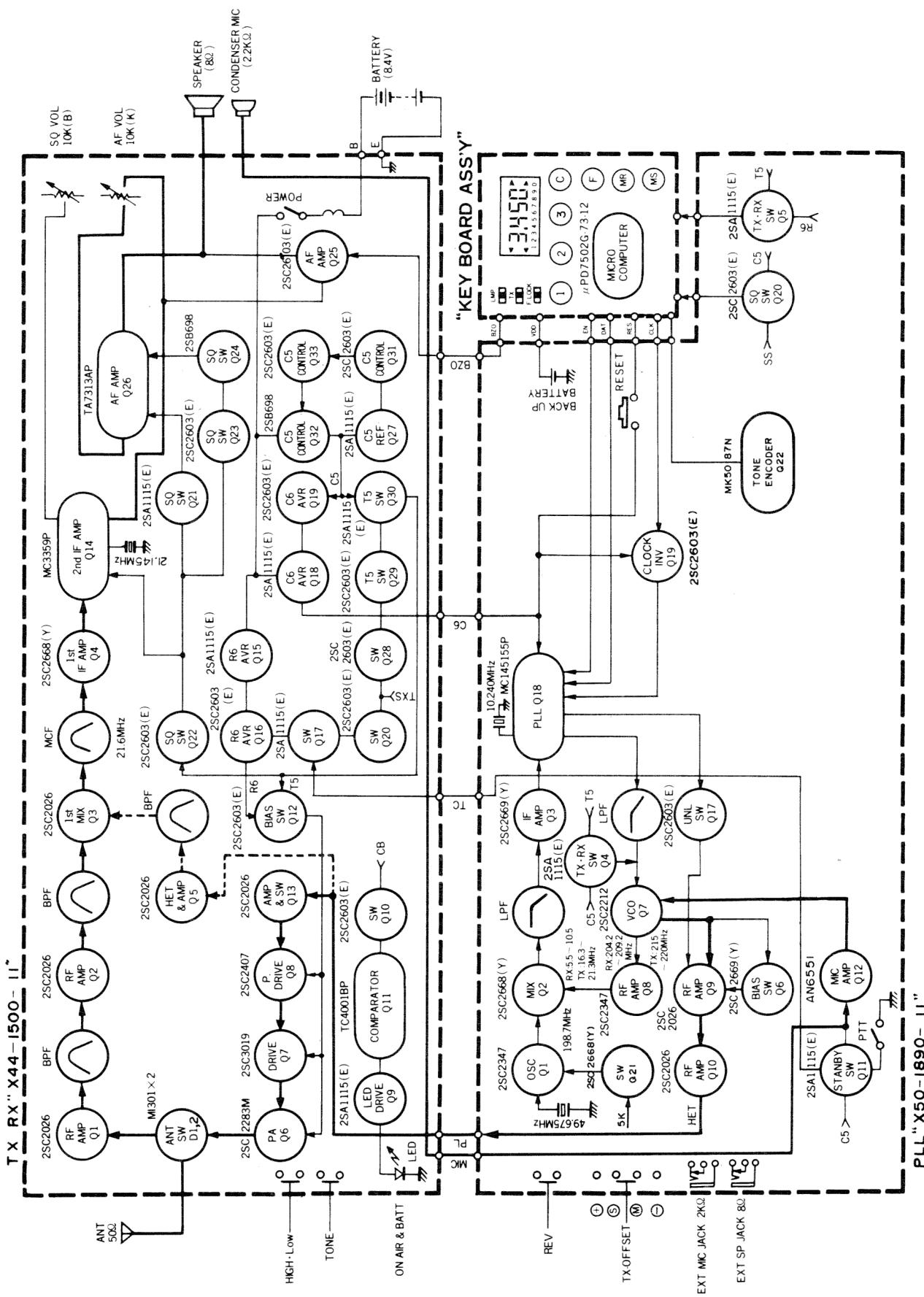
### Harmonic spurious

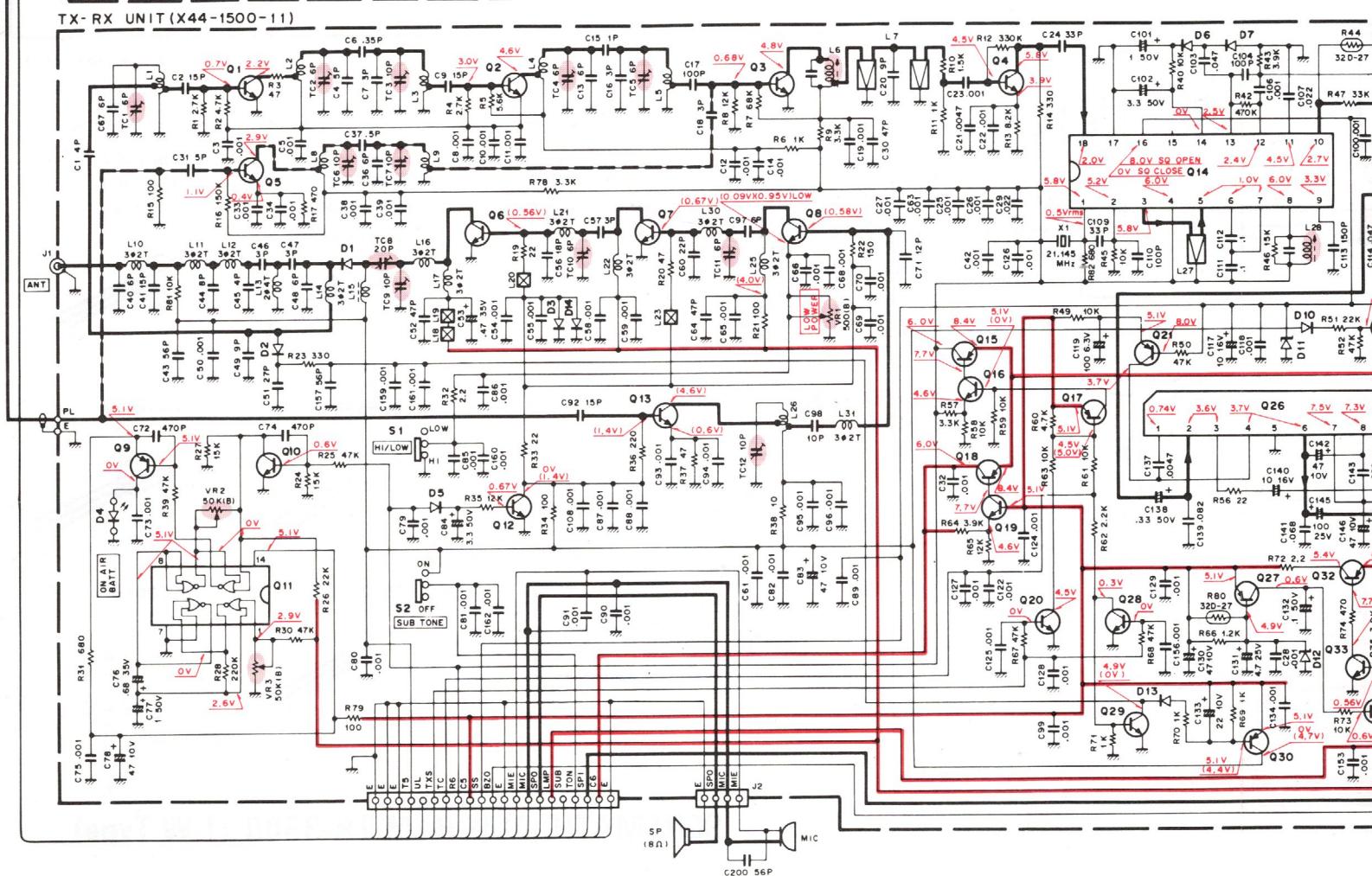
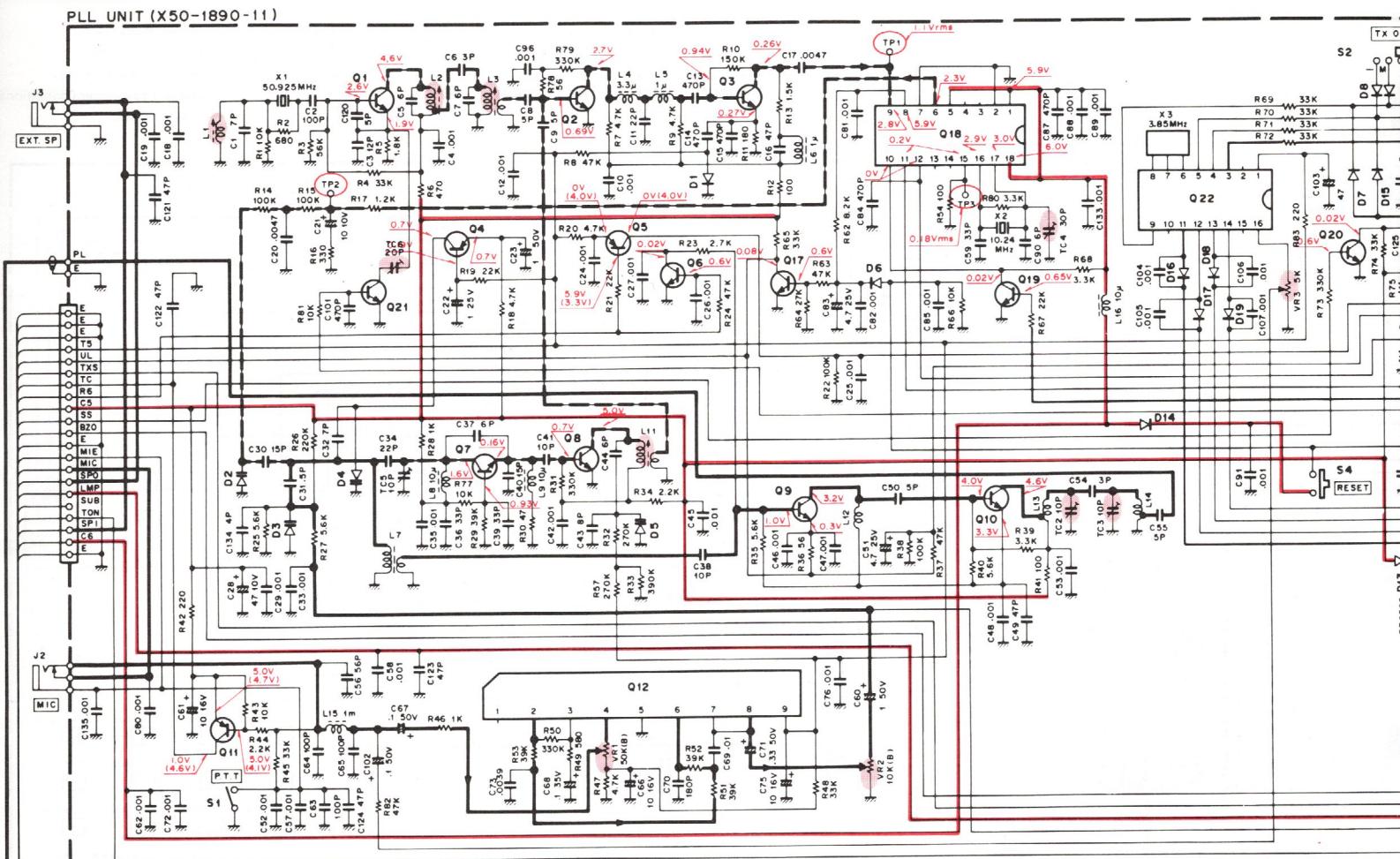


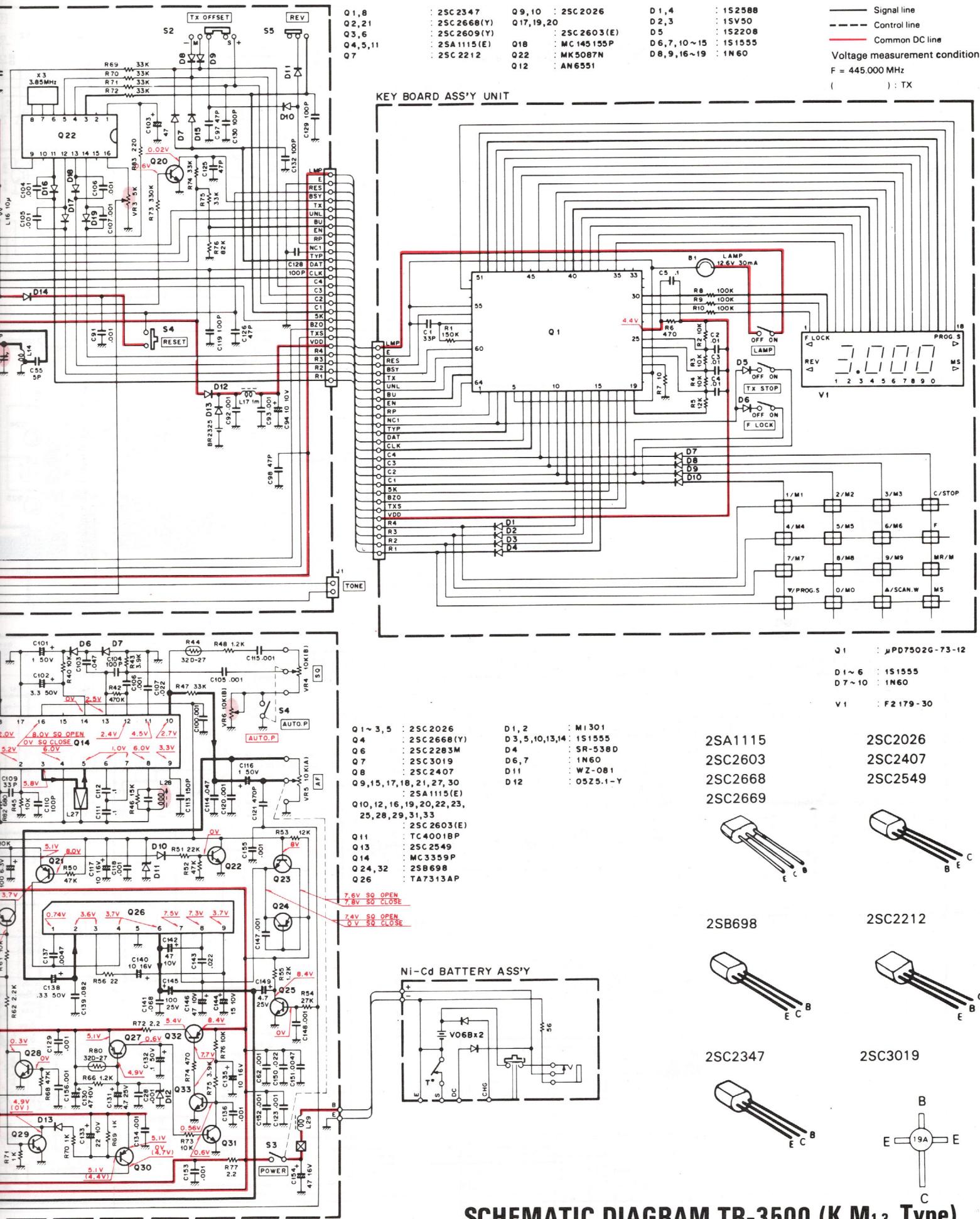
### Battery voltage and output power characteristics in continuous operation.

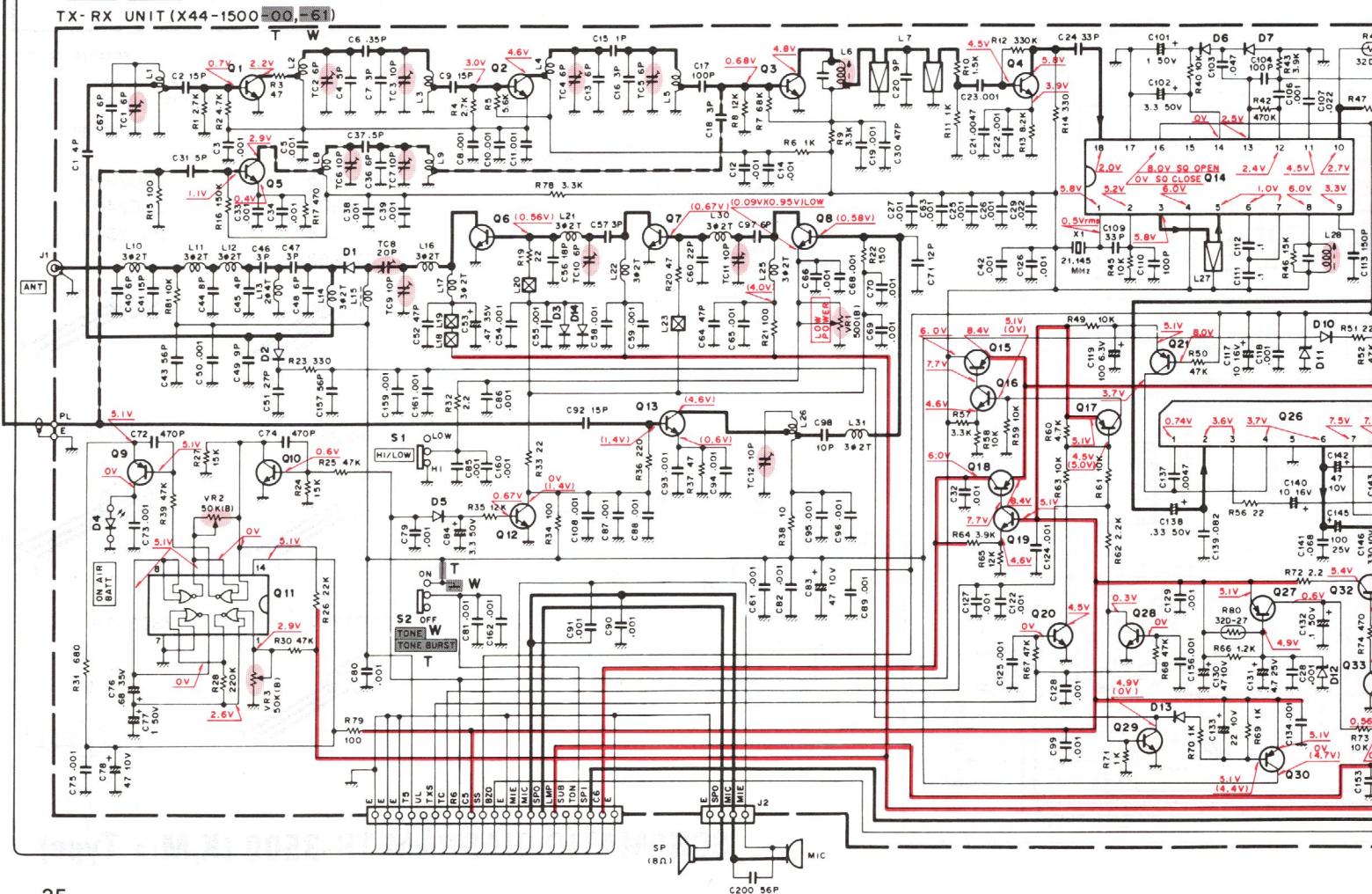
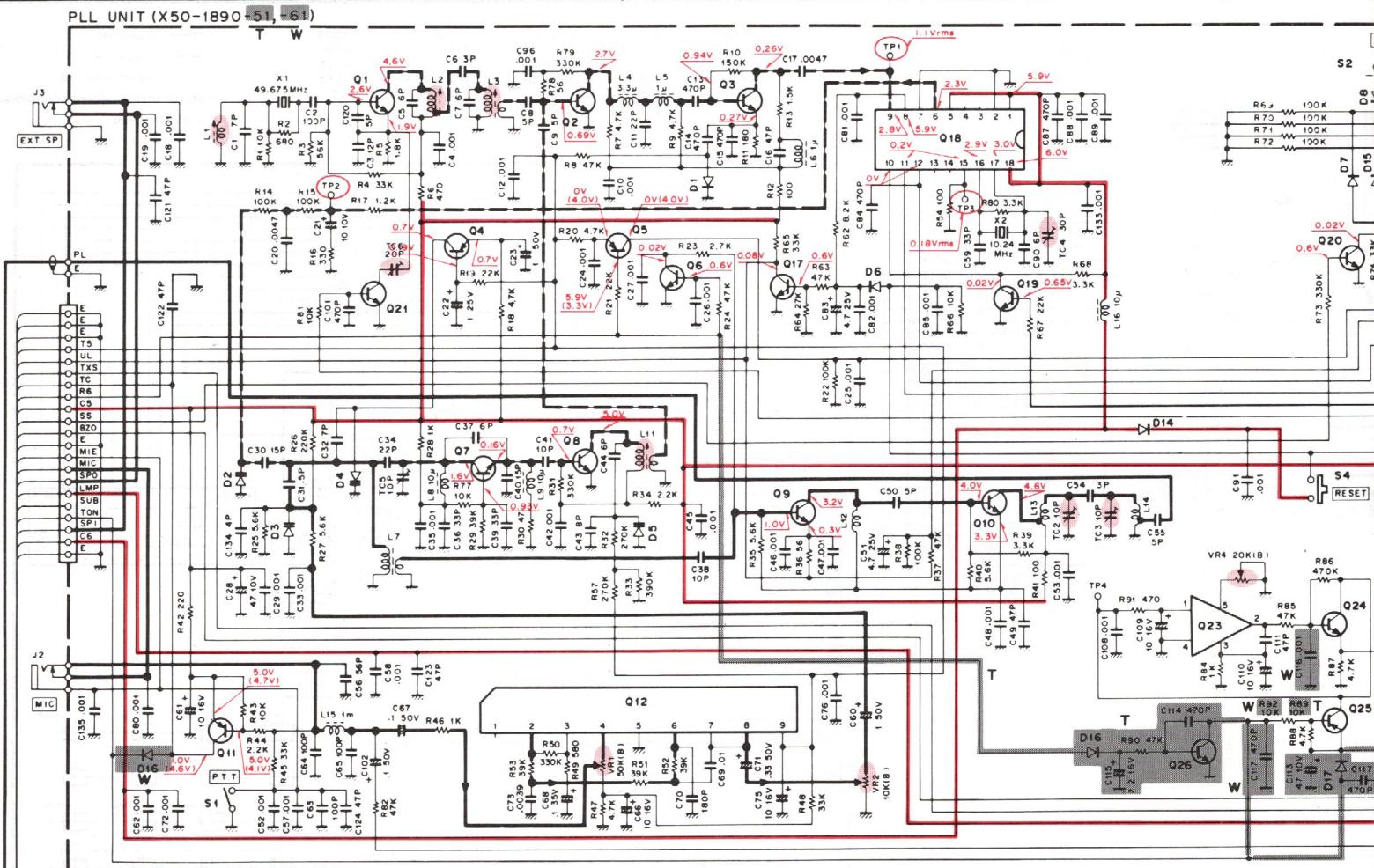


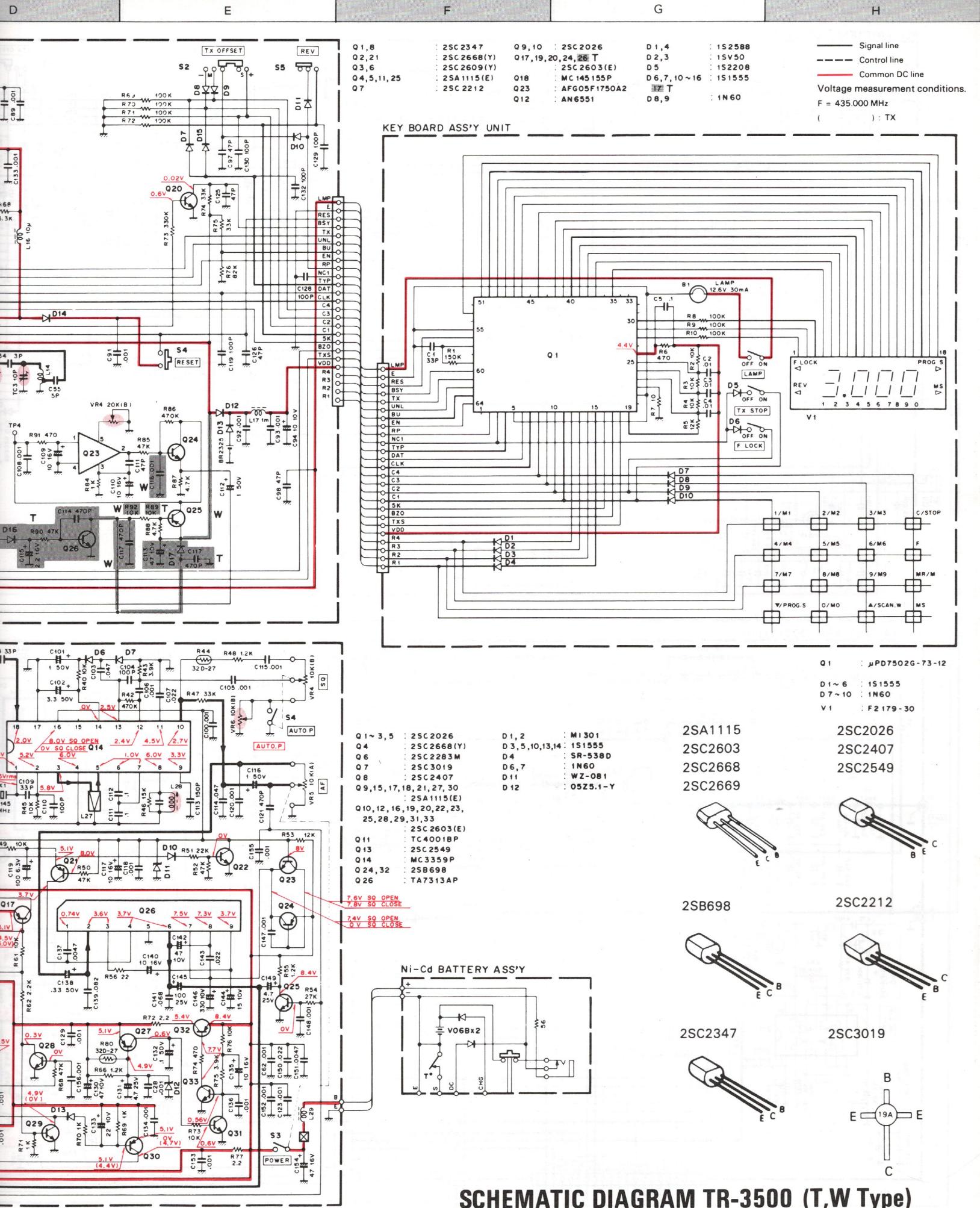
# BLOCK DIAGRAM (K TYPE)











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**TRIO-KENWOOD CORPORATION**  
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