Service Manual E

PRO-2020

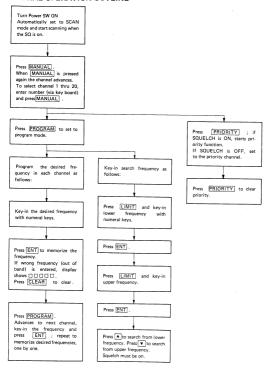
PLL SYNTHESIZED VHF/UHF AM/FM RECEIVER

Catalog Number: 20-112



Manual provided by G.E. Taylor, scanned by L.P. Glaister VE7IT

GENERAL OPERATION OUTLINE



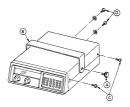
DISASSEMBLY DIAGRAM

Remove two bracket screws (A) and the bracket Step 1:

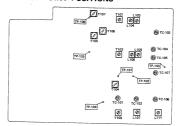
Remove four screws C two from each side of the Step 2: Cabinet,

Step 3: Remove two screws D from back of cabinet.
Step 4: Open the cabinet, Use care not to damage leads of

speaker installed on the cabinet,



ALIGNMENT AND TEST POINT POSITIONS





ALIGNMENT PREPARATION

Test equipment required

- 1. Oscilloscope (0 ~ 500 kHz, 0 ~ 50 MHz)
- 2. AC VTVM
- 3. DC VTVM
- 4. Frequency Counter (60 MHz)
- 5. 8 ohm dummy load
- 6. Slow Sweep Generator with variable marker (10.7 MHz)
- - (30 ~ 50 MHz, *68 ~ 88 MHz, 108 ~ 174 MHz)
- 7. VHF Sweep Generator with variable marker
- 8. UHF Sweep Generator with variable marker (410 ~ 512 MHz)
- 9. FM Signal Generator (30 ~ 50 MHz. *68 ~ 88 MHz.
- 138 ~ 174 MHz, 410 ~ 512 MHz) 10. AM Signal Generator (108 ~ 136 MHz)

NOTE 1: Use non-metallic tuning tools.

The test equipment and Receiver should be warmed up at least 10 minutes before proceeding with alignment. Input signal from the Generator should be kept as low as possible and still obtain usable output.

NOTE 2: A 9-volt battery is required to hold the memory when AC is disconnected. Always be sure the unit is loaded with a fresh 9-volt battery or the pre-programmed channels will be lost (and will have to be re-programmed),

.NOTE 3: For servicing VHF Mid band of European/Australian models, see Appendix on pages 41 and 42.

REFERENCE FREQUENCY OSC ALIGNMENT

Step 1: Connect Frequency Counter to TP1 and ground. Connect the ground first to prevent IC-8 latch-up.

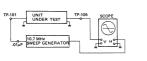
Step 2: Adjust TC-1 so that the frequency is 6.40000 MHz ±10 Hz.

NOTE 1: If 6.4 MHz fails to oscillate, it may due to IC-8 latch-up.

Unplug the power connector momentary to turn power supply completely off,

IF SECTION ALIGNMENT

Step 1: Connect instruments as shown below





Adjust T105 for maximum output so that the 455 kHz marker is in the center of the discriminator curve and for Step 2: best linearity as shown above.

During Alignment, maintain Sweep Generator output at the lowest level possible to prevent overloading.

VCO ALIGNMENT

VHE LO BAND

Step 1: Connect a DC VTVM to TP-104 and ground,

Sten 2: Program CH1, 2 and 3 as follows:

CH1 (30 MHz), CH2 (40 MHz), CH3 (50 MHz).

Step 3: Select Channel 3 (50 MHz) and adjust TC-101 for 9.0V on the DC VTVM,

Step 4: Select Channel 1 (30 MHz) and adjust T103 for 1,0V on the DC VTVM.

Step 5: Repeat steps 3 and 4 until no improvement is observed. The DC VTVM should show as below,

Voltage at TP104 9,0V

30 MHz Voltage at TP104 1 0V 40 MHz Voltage at TP104 3.4 ±0.3V 50 MHz

VHE HI BAND AND AIRCRAFT

Step 1: Connect a DC VTVM to TP104 and ground.

Step 2: Program CH1, 2, 3, 4, 5 and 6 as follows.

CH1 (108 MHz), CH2 (120 MHz), CH3 (136 MHz), CH4 (138 MHz), CH5 (160 MHz), CH6 (174 MHz),

Sten 3: Select Channel 6 (174 MHz) and adjust TC102 for 8.0V on the DC VTVM. Select Channel 1 (108 MHz) and adjust L107 for 1.0V on the DC VTVM. Step 4:

Repeat steps 3 and 4 until no improvement is observed. The DC VTVM should show as below. Step 5:

108 MHz Voltage at TP-104 1 0V 120 MHz Voltage at TP-104 2.1 ± 0.3V Voltage at TP-104 136 MHz 3.6 ± 0.3V 138 MHz Voltage at TP-104 1.8 ± 0.3V 160 MHz Voltage at TP-104 $3.9 \pm 0.3 V$ 174 MHz Voltage at TP-104 8 0V

UHF BAND

Step 1: Connect a DC VTVM to TP-104 and ground.

Program CH1, 2 and 3 as follows:

Ch1 (410 MHz), CH2 (430 MHz), CH3 (512 MHz).

Step 3: Select Channel 3 (512 MHz) and adjust TC-106 for 9,0V on the DC VTVM.

Step 4: Select Channel 1 (410 MHz) and adjust L111 for 1,0V on the DC VTVM.

Step 5: Repeat steps 3 and 4 until no improvement is observed. The DC VTVM should show as below.

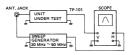
410 MHz Voltage at TP-104 1.0V 430 MHz Voltage at TP-104 1.8 ± 0.3V

512 MHz Voltage at TP-104 9.0V

RE AMP ALIGNMENT

VHF LO BAND

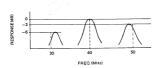
Step 1: Connect instruments as shown below.



Step 2: Program 30 MHz (CH1), 40 MHz (CH2) and 50 MHz (CH3).

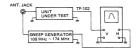
Step 3: Select Channel 2 (40 MHz) and adjust T101 and T102 for maximum RF waveform.

Step 4: Check Channels 1 ~ 3 for the maximum RF waveform. A slight deviation (as shown below) is acceptable.



VHF HI AND AIRCRAFT

Step 1: Connect instruments as shown below.

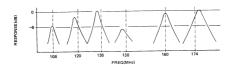


Step 2: Program 108 MHz (CH1), 120 MHz (CH2), 136 MHz (CH3), 138 MHz (CH4), 160 MHz (CH5) and 174 MHz

Step 3: Select Channel 1 (108 MHz) and adjust L104 and L106 for maximum RF waveform.

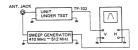
Step 4: Select Channel 5 (160 MHz) and adjust L103 and L105 for maximum RF waveform. Step 5: Repeat steps 3 and 4 to obtain the maximum RF waveform for each channel.

Step 6: Check Channels 1 ~ 6 for the maximum RF waveform at each frequency marker. A slight deviation (as shown below) is acceptable.



UHF BAND

Step 1: Connect instruments as shown below.

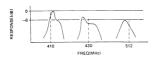


Step 2: Program 410 MHz (CH1), 430 MHz (CH2) and 512 MHz (CH3).

Step 3: Select Channel 2 (430 MHz) and adjust TC-103, TC-104, and TC-105 for maximum RF waveform.

tep 4: Select Channel 3 (512 MHz) and adjust TC-107 for maximum RF waveform.

Step 5: Check Cannels 1 ~ 3 for the maximum RF waveform at each frequency marker. A slight deviation (as shown below is acceptable.



OVERALL ALIGNMENT AND SENSITIVITY MEASUREMENT

- Step 1: Connect Signal Generator (SSG) to ANTenna jack and AC VTVM to EXT, SPKR Jack.
- Step 2: Turn SQUELCH fully counterclockwise. Set for reception of the channels noted in the following chart, Set the SSG to the center of each band.

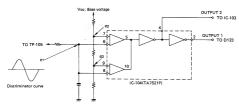
CH	BAND	FREQ.
1	VHF LO (MID)	40 MHz (78 MHz)
2	VHF HI	160 MHz
3	UHF	512 MHz
4	AIRCRAFT	120 MHz

- p 3: Set the Signal Generator frequency to 512 MHz (channel 3). Readjust TC-107 for maximum sensitivity.
- Step 4: Set the Signal Generator frequency to 120 MHz (channel 4). Adjust T104, T106 and T107 for maximum
- sensitivity.

 Step 5: For each frequency/channel, set Signal Generator to each frequency (FM: 3 kHz deviation, AM: 60% modu-
- lation). Set VOLUME control for 0 dB (0.775 V) reading on the VTVM.

 Step 6: Turn off the modulation and measure the (S + N)/N ratio.

ZEROMATIC FUNCTION AND HOW TO CHECK IT



Zeromatic functions when OUTPUT 1 is in "H" level.

e ₁	0 < e ₁ < e ₃	e3 < e1 < e2	$e_2 < e_1 < V_{CC}$
OUTPUT 1 (Pin No. 2)	L	н	L
OUTPUT 1 (Pin No. 4)	н	L	н

To adjust e₁ voltage, receive signal in Manual mode, and set T105 to get half supply voltage (IC101, 4 pin). It is convenient to use the National Weather Service Signal for the adjustment.

In the event Zeromatic does not function right, refer to "REFERENCE FREQUENCY OSC ALIGNMENT" and check 6.4 MHz, and adjust T105 again.

RESET TIMING (IC-1)

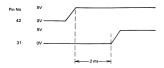


Figure 1

NOTE: Pin 31 of IC-1 is the RESET terminal which functions at L level. It reverts to H level 2ms after Pin 42 VDD.

CPU CLOCK OSCILLATION WAVEFORM (IC-1)

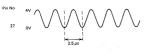


Figure 2

NOTE:

This is the basic waveform of CPU (IC-1). Ceramic Resonator (X-2) generates 400 kHz for about 2.5µs

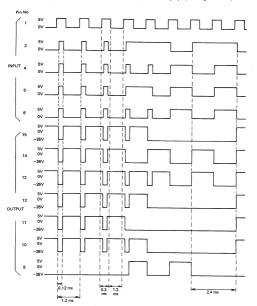
IC-3 INPUT/OUTPUT WAVEFORM



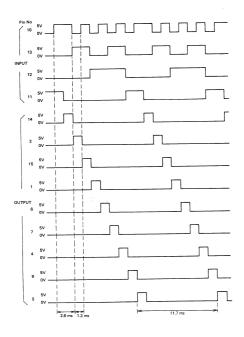
Figure 3

Waveform at Pin No. 5 is CPU (IC-1) interrupt signal. Must have above waveform or the CPU program malfunctions.

IC-4 INPUT/OUTPUT TIME CHART (150 MHz displayed, in Program Mode)

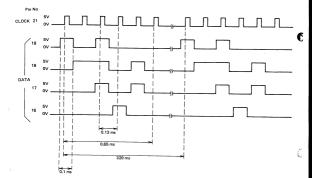


IC-6 INPUT/OUTPUT TIME CHART (150 MHz displayed, in Program Mode)

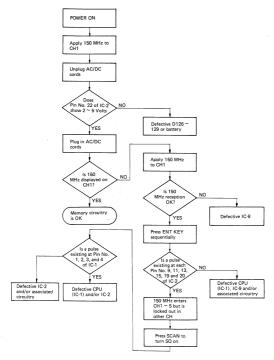


PLL CLOCK AND DATA INPUT WAVEFORMS (IC-8)

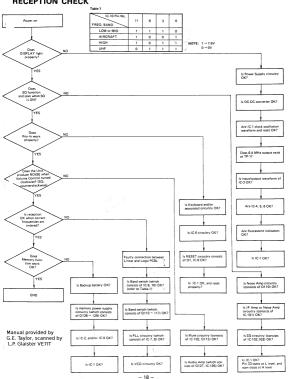
*Measured during SCAN: 150 MHz displayed on CH1, CH2 ~ 20 are locked out.



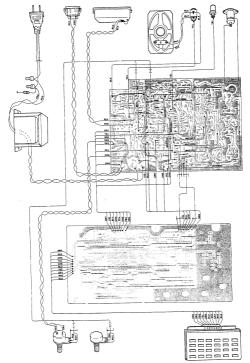
MEMORY CHECK



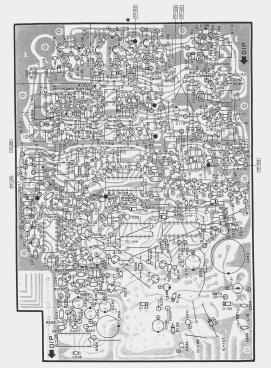
RECEPTION CHECK



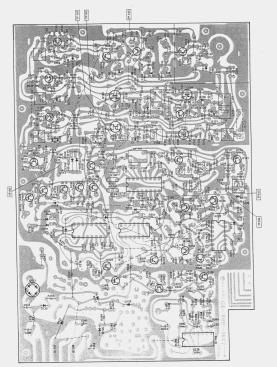
WIRING DIAGRAM



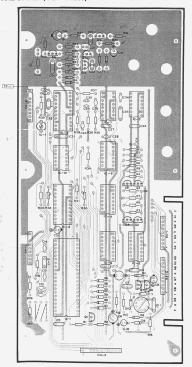
LINEAR P.C.BOARD (TOP VIEW)



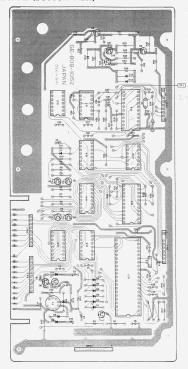
LINEAR P.C.BOARD (BOTTOM VIEW)



LOGIC P.C.BOARD (TOP VIEW)



LOGIC P.C.BOARD (BOTTOM VIEW)



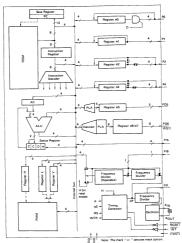
Symptom	Possible Cause
Display does not light and no sound when POWER is on. Volume control: MAX. Squelch control: counterclockwise (CCW)	Faulty power cord. Defective power transformer. Defective power switch. Defective power switch. Defective rectifier D131 or Polarity Protector D130.
Display lights but no sound. Volume control: MAX. Squelch control: CCW	Defective speaker or EXT. SPKR jack, Defective audio amplifier IC-105, G128, 129 and/or associated circuit components. Defective IF amplifier IC-010 and/or associated circuit components. Defective IF amplifier IC-010 and/or associated circuit components. Defective functional squelch control and mute switching IC-102, 103 and/or associated circuit components.
Sound but display does not light. Volume control: MAX. Squelch control: CCW	Defective DC-DC converter consisting of Q8, 7, 8, D8, 9, 10, 11, 22 Defective fluorescent display tube. Defective OC-DC converter Transformer (T1). Defective OC-DC converter Transformer (T1). Defective Voltage Regulator IC-107. Defective VOLTO or associated circuit components.
4) Does not scan and squeich does not operate.	1) Defective Q119 and/or associated circuit components. 2) Defective IC-1, D119 and/or associated circuit components. 3) Defective squelch circuit consisting of IC-102, 103.
5) Does not scan but squelch operates.	Faulty connection between Linear and Logic P.C.B. Defective Keyboard and/or associated circuit components. Defective IC-1, and/or associated circuit components.
6) Displays incorrectly and/or unable to key in correctly.	1) Defective Keyboard and/or associated circuit. 2) Defective CPU (IC-1) and/or associated circuit. 3) Defective IC-4, 5, 6 and/or associated circuit.
Displays correctly at the time of programming, but after scanning becomes faulty.	1) Defective memory IC-2 and/or associated circuit. 2) Defective IC-3, 9, 10 and/or associated circuit. 3) Defective IC-1 and/or associated circuit.
MANUAL scan operates but AUTO scan does not operate.	All channels are skipped (lockout). Squelch control is not adjusted right.
"Zeromatic" does not operate or holds on a drifted frequency at search operation.	Defective Q125, IC-104 in Zeromatic circuit. Discriminator coil is out of adjustment. TP-105 shall have 1/2 VCC (approx. 3.0V) in normal receiving mode. Is 6.4 MHz adjusted correctly?
10) All bands do not operate but display OK.	1) Faulty connection between Linear and Logic PCBs. 2) Defective G8 ~ 11. Low-pass filter

Symptom	Possible Cause	
 Low (Mid) band does not operate but Air, Hi, UHF band operate. 	Defective Low band RF Amp, mixer and/or VCO circuit. Defective IC-9, 10, Q117 and/or associated circuit.	
12) Aircraft band does not operate but Low, High, UHF operate.	Defective D105, 107, Q114, 115 and/or associated circuit. Defective AM IF Amp including Q120, 121, D120.	
Aircraft and High band do not operate but Low, UHF band operate.	1) Defective Q104 \sim 106 in RF Amp mixer and/or in VCO circuit. 2) Defective Q114 \sim 116 in band switch circuit.	
14) UHF band does not operate but Low Air, High band operate.	Defective Q108 ~ 111 in RF Amp mixer and/or VCO circuit. Defective Q113 in band switch circuit.	

INTEGRATED CIRCUIT LEAD IDENTIFICATION

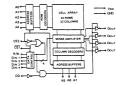
IC-1 GRE7954





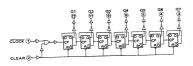
IC-2 TC5501P





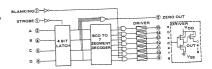
IC-3 TC4024BP





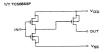
IC-4 TC5069BP





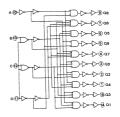
IC-5 TC5066BP



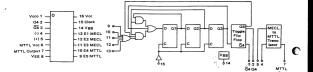


IC-6 TC4028BP

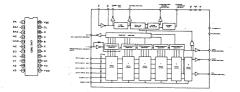




IC-7 MC12013P



IC-8 GRE-7803A



IC-9 TC4009UBP

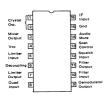


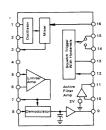
IC-10 SN74LS26



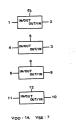


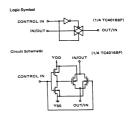
IC101 MC3357P or MPS5071



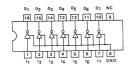


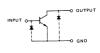
IC-102 TC4016BP or HD14016BP



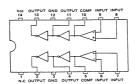


IC-103 TD62501P

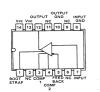


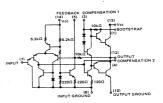


IC-104 TA7521P



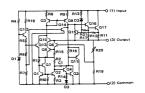
IC-105 SN76007N





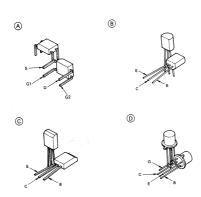
IC-106 HA17808P or μA7808UC IC-107 HA17805P or μA7805UC



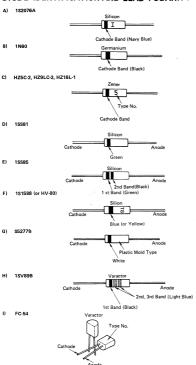


SEMICONDUCTOR LEAD IDENTIFICATION

- A) 3SK77 (GR) (BL)
- B) 2SC1923(R)(O), 2SC1815(O), (Y)(GR), 2SA495(O), 2SA1015(O), (Y), 2SC2347, 2SC732(BL), 2SC1384(R)
- R) or C) 2SC535 (B)
- D) 2SC1117

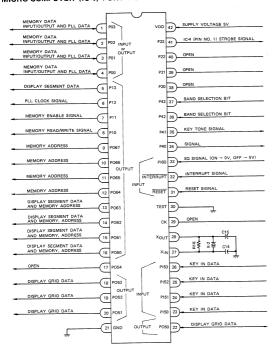


DIODE IDENTIFICATION AND LEAD POLARITY



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MICRO-COMPUTER (IC-1) PORT FORMAT



APPENDIX for VHF-MID Band for European/Australian models

VCO ALIGNENT

Step 1: Connect a DC VTVM to TP-104 and ground

Program CH1. 2 and 3 as follows: Step 2:

CH1 (68 MHz), CH2 (78 MHz), CH3 (88 MHz)

Select channel 3 (88 MHz) and adjust TC-101 for 9.0V on the DC VTVM Sten 3:

Step 4: Select channel 1 (68 MHz) and adjust T103 for 1.0V on the DC VTVM

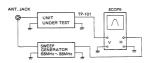
Repeat steps 3 and 4 until no improvement is observed. Step 5: The DC VTVM should show as below.

68 MHz Voltage of TP-104 1.0V 78 MHz Voltage of TP-104

3,4V ±0,3V 9.0V 88 MHz Voltage of TP-104

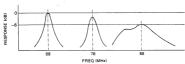
RF AMP ALIGNMENT

Step 1: Connect instruments as shown below.



- Step 2: Program 68 MHz (CH1), 78 MHz (CH2), 88 MHz (CH3).
- Select Channel 1 (68 MHz) and adjust T101 and T102 for maximum RF waveform. Step 3:
- Sten 4: Check the Channels 1 ~ 3 one by one for maximum RF waveform.

Slight deviation as shown below is tolerable.



PARTS LIST REVISION

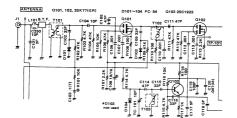
Ref. No.	Value	Voltage (V)	Tolerance (%)	Material
C102	33pF	50	±10	Ceramic
C109	33pF	50	±10	Ceramic
C114	47pF	50	±10	Ceramic
C116	33pF	50	±10	Ceramic
C117	5pF	50	±0.5pF	Ceramic
C250	10pF	50	±0.5pF	Ceramic

Ref. No.	Value		
R271	1.8MΩ	not used	

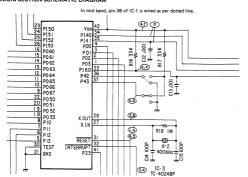
Ref. No.	Description	
D103	Variable capacitor	not used

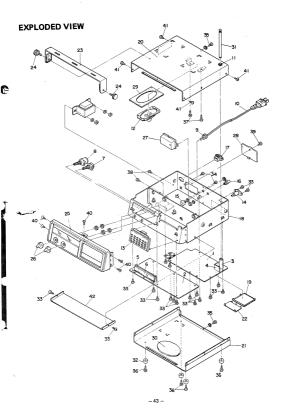
Ref. No.	No. Type No. RS Part No.		Substitute Type No.	
T101	RF Coil		GR-N553	
T102	RF Coil		GR-N553	
T109	Power Transformer		K6862	
B.T.F.	Trap Filter		20LTR-141	
	AC Cord		HAR Class 2	

APPENDIX (Continued) MID BAND RF SECTION SCHEMATIC DIAGRAM



LOGIC SECTION SCHEMATIC DIAGRAM





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SPECIFICATIONS

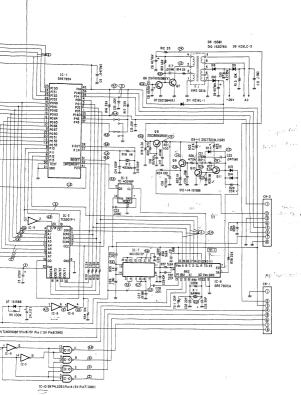
Description	i	Nominal spec.	Limit spec.	
Frequency Coverage VHF LOW (* or AIRCRAFT VHF HIGH UHF	MID)		30 ~ 50 MHz . 5 kHz steps " or 68 ~ 88 MHz . 5 kHz steps 108 ~ 136 MHz . 25 kHz steps 138 ~ 174 MHz . 5 kHz steps 410 ~ 512 MHz . 12.5 kHz steps	
Sensitivity VHF 120W (* or AIRCRAFT VHF HIGH UHF	MID) FM AM FM FM	0.5 μV 1 μV 0.5 μV 1 μV MOD.: 60% at 1 kHz (S + N)/N = 20 dB	2 μV 3 μV 2 μV 4 μV	
	- 6 dB -50 dB	±9 kHz ±15 kHz	±12 kHz ±18 kHz	
Spurious Rejection at 40 MHz (* o at 120 MHz at 160 MHz UHF (except primary image)		50 dB 50 dB 50 dB	40 dB 40 dB 40 dB Not specified	
	.7 MHz	80 dB ±7 kHz	40 dB ±5 kHz	
Signal to Noise Ratio (AM: MOD. 60% at 1 ki (FM: DEV, 3 kHz at 1 k VHF LOW (* o AIRCRAFT VHF HIGH UHF	kHz)	45 dB 40 dB 40 dB 35 dB	30 dB 25 dB 25 dB 25 dB	
Residual Noise (Vol. Mi	in)	3 mV	5 mV	
Scanning Speed	Fast Slow	9 channels/sec. 4 channels/sec.	6 ~ 12 channels/sec. 3 ~ 7 channels/sec.	
Search Rate	Fast Slow	9 steps/sec, 4 steps/sec	6 ~ 12 steps/sec. 3 ~ 7 steps/sec.	
Priority Sampling		2 sec.	1.5 ~ 2.5 sec.	
Scan Delay Time		2 sec.	1 ~ 3 sec.	
Audio Output Power (1	r.H.D. 10 %)	1.5 W	1 W	
Channels of Operation Channel, Frequency and Mode Display Receiving System		Any 20 channels in any band combination Fluorescent multi display 9 letters Direct Key entry Digital-Controlled Synthesizer, Superheterodyne 1st IF: 10.7 MHz Znd IF: 455 kHz AC:100 V 80 Hz 19 W [202 ~ 240 V , 50 Hz for European/Australian)		
Power Requirements Accessory		AC-120 V 00 Hz 19 W (220 ~ 240 V, 50 Hz 10'r European/Australian) DC-13.8 V 10 W Telescopic antenna and Car Mounting bracket with Screws.		

NOTE: Naminal Specs represent the design specs: all units should be able to approximate these – some will exceed and some may drop slightly below these specs. Limit Specs represent the absolute worst condition which still might be considered acceptable: in no case should a unit perform to less than within any Limit Specs.

^{*} VHF MID (68 ~ 88 MHz) range is for European and Australian Models only.

SCHEMATIC DIAGRAM (LOGIC SECTION) SCAN DELAY 100x00 tc-i GRE7954 RCLEAR 01~ 6 151588 4 PO62 7063 7064 PO65 PO65 PO67 PO67 PO67 PO67 PO67 PO 52 PO 53 PIO -26V 20 TEST 21 GND 91,2,4 25A1015(0)(Y1or 25A495(0) 93.5 25CIBIS(GR)(Y) 9-BT-CRA[DISPLAY] ağ≢ ž Q TC5501 CET pass CINZ DIM CEZ 07 151588 T0506688 TC4028BP MOTE: ICS TC4009URP (PinI6:5V Pin I:5V Pin8:0ND) 1. RESISTANCE VALUES IN CHMSIX=10000, M=1000000 2. CAPACITANCE VALUES IN pF (P=ppF) 3. (T):TANTALUM CAPACITOR 4. (N): NYLAR CAPACITOR 5. NO SUFFIX : CERAMIC CAPACITOR MOSHIFIX CORNANC CARRICTOR OPENTES ON UTAGE WESTSHED WITH DC VID. THETER CODEA/VIUNDED FOULDWISE COMPITTIONS COIL HIGH BASKART STONN, MANUAL CREATERN, VICLORIES AT THIS MINUS AND ODERSTON. OPENTES VICTARES FOR MINCRAFT BASK OPERATION OF CONTROL VICTARES FOR MINCRAFT BASK OPERATION. OPENTES VICTARES FOR MINCRAFT CARRIVATION OF CONTROL VICTARES FOR MINCRAFT CARRIVATION OF CONTROL VICTARES FOR MINCRAFT CARRIVATION. NUMBER OF THE VICTARE VICTARES AND THE VICTARIA OF CONTROL VICTARIA OF THE VICTARIA OF SUBJECT TO CHANGE FOR IMPROVEMENT WITHOUT NOTICE IC-10 SN74LS26(Pla

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SCHEMATIC DIAGRAM (LINEAR SECTION) 9101,102,104,106 33X77(GR.XBL) 0101~104,106,108,110 FC54 9103,107 23C1923(01(R) 0105,107 13585 9105 25C1815(GRXYY) 0109 151588 or NV-80 ANT 20 8152 470 R107 2.2K CIO8 10/16V 9120,121 23C1815(Y) 0 棉 CI26 100P 8]5 1 98/8 2 CI23_OI[N) RI25 2.2K RI 37 22X -09 å 1 9 R149 3.3X Ě # X X DITE INCO RH2 2.2K QUIS-UT SSAIDISID 8 R1601K 25 団 2 8 do 6569 330 TP:104 3.(T): 4.(M) 5.(K) 6.(L) 150 7.(L) 8.(L) 10.(R) Q108,109 25CI117 Q110 25C1923(0)(R1 2× 9111 25C2347 9112 29C535(B) 0170 - 46 -

