MITEL

ISO²-CMOS MT8870B/MT8870B-1 Integrated DTMF Receiver

T-75-27-07

9161-002-051-NA ISSUE 2 December 1987

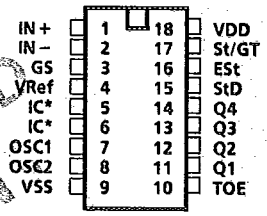
Features

- Complete DTMF Receiver
- Low Power Consumption
- Internal Gain Setting Amplifier
- Adjustable Guard Time
- Central Office Quality

Applications

- Receiver System for British Telecom (BT) or CEPT Spec (MT8870B-1)
- Paging Systems
- Repeater Systems/Mobile Radio
- Credit Card Systems
- Remote Control
- Personal Computers

Pin Connections



*Connect to VSS

Ordering Information -40°C to +85°C

MT8870BE/MT8870BE-1	Plastic DIP
MT8870BC/MT8870BC-1	Cerdip

Description

The MT8870B/MT8870B-1 is a complete DTMF receiver integrating both the bandsplit filter and digital decoder functions, fabricated in Mitel's double poly ISO²-CMOS technology. The filter section uses switched capacitor techniques for high and low group filters; the decoder uses digital counting techniques to detect and decode all 16 DTMF tone pairs into a 4-bit code. External component count is minimized by on chip provision of a differential input amplifier, clock oscillator and latched three-state bus interface.

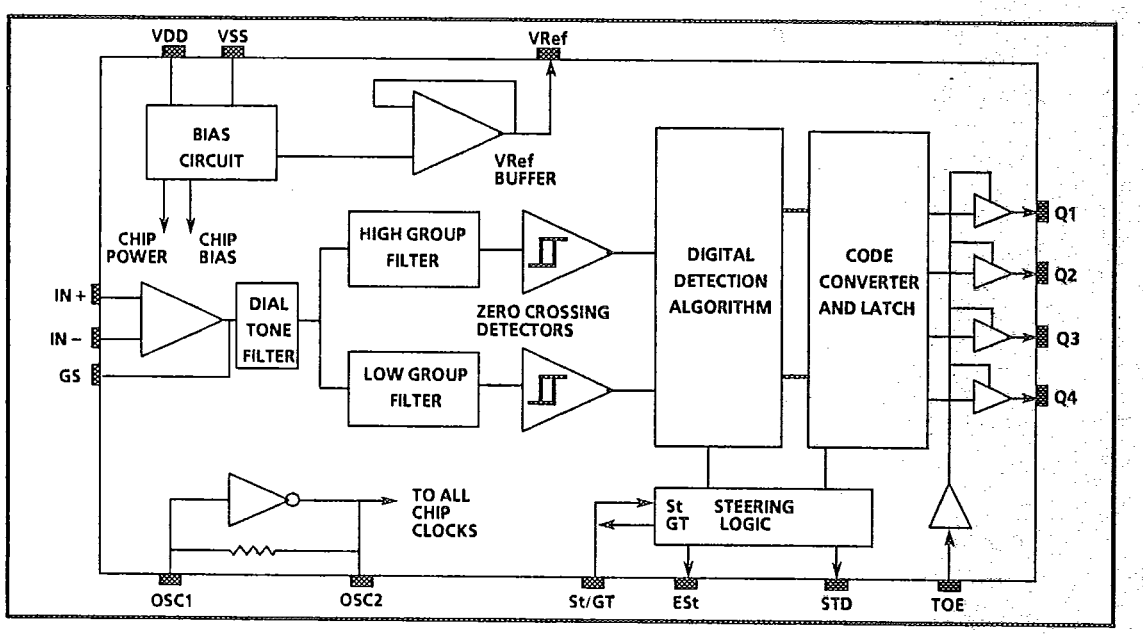


Figure 1 - Functional Block Diagram

Absolute Maximum Ratings†

	Parameter	Symbol	Min	Max	Units
1	Power supply voltage V_{DD}-V_{SS}			6	V
2	Voltage on any pin		$V_{SS}-0.3$	$V_{DD}+0.3$	V
3	Current at any pin (other than supply)			10	mA
4	Operating temperature	T_A	−40	+85	°C
5	Storage temperature		−65	+150	°C
6	Package power dissipation			1000	mW

†Exceeding these values may cause permanent damage. Functional operation under these conditions is not implied.
Derate above 75 °C at 16 mW / °C. All leads soldered to board.

Recommended Operating Conditions - Voltages are with respect to ground (V_{SS}) unless otherwise stated.

		Characteristics	Sym	Min	Typ‡	Max	Units	Test Conditions
1		Positive Supply Voltages	V_{DD}		5		V	$V_{SS}=0V$
2		Oscillator Clock Frequency	fc		3.579545		MHz	
3		Oscillator Frequency Tolerance	Δfc		±0.1		%	

‡ Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

DC Electrical Characteristics- $V_{DD}=5.0V\pm5\%$, $V_{SS}=0V$. Voltages are with respect to ground (V_{SS}) unless otherwise stated.

		Characteristics	Sym	Min	Typ‡	Max	Units	Test Conditions
1	SUPPLY	Operating supply voltage	V_{DD}	4.75	5.0	5.25	V	
2		Operating supply current	I_{DD}		3.0	9.0	mA	
3		Power consumption	P_O		15	45	mW	f=3.58 MHz; V_{DD} = 5V
4	INPUTS	High level input	V_{IH}	3.5			V	
5		Low level input voltage	V_{IL}			1.5	V	
6		Input leakage current	I_{IH}/I_{IL}		0.1		μA	$V_{IN}=V_{SS}$ or V_{DD}
7		Pull-up (source) current	I_{SO}		7.5	15	μA	TOE (pin 10)=0V
8		Input impedance (IN+, IN−)	R_{IN}		10		MΩ	@ 1 kHz
9		Steering threshold voltage	V_{TSt}	2.2		2.5	V	
10	OUTPUTS	Low level output voltage	V_{OL}			$V_{SS}+0.03$	V	No load
11		High level output voltage	V_{OH}	V_{DD}-0.03			V	No load
12		Output low (sink) current	I_{OL}	1	2.5		mA	$V_{OUT}=0.4$ V
13		Output high (source) current	I_{OH}	0.4	0.8		mA	$V_{OUT}=4.6$ V
14		V_{Ref} output voltage	V_{Ref}	2.4		2.7	V	No load
15		V_{Ref} output resistance	R_{OR}		10		kΩ	

‡ Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

Operating Characteristics[1] - Voltages are with respect to ground (V_{SS}) unless otherwise stated

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Gain Setting Amplifier

	Characteristics	Sym	Min	Typ[2]	Max	Units	Test Conditions
1	Input leakage current	I_{IN}		100		nA	$V_{SS} \leq V_{IN} \leq V_{DD}$
2	Input resistance	R_{IN}		10		MΩ	
3	Input offset voltage	V_{OS}		25		mV	
4	Power supply rejection	PSRR		60		dB	1 kHz
5	Common mode rejection	CMRR		60		dB	$-3.0V \leq V_{IN} \leq 3.0V$
6	DC open loop voltage gain	A_{VOL}		65		dB	
7	Open loop unity gain bandwidth	f_C		1.5		MHz	
8	Output voltage swing	V_O		4.5		V_{pp}	$R_L \geq 100K\Omega$ to V_{SS}
9	Maximum capacitive load (GS)	C_L		100		pF	
10	Maximum resistive load (GS)	R_L		50		KΩ	
11	Common mode range	V_{CM}		3.0		V_{pp}	No Load

[1] $V_{DD} = 5$ V, $V_{SS} = 0$ V, $T_A = 25°C$

[2] Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

MT8870B AC Electrical Characteristics[1] - Voltages are with respect to ground (V_{SS}) unless otherwise stated

		Characteristics	Sym	Min	Typ	Max	Units	Notes
1	SIGNAL CONDITIONS	Valid input signal levels (each tone of composite signal)		-29			dBm	1,2,3,5,6,9
				27.5			mV_{RMS}	1,2,3,5,6,9
						+1	dBm	1,2,3,5,6,9
						869	mV_{RMS}	1,2,3,5,6,9
2		Positive twist accept			10		dB	2,3,6,9
3		Negative twist accept			10		dB	2,3,6,9
4		Freq. deviation accept		±1.5% ± 2Hz			Nom.	2,3,5,9
5		Freq. deviation reject		±3.5%			Nom.	2,3,5,9
6		Third tone tolerance			-16		dB	2,3,4,5,9
7		Noise tolerance			-12		dB	2,3,4,5,7,9,10
8		Dial tone tolerance			+22		dB	2,3,4,5,8,9,11

[1] $V_{DD} = 5$ V, $V_{SS} = 0$, $T_A = 25°C$ and $f_C = 3.579545$ MHz using test circuit shown in Figure 2.

NOTES

1. dBm = decibels above or below a reference power of 1 mW into a 600 ohm load.
2. Digit sequence consists of all DTMF tones
3. Tone duration = 40 ms, tone pause = 40 ms.
4. Signal condition consists of nominal DTMF frequencies
5. Both tones in composite signal have an equal amplitude.
6. Tone pair is deviated by ±1.5% ± 2Hz.
7. Bandwidth limited (3KHz) Gaussian noise.
8. The precise dial tone frequencies are (350 Hz and 440 Hz) ± 2 %.
9. For an error rate of better than 1 in 10,000.
10. Referenced to lowest level frequency component in DTMF signal.
11. Referenced to the minimum valid accept level.
12. For guard time calculation purposes.

MT8870B-1 AC Electrical Characteristics† - Voltages are with respect to ground (V_{SS}) unless otherwise stated

		Characteristics	Sym	Min	Typ	Max	Units	Notes
1	SIGNAL CONDITIONS	Valid input signal levels (each tone of composite signal)		-31			dBm	1,2,3,5,6,9
				21.8			mV_{RMS}	1,2,3,5,6,9
						+1	dBm	1,2,3,5,6,9
						869	mV_{RMS}	1,2,3,5,6,9
2		Input Signal Level Reject		-37			dBm	1,2,3,5,6,9
				10.9			mV_{RMS}	1,2,3,5,6,9
3		Positive twist accept				6	dB	2,3,6,9
4		Negative twist accept				6	dB	2,3,6,9
5		Freq. deviation accept		±1.5% ± 2Hz				2,3,5,9
6		Freq. deviation reject		±3.5%				2,3,5,9
7		Third tone tolerance		-18.5			dB	2,3,4,5,9,13
8		Noise tolerance			-12		dB	2,3,4,5,7,9,10
9		Dial tone tolerance			+22		dB	2,3,4,5,8,9,11

† V_{DD} = 5 V, V_{SS} = 0, T_A = 25° C and f_C = 3.579545 MHz using test circuit shown in Figure 2.

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NOTES

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8. The precise dial tone frequencies are (350 Hz and 440 Hz) ± 2 %.
9. For an error rate of better than 1 in 10,000.
10. Referenced to lowest level frequency component in DTMF signal.
11. Referenced to the minimum valid accept level.
12. For guard time calculation purposes.
13. Referenced to Fig. 10 Input DTMF Tone Level at -25 dBm (-28 dBm at GS Pin) Interference Frequency Range between 480-3400 Hz.

AC Electrical Characteristics - - Voltages are with respect to ground (V_{SS}) unless otherwise stated

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		Characteristics	Sym	Min	Typ‡	Max	Units	Conditions
1	TIMING	Tone present detect time	t_{DP}	5	11	14	ms	Note 12
2		Tone absent detect time	t_{DA}	0.5	4	8.5	ms	Note 12
3		Tone duration accept	t_{REC}			40	ms	User adjustable
4		Tone duration reject	$t_{\overline{REC}}$	20			ms	User adjustable
5		Interdigit pause accept	t_{ID}			40	ms	User adjustable
6		Interdigit pause reject	t_{DO}	20			ms	User adjustable
7	OUTPUTS	Propagation delay (St to Q)	t_{PQ}		8	11	μs	TOE=V_{DD}
8		Propagation delay (St to StD)	t_{PStD}		12		μs	TOE=V_{DD}
9		Output data setup (Q to StD)	t_{QStD}		3.4		μs	TOE=V_{DD}
10		Propagation delay (TOE to Q ENABLE)	t_{PTE}		50		ns	R_L=10kΩ C_L=50 pF
11		Propagation delay (TOE to Q DISABLE)	t_{PTD}		300		ns	R_L=10kΩ C_L=50 pF
12	CLOCK	Crystal /clock frequency	f_C	3.5759	3.5795	3.5831	MHz	
13		Clock input rise time	t_{LHCL}			110	ns	Ext. clock
14		Clock input fall time	t_{HLCL}			110	ns	Ext. clock
15		Clock input duty cycle	DC_{CL}	40	50	60	%	Ext. clock
16		Capacitive load (OSC2)	C_{LO}			30	pF	

† V_{DD}=5.0V, V_{SS}=0V, T_A=25°C and f_c = 3.579545 MHz, using test circuit shown in Figure 2.

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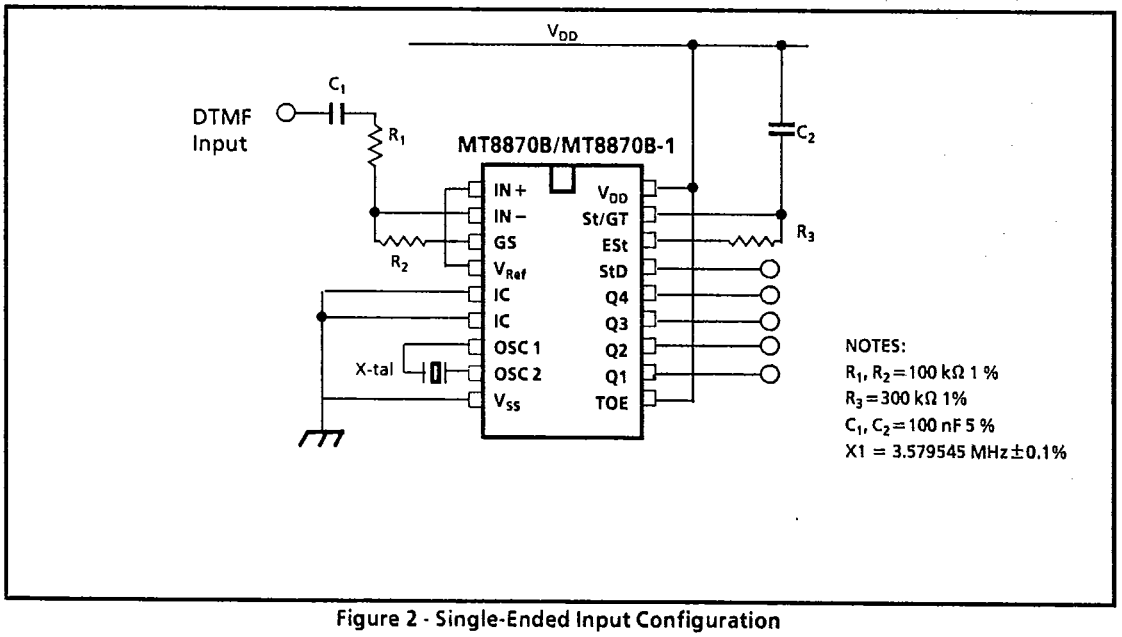
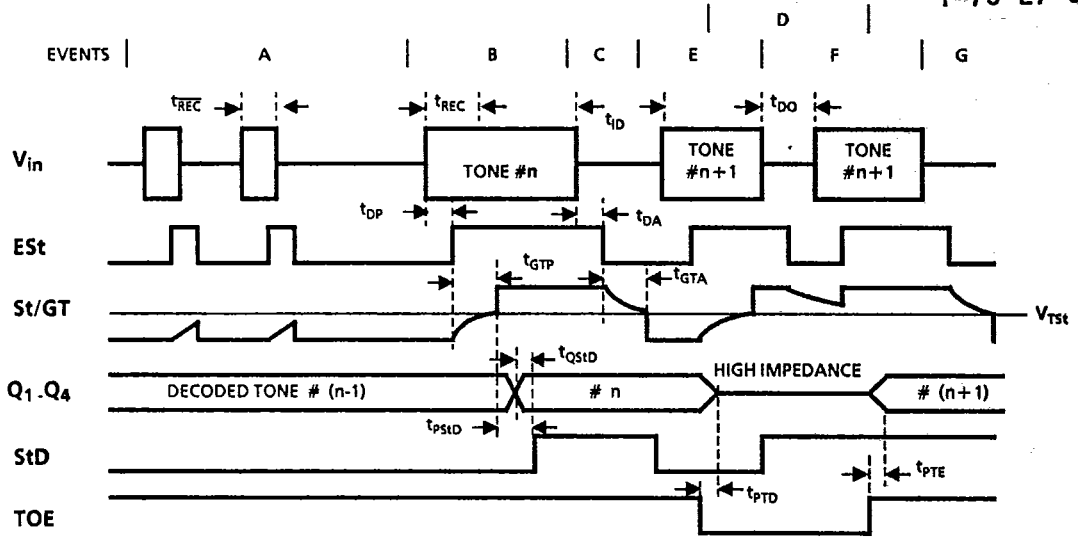


Figure 2 - Single-Ended Input Configuration

Pin Description

Pin #	Name	Description
1	IN+	**Non-Inverting Op-Amp (Input).**
2	IN−	**Inverting Op-Amp (Input).**
3	GS	**Gain Select.** Gives access to output of front end differential amplifier for connection of feedback resistor.
4	V_{Ref}	**Reference Voltage (Output),** Nominally $V_{DD}/2$ is used to bias inputs at mid-rail (see Fig.2).
5	IC	**Internal Connection.** Must be tied to V_{SS}.
6	IC	**Internal Connection.** Must be tied to V_{SS}.
7	OSC1	**Clock (Input).**
8	OSC2	**Clock (Output).** A 3.579545 MHz crystal connected between pins OSC1 and OSC2 completes the internal oscillator circuit.
9	V_{SS}	**Negative Power Supply (Input).**
10	TOE	**Three State Output Enable (Input).** Logic high enables the outputs Q1-Q4. This pin is pulled up internally.
11-14	Q1-Q4	**Three State Data (Output).** When enabled by TOE, provide the code corresponding to the last valid tone-pair received (see Table 1). When TOE is logic low, the data outputs are high impedance.
15	StD	**Delayed Steering (Output).**Presents a logic high when a received tone-pair has been registered and the output latch updated; returns to logic low when the voltage on St/GT falls below V_{TSt}
16	ESt	**Early Steering (Output).** Presents a logic high once the digital algorithm has detected a valid tone pair (signal condition). Any momentary loss of signal condition will cause ESt to return to a logic low.
17	St/GT	**Steering Input/Guard time (Output) Bidirectional.** A voltage greater than V_{TSt} detected at St causes the device to register the detected tone pair and update the output latch. A voltage less than V_{TSt} frees the device to accept a new tone pair. The GT output acts to reset the external steering time-constant; its state is a function of ESt and the voltage on St.
18	V_{DD}	**Positive power supply (Input).**



EXPLANATION OF EVENTS

A) TONE BURSTS DETECTED, TONE DURATION INVALID, OUTPUTS NOT UPDATED.

B) TONE #n DETECTED, TONE DURATION VALID, TONE DECODED AND LATCHED IN OUTPUTS.

C) END OF TONE #n DETECTED, TONE ABSENT DURATION VALID, OUTPUTS REMAIN LATCHED UNTIL NEXT VALID TONE.

D) OUTPUTS SWITCHED TO HIGH IMPEDANCE STATE.

E) TONE #n+1 DETECTED, TONE DURATION VALID, TONE DECODED AND LATCHED IN OUTPUTS (CURRENTLY HIGH IMPEDANCE).

F) ACCEPTABLE DROPOUT OF TONE #n+1, TONE ABSENT DURATION INVALID, OUTPUTS REMAIN LATCHED.

G) END OF TONE #n+1 DETECTED, TONE ABSENT DURATION VALID, OUTPUTS REMAIN LATCHED UNTIL NEXT VALID TONE.

EXPLANATION OF SYMBOLS

V_{in} DTMF COMPOSITE INPUT SIGNAL.

ESt EARLY STEERING OUTPUT. INDICATES DETECTION OF VALID TONE FREQUENCIES.

St/GT STEERING INPUT/GUARD TIME OUTPUT. DRIVES EXTERNAL RC TIMING CIRCUIT.

Q_1-Q_4 4-BIT DECODED TONE OUTPUT.

StD DELAYED STEERING OUTPUT. INDICATES THAT VALID FREQUENCIES HAVE BEEN PRESENT/ABSENT FOR THE REQUIRED GUARD TIME THUS CONSTITUTING A VALID SIGNAL.

TOE TONE OUTPUT ENABLE (INPUT). A LOW LEVEL SHIFTS Q_1-Q_4 TO ITS HIGH IMPEDANCE STATE.

$t_{\overline{REC}}$ MAXIMUM DTMF SIGNAL DURATION NOT DETECTED AS VALID.

t_{REC} MINIMUM DTMF SIGNAL DURATION REQUIRED FOR VALID RECOGNITION.

t_{ID} MINIMUM TIME BETWEEN VALID DTMF SIGNALS.

t_{DO} MAXIMUM ALLOWABLE DROPOUT DURING VALID DTMF SIGNAL.

t_{DP} TIME TO DETECT THE PRESENCE OF VALID DTMF SIGNALS.

t_{DA} TIME TO DETECT THE ABSENCE OF VALID DTMF SIGNALS.

t_{GTP} GUARD TIME, TONE PRESENT.

t_{GTA} GUARD TIME, TONE ABSENT.

Figure 3- Timing Diagram

Functional Description

The MT8870B/MT8870B-1 monolithic DTMF receiver offers small size, low power consumption and high performance. Its architecture consists of a bandsplit filter section, which separates the high and low group tones, followed by a digital counting section which verifies the frequency and duration of the received tones before passing the corresponding code to the output bus.

Filter Section

Separation of the low group and high group tones is achieved by applying the DTMF signal to the inputs of two sixth-order switched capacitor bandpass filters, the bandwidths of which correspond to the low and high group frequencies. The filter section also incorporates notches at 350 and 440 Hz for exceptional dial tone rejection (see Figure 4). Each filter output is followed by a single order switched capacitor filter section which smooths the signals prior to limiting. Limiting is performed by high-gain comparators which are provided with hysteresis to prevent detection of unwanted low-level signals. The outputs of the comparators provide full rail logic swings at the frequencies of the incoming DTMF signals.

Decoder Section

Following the filter section is a decoder employing digital counting techniques to determine the frequencies of the incoming tones and to verify that they correspond to standard DTMF frequencies. A complex averaging algorithm protects against tone simulation by extraneous signals such as voice while providing tolerance to small frequency deviations and variations. This averaging algorithm has been developed to ensure an optimum combination of immunity to talk-off and tolerance to the presence of interfering frequencies (third tones) and noise. When the detector recognizes the presence of two valid tones (this is referred to as the "signal condition" in some industry specifications) the "Early Steering" (ESt) output will go to an active state. Any subsequent loss of signal condition will cause ESt to assume an inactive state (see "Steering Circuit").

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Steering Circuit

Before registration of a decoded tone pair, the receiver checks for a valid signal duration (referred to as character recognition condition). This check is performed by an external RC time constant driven by ESt. A logic high on ESt causes v_c (see Figure 5) to rise as the capacitor discharges.Provided signal condition is maintained (ESt remains high) for the validation period (t_{GTP}), v_c reaches the threshold (V_{TSt}) of the steering logic to register the tone pair, latching its corresponding 4-bit code (see Table 1) into the output latch. At this point the GT output is activated and drives v_c to V_{DD}. GT continues to drive high as long as ESt remains high. Finally, after a short delay to allow the output latch to settle, the delayed steering output flag (StD) goes high, signalling that a received tone pair has been registered. The contents of the output latch are made available on the 4-bit output bus by raising the three state control input (TOE) to a logic high. The steering circuit works in reverse to validate the interdigit

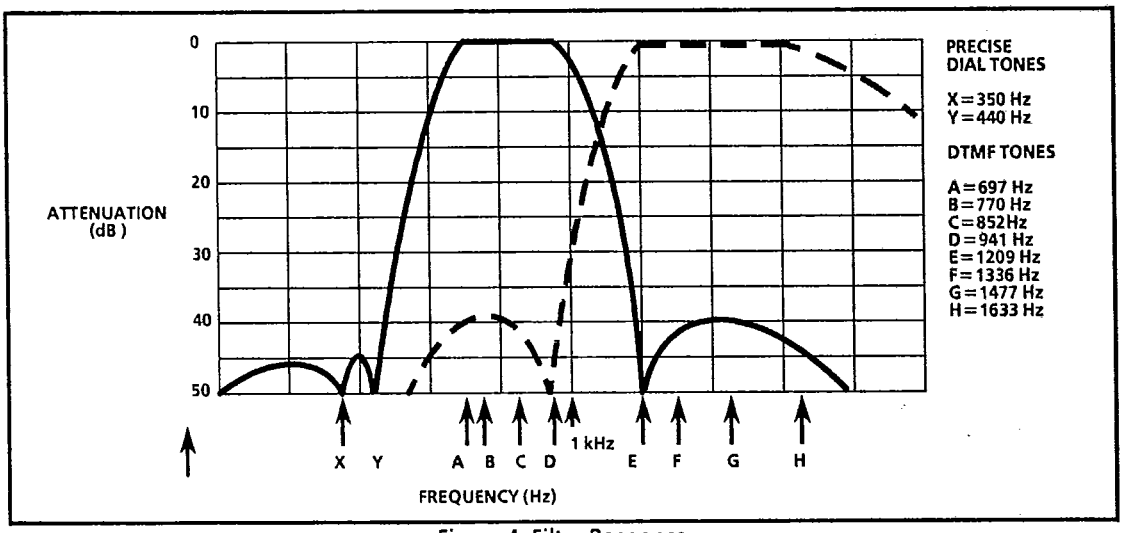

Figure 4- Filter Response

F_{LOW}	F_{HIGH}	NO.	TOE	Q_4	Q_3	Q_2	Q_1
697	1209	1	H	0	0	0	1
697	1336	2	H	0	0	1	0
697	1477	3	H	0	0	1	1
770	1209	4	H	0	1	0	0
770	1336	5	H	0	1	0	1
770	1477	6	H	0	1	1	0
852	1209	7	H	0	1	1	1
852	1336	8	H	1	0	0	0
852	1477	9	H	1	0	0	1
941	1336	0	H	1	0	1	0
941	1209	*	H	1	0	1	1
941	1477	#	H	1	1	0	0
697	1633	A	H	1	1	0	1
770	1633	B	H	1	1	1	0
852	1633	C	H	1	1	1	1
941	1633	D	H	0	0	0	0
-	-	ANY	L	Z	Z	Z	Z

L = LOGIC LOW, H = LOGIC HIGH, Z = HIGH IMPEDANCE

Table 1. Functional Decode Table

pause between signals. Thus, as well as rejecting signals too short to be considered valid, the receiver will tolerate signal interruptions (dropout) too short to be considered a valid pause. This facility, together with the capability of selecting the steering time constants externally, allows the designer to tailor performance to meet a wide variety of system requirements.

Guard Time Adjustment

In many situations not requiring selection of tone duration and interdigital pause, the simple steering circuit shown in Figure 5 is applicable. Component values are chosen according to the formula:

$$t_{REC} = t_{DP} + t_{GTP}$$
$$t_{ID} = t_{DA} + t_{GTA}$$

The value of t_{DP} is a device parameter (see Figure 3) and t_{REC} is the minimum signal duration to be recognized by the receiver. A value for C of 0.1 μF is recommended for most applications, leaving R to be selected by the designer.

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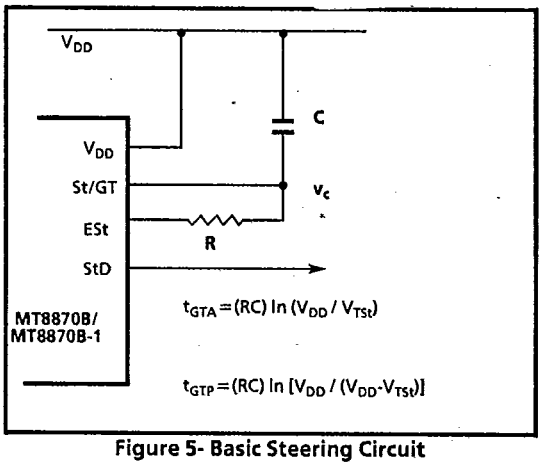

Figure 5- Basic Steering Circuit

Different steering arrangements may be used to select independently the guard times for tone present (t_{GTP}) and tone absent (t_{GTA}). This may be necessary to meet system specifications which place both accept and reject limits on both tone duration and interdigital pause. Guard time adjustment also allows the designer to tailor system parameters such as talk off and noise immunity. Increasing t_{REC} improves talk-off performance since it reduces the probability that tones simulated by speech will maintain signal condition long enough to be registered. Alternatively, a relatively short t_{REC} with a long t_{DO} would be appropriate for extremely noisy environments where fast acquisition time and immunity to tone dropouts are required. Design information for guard time adjustment is shown in Figure 6.

Differential Input Configuration

The input arrangement of the MT8870B/MT8870B-1 provides a differential-input operational amplifier as well as a bias source(V_{Ref}) which is used to bias the inputs at mid-rail. Provision is made for connection of a feedback resistor to the op-amp output (GS) for adjustment of gain. In a single-ended configuration, the input pins are connected as shown in Figure 2 with the op-amp connected for unity gain and V_{Ref} biasing the input at $\frac{1}{2}V_{DD}$. Figure 7 shows the differential configuration, which permits the adjustment of gain with the feedback resistor R_5.

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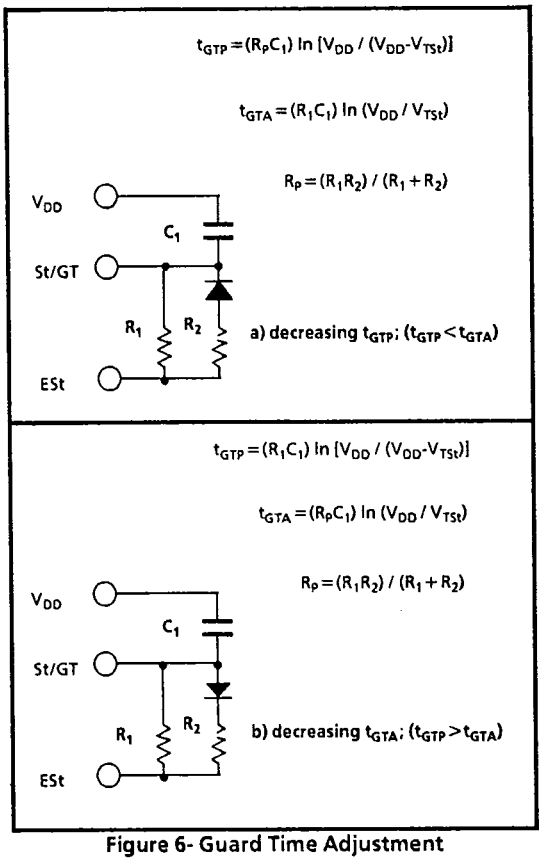

Figure 6- Guard Time Adjustment

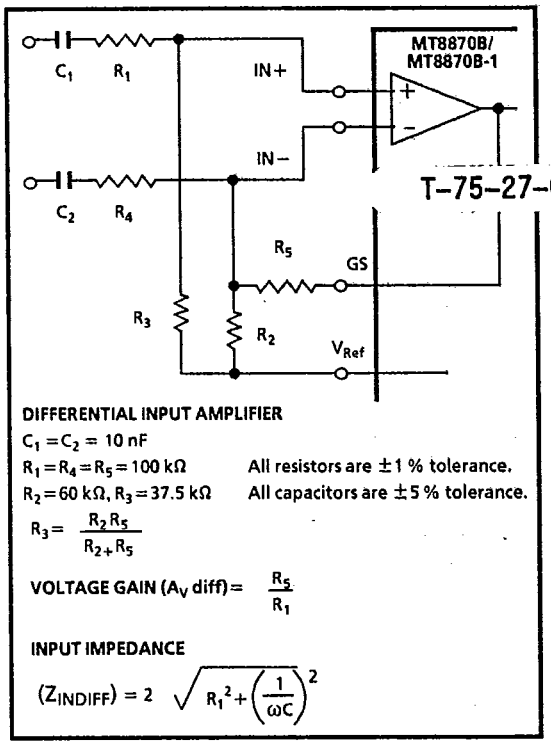

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Figure 7- Differential Input Configuration

Crystal Oscillator

The internal clock circuit is completed with the addition of an external 3.579545 MHz crystal and is normally connected as shown in Figure 2 (Single Ended Input Configuration). However, it is possible to configure several MT8870B/MT8870B-1 devices employing only a single oscillator crystal. The oscillator output of the first device in the chain is coupled through a 30 pF capacitor to the oscillator input (OSC1) of the next device. Subsequent devices are connected in a similar fashion. Refer to Figure 8 for details. The problems associated with unbalanced loading are not a concern with the arrangement shown, ie; precision balancing capacitors are not required.

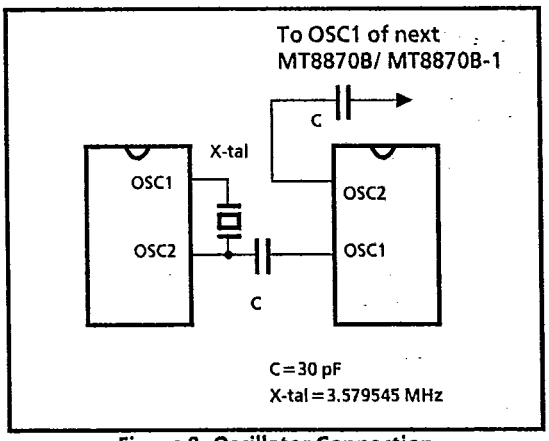


Figure 8- Oscillator Connection

APPLICATION

RECEIVER SYSTEM FOR BRITISH TELECOM SPEC POR 1151

The circuit shown in Fig. 10 illustrates the use of MT8870B-1 device in a typical receiver system. BT Spec defines the input signals less than -34 dBm as the non-operate level. This condition can be attained by choosing a suitable values of R_1 and R_2 to provide 3 dB attenuation, such that -34 dBm input signal will correspond to -37 dBm at the gain setting pin GS of MT8870B-1. As shown in the diagram, the component values of R_3 and C_2 are the guard time requirements when the total component tolerance is 6%. For better performance, it is recommended to use the non-symmetric guard time circuit in Fig. 9.

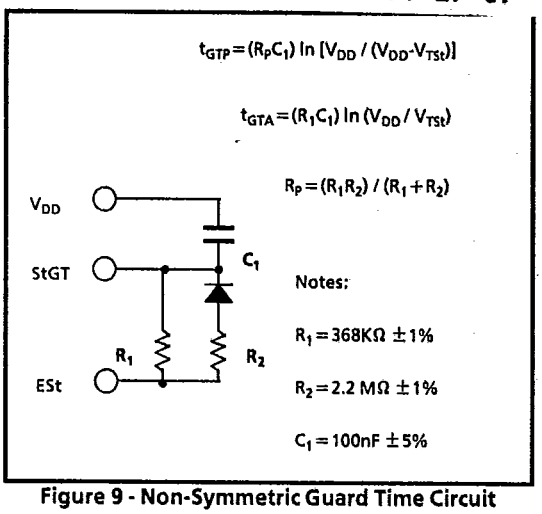


Figure 9 - Non-Symmetric Guard Time Circuit

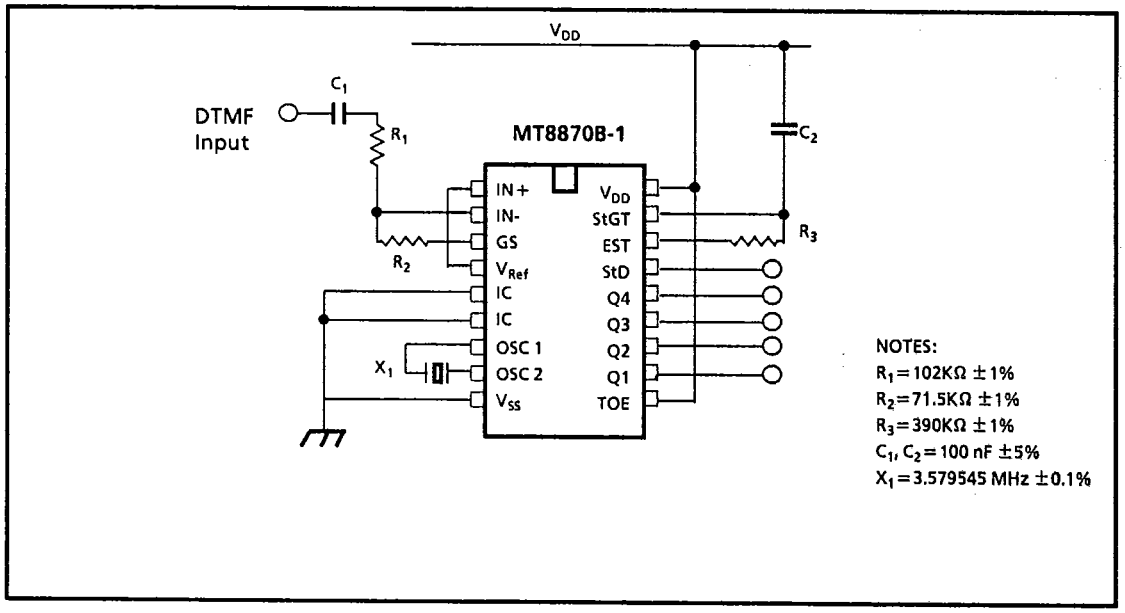
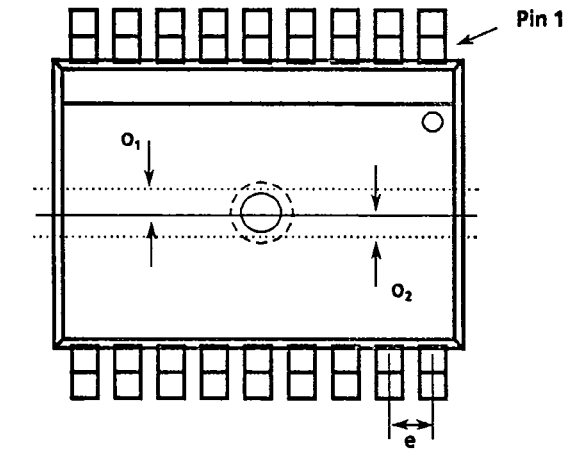


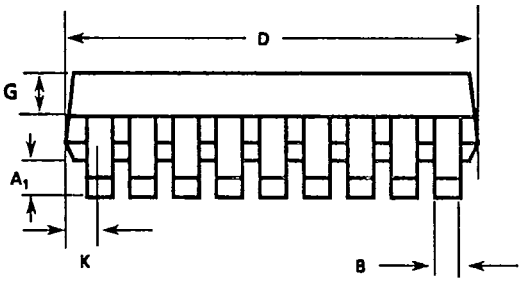
Figure 10 - Single-Ended Input Configuration for BT or CEPT Spec

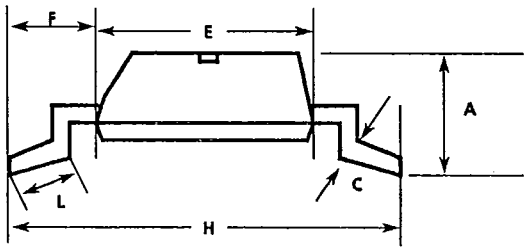
Package Outlines

PACKAGING OUTLINES

T-90-20







DIM	18-Pin SOIC		20-Pin SOIC	
	Min	Max	Min	Max
A	0.093 (2.35)	0.104 (2.65)	0.093 (2.35)	0.104 (2.65)
A_1	0.004 (0.10)	0.012 (0.30)	0.004 (0.10)	0.012 (0.30)
B	0.014 (0.351)	0.019 (0.488)	0.014 (0.351)	0.019 (0.488)
C	0.009 (0.231)	0.013 (0.318)	0.009 (0.231)	0.013 (0.318)
D	0.447 (11.35)	0.469 (11.90)	0.496 (12.60)	0.518 (13.00)
E	0.291 (7.40)	0.305 (7.75)	0.291 (7.40)	0.305 (7.75)
e	0.050 BSC (1.27 BSC)		0.050 BSC (1.27 BSC)	
F	0.044 (1.125)	0.064 (1.625)	0.044 (1.125)	0.064 (1.625)
G	0.040 (1.016)	0.050 (1.270)	0.040 (1.016)	0.050 (1.270)
H	0.394 (10.00)	0.419 (10.65)	0.394 (10.00)	0.419 (10.65)
K	0.035 (0.889)	0.045 (1.143)	0.035 (0.889)	0.045 (1.143)
L	0.016 (0.40)	0.050 (1.27)	0.016 (0.40)	0.050 (1.27)
O_1	-	0.005 (0.13)	-	0.005 (0.13)
O_2	-	0.005 (0.13)	-	0.005 (0.13)

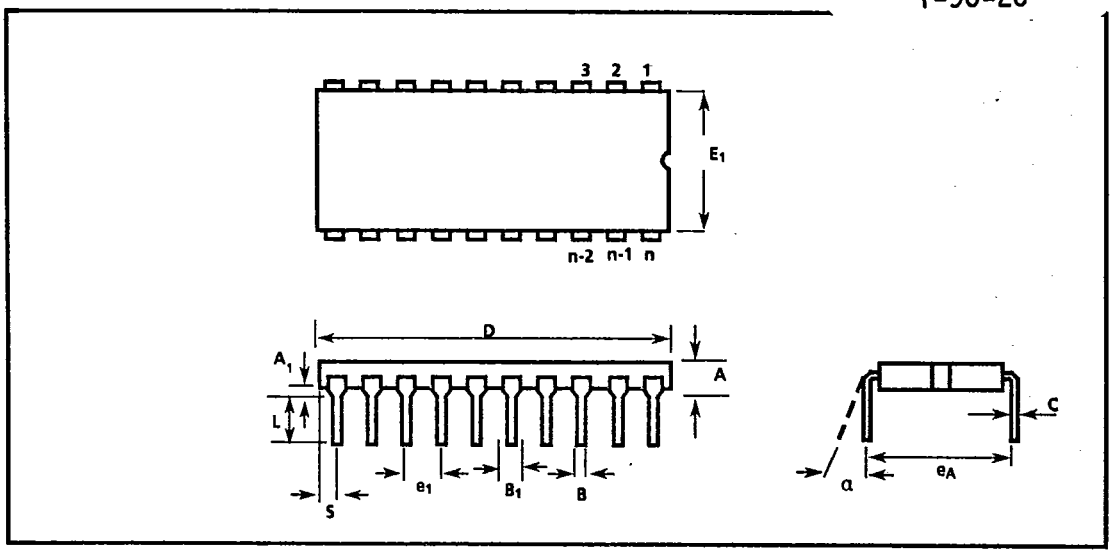
NOTE: ( ) millimeters

NOTES:
1) A & B Maximum dimensions include allowable mold flash.
2) O_1 & O_2 are SYMMETRY dimensions.

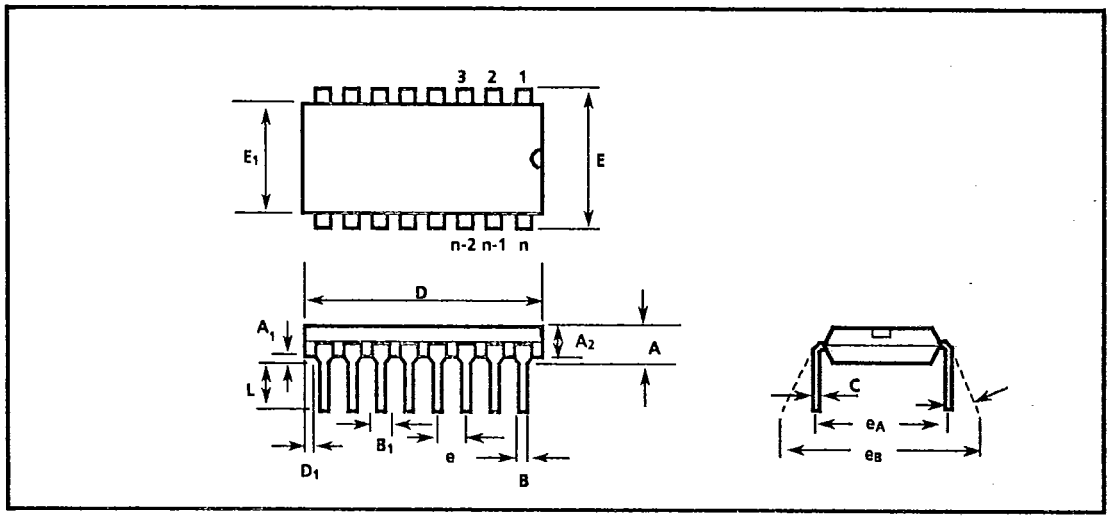
Lead SOIC Package (S Suffix)

Package Outlines

T-90-20



Ceramic Dual-In-Line Packages (CDIP) - C Suffix



Plastic Dual-In-Line Packages (PDIP) - E Suffix

Package Outlines

T-90-20

DIM	8-Pin				16-Pin				18-Pin				20-Pin			
	Plastic		Ceramic		Plastic		Ceramic		Plastic		Ceramic		Plastic		Ceramic	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
A		0.210 (5.33)	0.105 (2.67)	0.200 (5.08)		0.210 (5.33)	0.105 (2.67)	0.200 (5.08)		0.210 (5.33)	0.105 (2.67)	0.200 (5.08)		0.210 (5.33)	0.105 (2.67)	0.200 (5.08)
A_1			0.025 (0.64)	0.055 (1.39)			0.025 (0.64)	0.055 (1.39)			0.025 (0.64)	0.055 (1.39)			0.025 (0.64)	0.055 (1.39)
A_2	0.115 (2.93)	0.195 (4.95)			0.115 (2.93)	0.195 (4.95)			0.115 (2.93)	0.195 (4.95)			0.115 (2.93)	0.195 (4.95)		
B	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.021 (0.533)	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.021 (0.533)	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.021 (0.533)	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.021 (0.533)
B_1	0.045 (1.15)	0.070 (1.77)	0.035 (0.89)	0.060 (1.52)	0.045 (1.15)	0.070 (1.77)	0.035 (0.89)	0.060 (1.52)	0.045 (1.15)	0.070 (1.77)	0.035 (0.89)	0.060 (1.52)	0.045 (1.15)	0.070 (1.77)	0.035 (0.89)	0.060 (1.52)
C	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)
D	0.348 (8.84)	0.430 (10.92)	0.380 (9.7)	0.550 (13.9)	0.745 (18.93)	0.840 (21.33)		0.784 (19.9)	0.845 (21.47)	0.925 (23.49)	0.880 (22.36)	0.930 (23.62)	0.925 (23.49)	1.060 (26.9)		0.996 (25.3)
D_1	0.005 (0.13)				0.005 (0.13)				0.005 (0.13)				0.005 (0.13)			
E	0.290 (7.37)	0.330 (8.38)			0.290 (7.37)	0.330 (8.38)			0.290 (7.37)	0.330 (8.38)			0.290 (7.37)	0.330 (8.38)		
E_1	0.240 (6.10)	0.280 (7.11)	0.280 (7.12)	0.310 (7.87)	0.240 (6.10)	0.280 (7.11)	0.280 (7.12)	0.310 (7.87)	0.240 (6.10)	0.280 (7.11)	0.280 (7.12)	0.310 (7.87)	0.240 (6.10)	0.280 (7.11)	0.280 (7.12)	0.310 (7.87)
e	0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)			
e_1			0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)	
e_A	0.300 BSC (7.62 BSC)		0.300 BSC (7.62 BSC)		0.300 BSC (7.62 BSC)		0.300 BSC (7.62 BSC)		0.300 BSC (7.62 BSC)		0.300 BSC (2.54 BSC)		0.300 BSC (7.62 BSC)		0.300 BSC (7,62 BSC)	
e_B		0.430 (10.92)				0.430 (10.92)				0.430 (10.92)				0.430 (10.92)		
L	0.115 (2.93)	0.160 (4.06)	0.125 (3.18)	0.175 (4.44)	0.115 (2.93)	0.160 (4.06)	0.125 (3.18)	0.175 (4.44)	0.115 (2.93)	0.160 (4.06)	0.125 (3.18)	0.175 (4.44)	0.115 (2.93)	0.160 (4.06)	0.125 (3.18)	0.175 (4.44)
S				0.120 (3.04)				0.120 (3.04)				0.120 (3.04)				0.120 (3.04)
α			0°	15°			0°	15°			0°	15°			0°	15°

NOTE: ( ) Millimeters

Package Outlines

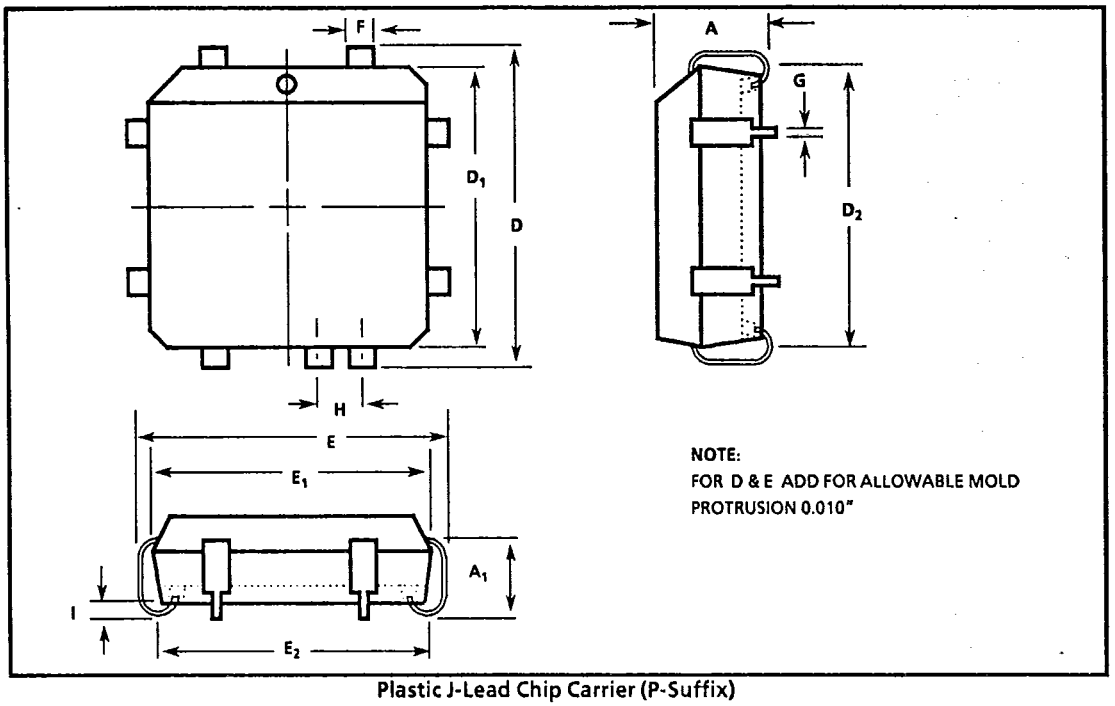
T-90-20

DIM	22-Pin				24-Pin				28-Pin				40-Pin			
	Plastic		Ceramic		Plastic		Ceramic		Plastic		Ceramic		Plastic		Ceramic	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
A		0.210 (5.33)	0.090 (2.29)	0.225 (5.71)		0.250 (6.35)	0.085 (2.2)	0.190 (4.8)		0.250 (6.35)	0.085 (2.2)	0.190 (4.8)		0.250 (6.35)	0.085 (2.2)	0.190 (4.8)
A_1			0.025 (0.64)	0.055 (1.39)			0.020 (0.51)	0.070 (1.77)			0.020 (0.51)	0.070 (1.77)			0.020 (0.51)	0.070 (1.77)
A_2	0.125 (3.18)	0.195 (4.95)			0.125 (3.18)	0.195 (4.95)			0.125 (3.18)	0.195 (4.95)			0.125 (3.18)	0.195 (4.95)		
B	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.023 (0.584)	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.023 (0.584)	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.023 (0.584)	0.014 (0.356)	0.022 (0.558)	0.015 (0.381)	0.023 (0.584)
B_1	0.045 (1.15)	0.070 (1.77)	0.028 (0.71)	0.060 (1.52)	0.030 (0.77)	0.070 (1.77)	0.028 (0.71)	0.060 (1.52)	0.030 (0.77)	0.070 (1.77)	0.028 (0.71)	0.060 (1.52)	0.030 (0.77)	0.070 (1.77)	0.028 (0.71)	0.060 (1.52)
C	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)	0.008 (0.204)	0.015 (0.381)	0.008 (0.204)	0.012 (0.304)
D	1.050 (26.67)	1.120 (28.44)	1.040 (26.42)	1.260 (32.0)	1.150 (29.3)	1.290 (32.7)	1.180 (29.88)	1.291 (32.80)	1.380 (35.1)	1.565 (39.7)	1.380 (35.06)	1.520 (38.61)	1.980 (50.3)	2.095 (53.2)	1.980 (50.30)	2.110 (53.60)
D_1	0.005 (0.13)				0.005 (0.13)				0.005 (0.13)				0.005 (0.13)			
E	0.390 (9.91)	0.430 (10.92)			0.600 (15.24)	0.670 (17.02)			0.600 (15.24)	0.670 (17.02)			0.600 (15.24)	0.670 (17.02)		
E_1	0.330 (8.39)	0.380 (9.65)	0.350 (8.89)	0.410 (10.41)	0.485 (12.32)	0.580 (14.73)	0.516 (13.11)	0.610 (15.49)	0.485 (12.32)	0.580 (14.73)	0.480 (12.19)	0.610 (15.49)	0.485 (12.32)	0.580 (14.73)	0.480 (12.19)	0.618 (15.70)
e	0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)			
e_1			0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)				0.100 BSC (2.54 BSC)	
e_A	0.400 BSC (10.16 BSC)		0.400 BSC (10 .16 BSC)		0.600 BSC (15.24 BSC)		0.600 BSC (15.24 BSC)		0.600 BSC (15.24 BSC)		0.600 BSC (15.24 BSC)		0.600 BSC (15.24 BSC)		0.600 BSC (15.24 BSC)	
e_B		0.500 (12.70)				0.700 (17.78)				0.700 (17.78)				0.700 (17.78)		
L	0.115 (2.93)	0.160 (4.06)	0.125 (3.18)	0.175 (4.44)	0.115 (2.93)	0.200 (5.08)	0.125 (3.18)	0.175 (4.44)	0.115 (2.93)	0.200 (5.08)	0.125 (3.18)	0.175 (4.44)	0.115 (2.93)	0.200 (5.08)	0.125 (3.18)	0.175 (4.44)
S				0.120 (3.04)				0.100 (2.54)				0.800 (2.05)				0.800 (2.05)
α			0°	15°			0°	15°			0°	15°			0°	15°

NOTE: ( ) Millimeters

Package Outlines

T-90-20



Plastic J-Lead Chip Carrier (P-Suffix)

T-90-20

DIM	20-Pin PLCC		28-Pin PLCC		44-Pin PLCC		68-Pin PLCC		84-Pin PLCC	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
A	0.165 (4.20)	0.180 (4.57)	0.165 (4.20)	0.180 (4.57)	0.165 (4.20)	0.180 (4.57)	0.165 (4.20)	0.200 (5.08)	0.165 (4.20)	0.200 (5.08)
A_1	0.090 (2.29)	0.120 (3.04)	0.090 (2.29)	0.120 (3.04)	0.090 (2.29)	0.120 (3.04)	0.090 (2.29)	0.130 (3.30)	0.090 (2.29)	0.130 (3.30)
B			0.020 TP (0.511 TP)							
B_1										
B_2										
D/E	0.385 (9.78)	0.395 (10.03)	0.485 (12.32)	0.495 (12.57)	0.685 (17.40)	0.695 (17.65)	0.985 (25.02)	0.995 (25.27)	0.185 (30.10)	1.195 (30.35)
D_1/E_1	0.350 (8.890)	0.356 (9.042)	0.450 (11.430)	0.456 (11.582)	0.650 (16.510)	0.656 (16.662)	0.950 (24.130)	0.958 (24.333)	1.150 (29.210)	1.158 (29.413)
D_2/E_2	0.290 (7.37)	0.330 (8.38)	0.390 (9.91)	0.430 (10.92)	0.590 (14.99)	0.630 (16.00)	0.890 (22.61)	0.930 (23.62)	1.090 (27.69)	1.130 (28.70)
D_4/E_4										
e			0.050 BSC (1.27 BSC)							
F	0.026 (0.661)	0.032 (0.812)	0.026 (0.661)	0.032 (0.812)	0.026 (0.661)	0.032 (0.812)	0.026 (0.661)	0.032 (0.812)	0.026 (0.661)	0.032 (0.812)
G	0.013 (0.331)	0.021 (0.533)	0.013 (0.331)	0.021 (0.533)	0.013 (0.331)	0.021 (0.533)	0.013 (0.331)	0.021 (0.533)	0.013 (0.331)	0.021 (0.533)
H	0.050 BSC (1.27 BSC)				0.050 BSC (1.27 BSC)		0.050 BSC (1.27 BSC)		0.050 BSC (1.27 BSC)	
h			0.040 BSC (1.02 BSC)							
h_1										
I	0.020 (0.51)		0.020 (0.51)		0.020 (0.51)		0.020 (0.51)		0.020 (0.51)	
L										
L_1										
R_1										

NOTE: ( ) Millimeters